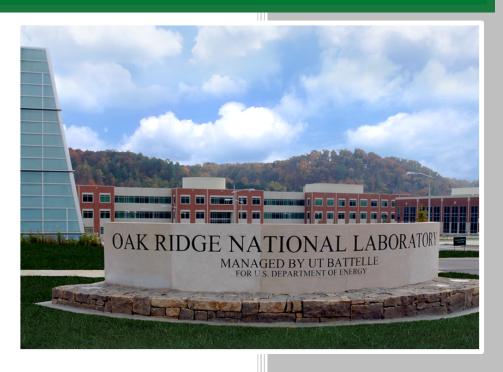
# Nondestructive and Supplemental Measurements of the University of New Mexico AGN-201M



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Larry Wetzel Robert Busch Ken Carpenter Douglas Bowen

December 2019

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Reactor and Nuclear Systems Division

# NONDESTRUCTIVE AND SUPPLEMENTAL MEASUREMENTS OF THE UNIVERSITY OF NEW MEXICO AGN-201M

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- Sandia Environmental, Safety and Health Coordinator: Michael D. Starr

## **ACRONYMS AND ABBREVIATIONS**

AGN Aerojet General Nucleonics Model

CCR coarse control rod

DOE US Department of Energy

FCR fine control rod FP fission plate

ICP-MS inductively coupled plasma mass spectroscopy

ID Inside Diameter
ISU Idaho State University

NCSP Nuclear Criticality Safety Program

NDA nondestructive analysis

NRC US Nuclear Regulatory Commission

OD Outside Diameter

ORNL Oak Ridge National Laboratory

SR safety rod

UNM University of New Mexico

#### 1. INTRODUCTION

The Aerojet General Nucleonics Model 201-M (AGN-201M) research reactor at the University of New Mexico (UNM) has been in operation for over 50 years. The AGN reactor core is a mixture of low-enriched UO<sub>2</sub> (19.5 wt % <sup>235</sup>U) powder and polyethylene reflected with 20 cm of reactor-grade graphite. It has a critical mass of 665 g <sup>235</sup>U and a licensed maximum power of 5 W thermal. The AGN reactor is controlled using four fueled control rods which are driven into the core from the bottom of the reactor. The AGN core and reflector configuration allows the reactor to operate with a minimal quantity of fissile material but with enough excess reactivity to allow for significant research flexibility.

The AGN reactor unit shown in Figure 1-1 was installed in the Nuclear Engineering Laboratory at UNM in 1969. The US Nuclear Regulatory Commission (NRC) approved shielding upgrades for operations at a greater reactor power (5 W thermal) in October of 1969. Figure 1-2 shows the configuration of the fuel disks, the control elements, and the graphite reflector in the reactor core tank. Figure 1-3 provides the fuel disk numbers. The AGN fuel disk thicknesses vary as a function of height to allow for smaller reactivity worths as fuel is added to the core region during approach-to-critical experiments. The core is designed with an aluminum baffle that separates the top half of the core from the bottom half. The core fuse or thermal fuse, which contains a higher fuel loading than the fuel disks in the core, is designed to melt during adverse transient conditions: that is, when the fuse temperature increases above 100°C. If the core fuse melts, then the bottom half of the core (below the baffle) drops approximately 5 cm (2 in.), which is sufficient to terminate the transient.

As shown in Figure 1-3, components within the reactor core tank fuel disks 20497–204100 are ~4 cm thick, disks 204101–204103 are ~2 cm thick, and disks 204104 and 204105 are ~1 cm thick. There is a void region above fuel disk 204105 that is approximately 1 cm thick. There is a thermal fuse in the center of the core. A spare fuse was obtained from the decommissioned University of Utah AGN reactor. The AGN also includes a thermal column that is used for experimental work. The *glory hole*, which is used for experimental access to the core, passes completely through the uranium-polyethylene core, the graphite reflector, and the lead and water shields. The AGN also has four 4-inch ports that provide irradiation and detector locations in the graphite reflector. The access ports are filled with a combination of graphite, lead, and wood when they are not filled with experiments. A 2 Ci <sup>239</sup>Pu-Be source and source drive are mounted in the north end of access port 2 to provide a source of neutrons during reactor startup. A boronlined ionization chamber for data acquisition is mounted in the south end of access port 4.

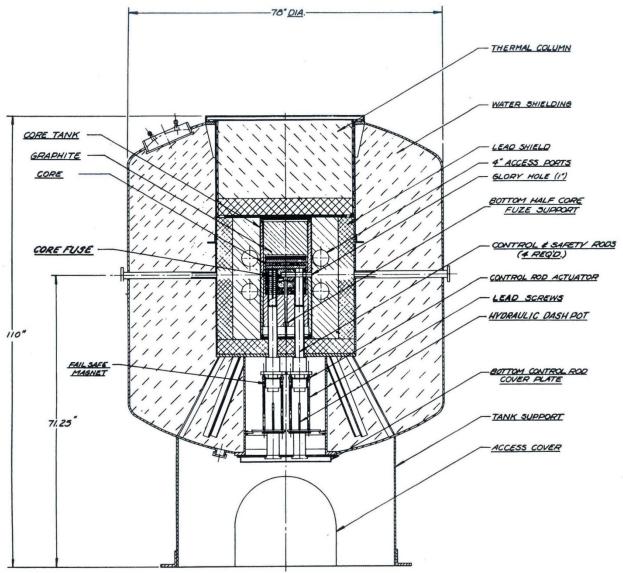


Figure 1-1. Schematic of the AGN-201M.

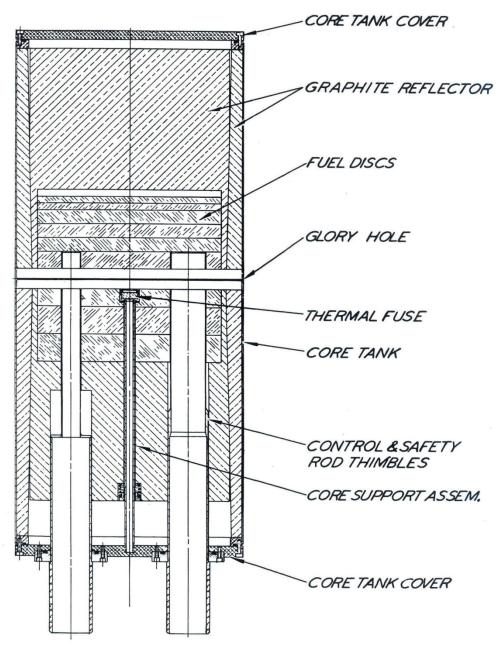


Figure 1-2. Components within the reactor core tank.

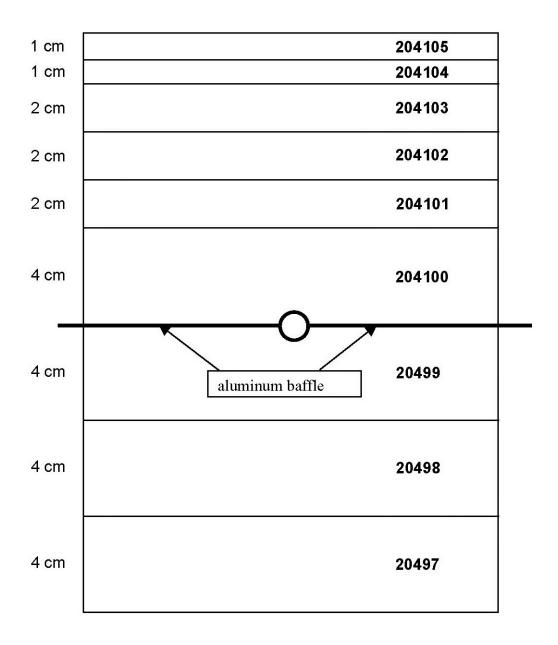


Figure 1-3. Fuel disk stacking.

The original mass values for the disks, which were obtained from the Reactor Operation and Training Manual [1], are provided in Table 1-1.

Table 1-1. Original loading of fuel pieces

Piece	Height (cm)	Diameter, cm	Total mass, g	<sup>235</sup> U mass, g		
Fixed fuel pieces						
20497	4	25.6	2,150.00	98.89		
20498	4	25.6	2,158.50	99.12		
20499	4	25.6	2,026.50	93.17		
204100	4	25.6	2,052.00	94.39		
204101	2	25.6	1,262.50	58.01		
204102	2	25.6	1,263.50	58.07		
204103	2	25.6	1,263.00	58.05		
204104	1	25.6	670.00	30.80		
204105	1	25.6	648.50	29.79		
Fuse	0.9	2.2	5.86	0.41		
		Total mass, g	13,500.36	620.7		
		Movable fuel pied	ces			
SR <sup>a</sup>	1	16	4.5	315.77		
SR	2	16	4.5	315.53		
$CCR^b$	16	4.5	315.58	14.51		
$FCR^c$	16	2.0	58.95	2.71		
		Total mass, g	383.53	648.52		
		Total fuel mass, g	13,883.89	1,269.22		

<sup>&</sup>lt;sup>a</sup>SR = safety rod

A second fuse was obtained from the decommissioned University of Utah AGN-201. The uranium mass is 5.92 g, and the <sup>235</sup>U mass is 0.438 grams.

As originally installed, the reactor had only polyethylene disks in the fine control rod (FCR). In 1966, UNM received a notice that excess fuel was available to the facilities, so they received three 4 cm fuel disks, which are listed in Table 1-2. These disks were used in two experiments, as they fit in the glory hole. The disk dimensions are 0.912 inches (2.316 cm) diameter  $\times$  1.578 inches (4.008 cm) high.

Table 1-2. Fuel Disks placed in the fine control rod

Disk ID	Uranium mass, g U	<sup>235</sup> U mass, g
20230	4.57	0.91
20233	4.62	0.91
20231*	4.53	0.89

<sup>\*</sup> Disk ID is in question, but mass values are known

A note in the logbook from October 28, 1968 states that the three fuel disks were put into the fine rod, replacing the top three polyethylene disks. This was done for a transfer function/oscillator experiment to add some additional reactivity. There is no indication in the logbook that the three fuel disks were ever

<sup>&</sup>lt;sup>b</sup>CCR = coarse control rod

<sup>&</sup>lt;sup>c</sup>FCR = fine control rod

removed from the FCR. Two of the original polyethylene disks were found in the lab. They measured 2.311 cm in diameter  $\times 4.013$  cm in length.

#### 2. NOMENCLATURE

- **Bottom graphite reflector:** a solid graphite tapered cylinder that includes holes for the control guide tubes, fuse stem, and core support rod. The top of the reflector is recessed to accommodate the three bottom fuel disks. There are semicircular cutouts on the top edge to mate with the glory hole.
- **Bottom half of the core:** the lower half of the core that is composed of fuel disks 20497, 20498, and 20499, along with the thermal fuse, fuse stem, and fuse stem bottom nut.
- **Bottom removable graphite shells:** four radially tapered pieces of graphite that form a tapered annulus when assembled. These are located between the inside of the core tank and the bottom half of the core. Two of the shells have semicircular cutouts at the top to mate with the glory hole.
- Control rod guide tubes: four thin 6061 aluminum tubes sized to receive the control rods. The tubes enter through the bottom core tank cover, pass through the bottom graphite reflector, the bottom three fuel disks, the baffle plate, and the bottom disk (204100) in the upper half of the core. They stop at the top of fuel disk 204100. The tubes include a flange that is used to secure the tube to the bottom core tank cover.
- Control rod: an aluminum can that holds fuel disks. Safety rod (SR) 1, SR2 and the coarse control rod (CCR) have four nominal disks, each of which is 4 cm tall. The fine control rod (FCR) has three nominal 4 cm fuel disks and a 4 cm nominal polyethylene disk. All of the control rods have 8 cm of graphite below the fuel, or in the case of the FCR, the graphite is located below the polyethylene. The control rods are driven in from the bottom with a screw mechanism. The three large rods—SR1, SR2, and CCR—are coupled to the screw drive mechanism with an electromagnet. As these rods are driven in, they compress a spring. If the current is lost to the magnet, then the spring drives the control rod out of the core, and a snuffer absorbs the energy from the control rod and stops it. The FCR is mechanically coupled to the screw drive, and it drives out on a scram signal. For startup, SR1 must be fully inserted before SR2 can be inserted. After the two SRs are inserted, the CCR can then be inserted to achieve criticality. The FCR can be moved any time that current is applied to the magnets of the large rods.
- Core cover plates: two 6061 aluminum disks with recesses for O-rings. Both the top and bottom covers attach with screws onto the flanges on the core tank. The bottom core tank cover has a 0.5 inch (1.27 cm) threaded hole on the inside to receive the core support rod.
- **Core support rod:** a 0.5 inch (1.27 cm) 6061 aluminum rod threaded into the bottom core support plate, extending through the bottom graphite reflector and the bottom three fuel disks, into the fuse stem and against the fuse.
- **Core tank:** a 6061 aluminum cylinder with a welded guide tube for the glory hole liner. The top and bottom of the tank have flanges which mate with the top and bottom core cover plates. A valve is located on the upper side of the core tank to allow for collection of air samples to measure for fission gasses.

- **Fuse stem:** a stem that has a recess in the upper potion where the fuse is placed and is held in with a snap ring. The narrower, bottom section of the stem passes down through the bottom half of the core and is threaded on the end. A nut is threaded on to pull the lower three fuel disks and bottom graphite reflector together. The core support rod touches the core fuse and then passes through the lower portion of the stem.
- **Glory hole liner:** a thin aluminum tube that passes through the fixed shielding and the guide tube in the core tank.
- Maximum excess reactivity: without an experiment, the highest excess reactivity is 0.25 % Δk/kd. Since the beta effective of the reactor is 0.0074, the maximum excess reactivity without an experiment is \$0.338. The maximum k<sub>eff</sub> of the reactor without an experiment is 1.0025.
- **Nondestructive analysis (NDA):** measurement of the characteristics of a gamma-ray emitter using a high-purity germanium detector.
- **Reflector access ports:** four access holes that are 10 cm (4 inches) in diameter that pass through the graphite and can be used for experiments. When they are not filled with experiments, the standard loading of the access port is a combination of graphite, lead, and wood, as shown in Figure 2-1. The access ports are numbered 1 through 4 and are located as shown in Figure 2-2. Spacing between ports 1 and 2 is 20 cm from center to center horizontally and is the same between ports 3 and 4. The vertical separations between the ports are 44 cm. In the present configuration, two of the access ports have equipment loadings. The 2 Ci <sup>239</sup>Pu-Be source and source drive (shown in Figure 2-3) are mounted in access port #2 on the north end, while an auxiliary ionization chamber is located in access port #4 on the south end.

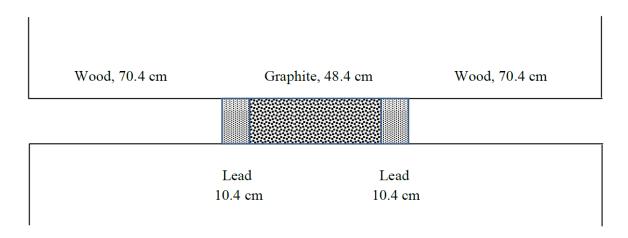


Figure 2-1. Standard access port loading.

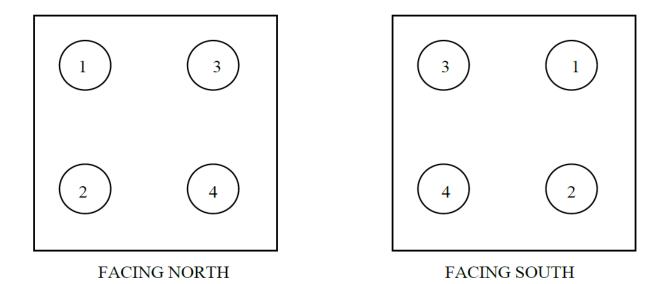


Figure 2-2. Access port locations.

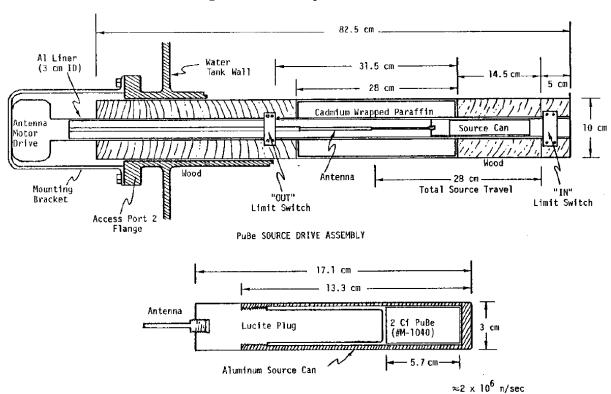


Figure 2-3. Source drive configuration.

**Thermal column:** a large reflector placed on top of the core. The thermal column currently installed is a large tank of water placed on top of the core tank. In normal use, the thermal column contains 10 cm of lead shielding and then is filled with water.

**Top graphite reflector:** a solid graphite tapered cylinder that is recessed on the bottom to accommodate the top six fuel disks, with a small void between the top of the recess and the top surface of the upper fuel disk. Semicircular cutouts on the bottom edge mate with the glory hole. On the top of the reflector, a threaded adapter is installed into which a T-handle can be threaded to use when lifting the reflector out during disassembly.

**Top half of the core:** the top half is composed of the baffle plate, fuel disks 204100–204105 and the top graphite reflector.

**Upper removable graphite shells:** four radially tapered pieces of graphite that form a tapered annulus when assembled. These are located between inside of the core tank and the top half of the core. The bottom of each shell includes a lip on which the top graphite reflector rests. Two of the shells have semicircular cutouts in the lip to mate with the glory hole.

#### 3. DISASSEMBLY

On May 13, 2019, UNM staff members removed the control rod drives and control rods from the reactor. They also lifted the thermal column and placed it on the reactor shielding parapet. The glory hole extensions were removed. A gas sample was taken from inside the core tank. With the thermal column removed, the dose rate at the top of the reactor was 3.5 mR/hr. Sandia NDA personnel set up HPGe detectors in the reactor room.

Fuel disk unloading began on May 14, 2019. Two jack bolts were installed on the top core tank cover, and was manually lifted off. It was placed on the reactor top platform, as seen to the left of center in Figure 3-1. The T-handle was threaded into the top graphite reflector, and was manually lifted and placed on the reactor's top platform, as shown in the center of Figure 3-1. At this point, the dose rate at 30 cm above the top fuel disk was 21 mR/hr.

The process of removing the first five fuel plates (105–101) follows the same sequence of steps, as listed shown below:

- 1. Measure the radiation level at 30 cm above the fuel disk.
- 2. Manually lift the fuel disk out and place it in the appropriate location on the parapet.
- 3. Smear the disk for loose contamination.

See Table 3-1 for smear test results.



Figure 3-1. Removing a fuel disk from the core tank.

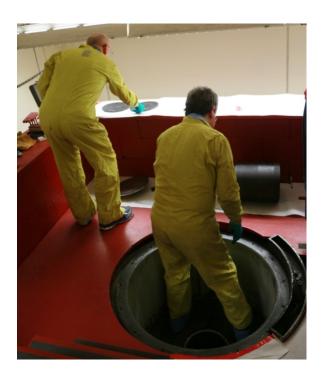


Figure 3-2. Placing a fuel disk on the reactor parapet.

After the top five fuel disks were removed, a different procedure sequence was followed for the four remaining fuel disks, as required. To access these disks, the reactor core tank required removal. The top

core tank lid was placed on the core tank and bolted in place, and two additional jack bolts were installed to provide for four lifting points. The lifting chain was attached to the crane hook. The core tank was slowly lifted and moved onto the reactor's top platform. The crane was used to lower the core tank onto its side, and then was unrigged.





Figure 3-3. Lifting the core tank being and resting it on the reactor's top platform.

Four bolts were removed from each control rod thimble, and the cans were then removed and placed on the reactor's top platform. The core can's top was removed. The dose rate at 30 cm above the sixth fuel disk was 14.4 mR/hr. The sixth fuel disk (204100) was removed, placed on the parapet, and smeared.

The reflector shells were removed and then the baffle plates were removed. They all were placed on the reactor's top platform.





Figure 3-4. Removing the control rod cans and fuel disk 204100 from the core tank.





Figure 3-5. Top graphite shells after removal (left); baffle plates being removed (right).

After the aluminum baffle plates were removed, the core tank bottom was unbolted. The can with bottom fuel disks and bottom graphite reflector was then moved into an upright position. An attempt to lift the core tank off the fuel and graphite failed when the tank caught on something when being lifted. Therefore, the tank was placed on its side so that the bottom support plate and attached fuel could be slid out horizontally from the tank. When this occurred, the bottom support plate dropped to a horizontal position that bent and cracked the bottom support rod that was screwed into the core bottom support plate. This did not affect the disassembly of the fuel, but a replacement rod had to be created before the reactor could be reassembled.

After the tank was in a horizontal position, the bottom cover and damaged rod were removed. The assembly with the lower three fuel disks and the bottom graphite reflector were then slid out of the core tank and placed on its side as shown in Figure 3-6.

NOTE: Because of the damage to the support rod, a new rod was fabricated as a replacement. Upon examination, it was found that the original rod was annular instead of solid, with a closed top and a threaded bottom. The original rod measured one half inch in diameter and had a one-inch threaded portion at 20 threads per inch. The damaged rod was replaced with a solid rod which to provide additional mechanical strength. It was threaded for one inch at 20 threads per inch. As a lesson learned from the disassembly, the procedure was modified to keep the bottom core support plate bolted to the tank until the tank was in a horizontal position. This should minimize the stress on the support rod.



Figure 3-6. Bottom graphite reflector and bottom three fuel disks.

The nut on the bottom of the fuse rod was removed by holding the top of the fuse thimble with pliers while turning the nut. After the nut was removed, the graphite reflector and the lower three fuel disks (99, 98, 97) were separated and placed on the reactor's shielding parapet. Each disk was swiped for loose contamination; the results are shown in Table 3-1. The thermal fuse was removed from the holder by removing the retaining ring. Cracking in the fuse was noted, as seen in Figure 3-7. The cracks did not go through the fuse height and were judged to have minimal impact on the mechanical integrity of the fuse. The presence of cracks is not a safety issue, as total failure of the fuse would shut the reactor down by separating the top and bottom halves of the core. The fuse was placed on the parapet and swiped which completed the disassembly.



Figure 3-7. Utah thermal fuse.

Contamination smears were taken on all of the fuel disks. To reduce the loose contamination, the disks were sprayed with clear coat Krylon<sup>®</sup>. The results of the initial smears and the smears taken after coating the fuel disks with Krylon<sup>®</sup> are shown in Table 3-1.

Table 3-1. Contamination survey results

	Fuel di	sk contaminatio (dpm/100 cm²			contamination (dpm/100 cm²)	- coated
Unit	α	β	γ	α	β	γ
20497	86	362	100	8	41	0
20498	63	598	400	15	40	2
20499	48	547	500	44	51	11
204100	74	731	367	20	28	57
204101	20	449	0	0	6	0
204102	6	576	233	9	19	31
204103	11	380	0	13	10	0
204104	35	277	0	6	38	39
204105	5	520	236	4	20	0
Fuse	827	1,115	1,467			

#### 4. CHARACTERIZATION PROCESS

#### 4.1 PHYSICAL CHARACTERIZATION

The physical characterization included weighing the disks and measuring their diameters and thicknesses. Any holes were measured, and the distance from the edge was noted. The process was to transfer a single disk from the reactor's top platform and bring it down the steps to the characterization area, where the dimensional measurement and weight were obtained.



Figure 4-1. Measuring physical attributes of components.

The dimensions of the top and bottom graphite reflectors and core tank graphite shells were taken. The weight of the lower graphite reflector was obtained. The other graphite pieces were not weighed, as they

had been measured previously. Dimensional measurements of the fixed radial graphite and lead section were taken. The outer dimensions of the control rods and the control rod thimbles along with the baffle plates were obtained.





Figure 4-2. Measurement of the top graphite reflector.

#### 4.2 NONDESTRUCTIVE CHARACTERIZATION

After each disk had undergone physical and dimensional characterization, it was placed on the easel (see Figure 4-3 for typical setup) and positioned in front of the collimated detector for nondestructive radioisotope analysis. Once the distance between the disk and the detector was adjusted to achieve the desired dead time, the spectrum was captured. Upon completion of characterization, the fuel disk was returned to the reactor parapet. The thermal fuse for the reactor (Utah), the original fuse (UNM), and the fission plate were characterized in the same manner. A portable detector was used to obtain spectra from the four control rods. Supplemental measurements were taken on fuel disk 105. A narrow aperture collimator was used to perform a series of measurements at ½ inch steps radially on the disk to determine any radial variation in fuel burn-up.





Figure 4-3. Setup of NDA measurement for a fuel disk.

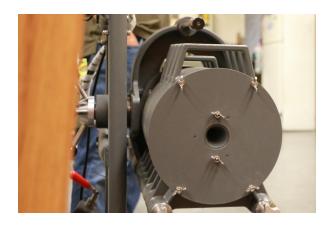


Figure 4-4. Detection equipment with a small aperture collimator.

#### 4.3 REASSEMBLY

UNM personnel reassembled the reactor on May 16–20. The reactor then underwent daily and monthly checkouts, followed by an excess reactivity analysis, which indicated that the reactor was performing as expected.

#### 5. PHYSICAL DATA

The following pieces of equipment were used for dimensional measurements:

- 12-inch digital calipers
- 6-inch digital calipers
- 18-inch scale ( $^{1}/_{32}$  and  $^{1}/_{64}$  -inch increments)

The 12-inch digital calipers were the preferred tool, but they could not always be used.

The following equipment was used to measure mass:

- Digital scale (maximum 3 kg)
- Beam balance scale

#### 5.1 SUMMARY OF PHYSICAL MEASUREMENTS

A summary of the measurements is provided in the following tables. The raw data collected are provided in Appendix A.

The best estimates of the physical attributes of the fuel disks and fuses are given in Table 5-1. The uncertainty in the volume and density were calculated as follows (assumes that data are neither independent nor random):

$$\Delta V = \left(2\frac{\Delta D}{D} + \frac{\Delta H}{H}\right)V\tag{1}$$

$$\Delta \rho = \left(\frac{\Delta m}{m} + 2\frac{\Delta D}{D} + \frac{\Delta H}{H}\right) \rho \tag{2}$$

Table 5-1. Attributes of the upper disks and thermal fuses

Disk	204105	204104	204103	204102
Disk diameter (cm)	$25.603 \pm 0.058$	$25.590 \pm 0.003$	$25.633 \pm 0.002$	$25.628 \pm 0.006$
Disk height (cm)	$1.039\pm0.013$	$1.076\pm0.009$	$2.004\pm0.013$	$2.005 \pm 0.015$
Mass (g)	$653.730 \pm 0.030$	$675.767 \pm 0.030$	$1268.197 \pm 0.030$	$1269.150 \pm 0.030$
Calculated volume (cm <sup>3</sup> )	$535.1 \pm 9.105$	$553.4 \pm 4.892$	$1034.4 \pm 6.895$	$1034.4 \pm 8.315$
Calculated density (g/cm <sup>3</sup> )	$1.222\pm0.021$	$1.221 \pm 0.011$	$1.226\pm0.008$	$1.227\pm0.010$
Disk	204101	<b>UNM fuse</b>	<b>Utah fuse</b>	
Disk diameter (cm)	$25.633 \pm 0.003$	$2.234 \pm 0.001$	$2.229 \pm 0.001$	
Disk height (cm)	$2.022 \pm 0.020$	$0.932\pm0.000$	$0.939 \pm 0.004$	
Mass (g)	$1270.437 \pm 0.030$	$5.883 \pm 0.030$	$5.920 \pm 0.030$	
Calculated volume (cm <sup>3</sup> )	$1043.6 \pm 10.677$	$3.653 \pm 0.005$	$3.663 \pm 0.020$	
Calculated density (g/cm <sup>3</sup> )	$1.217 \pm 0.013$	$1.610 \pm 0.004$	$1.616 \pm 0.012$	

The best estimate of the physical attributes of the fuel disks that contained voids due to rods, fuse holders, and the glory hole are listed in Table 5-2. The uncertainty in the individual regions is calculated as shown in Eq. (1), but the uncertainty is calculated as:

$$\Delta V = \sqrt{\sum \Delta V_i^2}.$$
 (3)

With the volume uncertainty already calculated, the uncertainty on the density is:

$$\Delta \rho = \left(\frac{\Delta m}{m} + \frac{\Delta V}{V}\right) \rho \tag{4}$$

Table 5-2. Attributes of disks with penetrations

Disk	204100	20499	20498	20497
Disk diameter (cm)	$25.559 \pm 0.030$	$25.611 \pm 0.060$	$25.659 \pm 0.143$	$25.692 \pm 0.200$
Disk height (cm)	$3.968 \pm 0.014$	$3.994 \pm 0.034$	$4.005 \pm 0.034$	$3.982\pm0.026$
SR 1 hole diameter (cm)	$5.076 \pm 0.007$	$5.074 \pm 0.049$	$5.163 \pm 0.068$	$5.121 \pm 0.009$
SR 2 hole diameter (cm)	$5.078\pm0.030$	$5.114 \pm 0.004$	$5.109\pm0.009$	$5.102\pm0.032$
CCR hole diameter (cm)	$5.046\pm0.024$	$5.096 \pm 0.021$	$5.113\pm0.006$	$5.105 \pm 0.003$
FCR hole diameter (cm)	$2.844\pm0.054$	$2.951 \pm 0.000$	$2.948\pm0.002$	$2.937\pm0.012$
Thermal fuse holder diameter (cm)	-	$2.725\pm0.008$	-	-
Thermal fuse holder depth (cm)	-	$1.852\pm0.001$	-	-
Thermal fuse rod diameter (cm)	$1.572\pm0.023$	$1.582\pm0.001$	$1.582\pm0.001$	$1.567\pm0.001$
Glory hole span (cm)	$2.910 \pm 0.000$	$3.007\pm0.039$	-	-
Glory hole depth (cm)	1.45	1.503	-	-
Mass (g)	$2058.333 \pm 0.030$	$2033.240 \pm 0.030$	$2163.353 \pm 0.030$	$2155.887 \pm 0.030$
Calculated volume (cm <sup>3</sup> )	$1685.4 \pm 4.275$	$1682.9 \pm 5.690$	$1787.7 \pm 6.818$	$1785.0 \pm 7.062$
Calculated density (g/cm³)	$1.221 \pm 0.003$	$1.208\pm0.004$	$1.210\pm0.005$	$1.208 \pm 0.005$

The fuse holder and stem were measured, and the best estimates of those dimensions are shown in Table 5-3. The piece was not weighed.

Table 5-3. Attributes of the Fuse Thimble and Stem

	Holder	Stem
Outside diameter (cm)	$2.732 \pm 0.001$	$1.587 \pm 0.004$
Inside diameter (cm)	$2.228 \pm 0.003$	$1.290 \pm 0.013$
Height (cm)	$1.288 \pm 0.006$	$28.773 \pm 0.004$

The external attributes of the aluminum-clad control rod sections are provided in Table 5-4. The two safety rods and the coarse rod each contain 16 cm of fuel at the top (four 4 cm fuel disks) with 8 cm of graphite (two 4 cm disks), and a spring to hold the disks in place. The fine rod contains 12 cm of fuel at the top (three 4 cm fuel disks), followed by a 4 cm polyethylene disk and then 8 cm of graphite (two 4 cm disks), and a spring to hold the disks in place. The control rod sections were not weighed.

Table 5-4. Attributes of the control rods

	Safety rod 1	Safety rod 2	Course control rod	Fine control rod
Upper outside diameter (cm)	$4.795\pm0.001$	$4.794 \pm 0.001$	$4.795 \pm 0.004$	$2.531 \pm 0.005$
Lower outside diameter (cm)	$4.790\pm0.006$	$4.788\pm0.005$	$4.795 \pm 0.007$	$2.535 \pm 0.001$
Rod length (cm)	27.637	27.588	27.640	27.532
Base outside diameter (cm)	$5.051 \pm 0.001$	$5.048\pm0.004$	$5.056 \pm 0.006$	$5.046\pm0.003$
Base length (cm)	$3.321 \pm 0.025$	$3.388 \pm 0.001$	$3.306\pm0.105$	$3.393 \pm 0.019$

The best estimates of the dimensions of the top and bottom graphite reflectors are shown in Table 5-5. Only one mass measurement was made for each piece. The mass uncertainty is estimated as 0.2 lb or 0.09 kg. Because there are voids, the uncertainty in the volume and density will be calculated using Eqs. (3) and (4). The top graphite reflector includes a threaded insert into which the T-handle is threaded. No adjustments were made to the volume or mass for the insert.

Table 5-5. Attributes of the graphite reflectors

Attribute	Top graphite reflector	Bottom graphite reflector
Top diameter (cm)	$27.929 \pm 0.041$	$27.010 \pm 0.029$
Bottom diameter (cm)	$27.236 \pm 0.014$	$27.925 \pm 0.011$
Inner diameter (cm)	$25.883 \pm 0.005$	$25.871 \pm 0.029$
Wall thickness (cm)	$0.676\pm0.008$	$0.554 \pm 0.021$
Inner height (cm)	$11.443 \pm 0.031$	$11.929 \pm 0.010$
Outer height (cm)	$31.532 \pm 0.040$	-
FCR bottom diameter (cm)	-	$5.856 \pm 0.007$
CCR bottom diameter (cm)	-	$5.745 \pm 0.027$
SR 1 bottom diameter (cm)	-	$5.849 \pm 0.002$
SR 2 bottom diameter (cm)	-	$5.839 \pm 0.001$
Fuse rod bottom diameter (cm)	-	$3.168 \pm 0.020$
FCR upper diameter (cm)	-	2.90
CCR upper diameter (cm)	-	5.82
SR 1 upper diameter (cm)	-	5.79
SR 2 upper diameter (cm)	-	5.82
Fuse rod upper diameter (cm)	-	1.70
FCR transition from bottom (cm)	-	$16.153 \pm 0.261$
Fuse rod transition from bottom (cm)	-	$2.549 \pm 0.000$
Mass (g)	$22373 \ (\pm \ 90)$	$18370 \ (\pm \ 90)$
Calculated volume (cm <sup>3</sup> )	$12820.140 \pm 85.018$	$10329.955 \pm 63.229$
Calculated density (g/cm <sup>3</sup> )	$1.745 \pm 0.019$	$1.778 \pm 0.020$

The top graphite shells were measured, and the best estimates of the dimensions are given in Table 5-6. The mass of the upper north shell had been taken previously. The mass uncertainty is estimated at 10 g based on the scale used.

Table 5-6. Attributes of the shells

Attribute	Upper north	Upper south	Upper east	Upper west
Top thickness (cm)	$1.488 \pm 0.006$	$1.491 \pm 0.005$	$1.495 \pm 0.008$	$1.492 \pm 0.004$
Top to lip (cm)	31.433	$31.433 \pm 0.000$	$31.433 \pm 0.000$	$31.472 \pm 0.000$
Lip height (cm)	$1.483\pm0.012$	$1.466\pm0.001$	$1.474 \pm 0.006$	$1.481\pm0.010$
Lip thickness (cm)	$2.853 \pm 0.002$	$2.854 \pm 0.010$	$2.852 \pm 0.006$	$2.851 \pm 0.016$
Flat width (cm)	$1.915 \pm 0.000$	$1.950 \pm 0.057$	$1.948 \pm 0.014$	$2.038 \pm 0.018$
Notch width (cm)	-	-	2.98	2.911
Attribute	Lower north	Lower south	Lower east	Lower west
Top thickness (cm)	1.499	-	-	-
Bottom thickness (cm)	2.286	-	-	-
Height (cm)	37.1	-	-	-
Chord (cm)*	22	-	-	-
Chord to inner surface (cm)*	3.12	-	-	-
Mass (g)	2789.5	-	-	-

<sup>\*</sup> The location where the chord was measured was not noted.

It should be noted that gaps can be seen between the shells when they are assembled and is assumed that the gaps would exist over the entire height of the shells. The shells overlap, so streaming is minimized. Using measurements taken from a digital photograph of the bottom shells, the gaps were measured using ImageJ [10]. Figure 5-1 shows the gaps and the enhanced image used for measurements. The letters A, B and D are used to identify the locations of the measurement. One gap cannot be seen in the picture since it is at the bottom. The measurements were taken across the gaps perpendicular to the mating surfaces and then along the mating surfaces.

Table 5-7. Measurement of gaps between bottom reflector shells

Measurement	ement Gap (cm)				Face (cm)		
location		Data		Average	Da	ata	Average
A	0.152	0.124	0.103	0.126	2.893	2.934	2.914
В	0.215	0.247	0.227	0.230	3.229	3.179	3.204
D	0.196	0.182	0.182	0.187	3.223	3.089	3.156

The face dimensions were measured at the tops of the bottom shells, which is their thickest point. The approximate angle between the radius and the face is 42°. Using this angle, based on observations, gap C would be about the same as gap A since two of the gaps are narrower and two are wider. The impact of the gaps is estimated at a 1% reduction in graphite volume compared to a solid annulus.

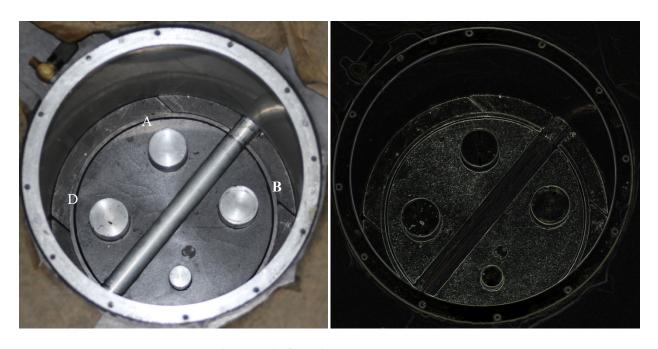


Figure 5-1. Gaps in the bottom shells.

The best estimates of the dimensions of the baffle plates are given in Table 5-8, the control rod thimble can dimensions are given in Table 5-9, and radial dimensions of graphite and lead around the core are listed in Table 5-10.

Table 5-8. Attributes of the baffle plates

Attribute	North plate	South plate
Rod hole diameter (cm)	$6.333 \pm 0.011$	$6.292 \pm 0.020$
Rod hole diameter (cm)	$3.442\pm0.001$	$6.332 \pm 0.016$
N - S distance (cm)	13.494	13.533
E -W distance (cm)	30.956	30.956
Thickness (cm)	$0.081 \pm 0.001$	$0.082 \pm 0.001$

Table 5-9. Attributes of the control rod thimble cans

Attribute	Safety rod 1	Safety rod 2	Course control rod	Fine control rod
Upper diameter (cm)	$5.092 \pm 0.002$	$5.103 \pm 0.016$	$5.097 \pm 0.005$	$2.868 \pm 0.002$
Upper height (cm)	22.479	22.391	22.464	26.164
Transition height (cm)	0.635	0.635	0.635	0
Lower diameter (cm)	$5.761 \pm 0.043$	$5.725 \pm 0.002$	$5.714\pm0.001$	$5.719\pm0.001$
Lower height (cm)	20.066	20.154	20.081	17.016

Table 5-10. Attributes of the fixed reflectors

Attribute	Dimension (cm)
Graphite inside diameter	$32.385 \pm 0.000$
Radial thickness of the graphite	$16.510 \pm 0.000$
Gap between graphite and lead	$0.342 \pm 0.099$
Radial thickness of the lead	$9.525 \pm 0.000$

The tops of the fixed graphite and lead have holes that may be for lifting. These can be seen in Figure 5-2 and Figure 5-3, and their dimensions are listed in Table 5-11.



Figure 5-2. Top view of the radial graphite and lead.

Table 5-11. Locations of holes on the fixed reflector top

Graphite (cm)	West		East	
Hole depth	5.755		6.109	
Hole height	1.938		1.936	
Edge-to-edge from inner radius to hole	7.635		7.275	
Lead (cm)	West	North	East	South
Hole depth	4.992	4.699	5.012	4.631
Hole height	2.748	2.663	2.883	2.866
Edge-to-edge from inner radius to hole	3.721	3.933	3.695	3.764

In addition to these holes, there is a cutout at the top of the fixed graphite reflector to accommodate the fission gas valve. The dimensions of the cutout are shown in Figure 5-3.

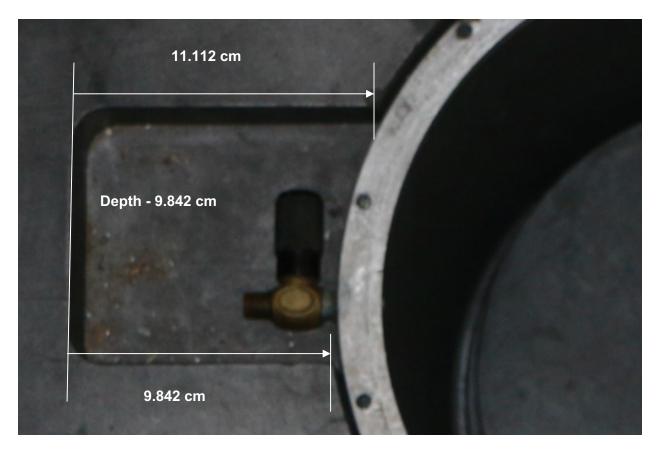


Figure 5-3. Valve cutout in fixed graphite reflector.

During the final assembly, several additional measurements were taken. The upper surface of the top graphite reflector was 13.44 mm below the top of the core tank. The top of the cover plate was about 0.5 mm below the top of the graphite fixed reflector. This allows for space for the bolt heads which attach the top cover plate to the core tank.

The core tank is made of 6061-T6 aluminum and has a wall thickness of 0.160 cm. The outside diameter is 31.75 cm and the mass of the core tank shown in Figure 5-4 is 4.35 kg.



Figure 5-4. Core tank.

The support rod is a solid 1.27 cm (0.5 inch) diameter 6061 aluminum rod which is threaded into the bottom core tank cover. The rod is  $14^{17}/_{32}$  inches (36.909 cm) measured from the top of the rod to the top surface of bottom cover plate.

The core tank wall is 0.093 inch (0.236 cm) thick sheet 6061 aluminum with an inside diameter is  $12 \frac{3}{8}$  inches (31.432 cm). The mass of the tank including top and bottom flanges and glory hole guide is 9 lb 9.5 oz (435.2 g).

#### 5.2 STACK-UP OF THE CORE PARTS

A stacked set was created using the data provided in the previous section. The top half of the core consists of top graphite shells, the top six fuel disks (204100–204105), the top graphite reflector, and the baffle plates.

It is assumed that the baffle plate is centered on the centerline of the glory hole. The baffle plates rest on the top of fuel disk 20499. The exact position of the top of the bottom half of the core was not measured when it was assembled. The assumption is reasonable since the top half of the core cannot extend much lower than the centerline of the glory hole since the cutouts in the fuel and graphite shells would rest on the glory hole.

It is also assumed that the top graphite reflector is resting on the lip of the graphite shells, since the outside diameter of the top graphite reflector is the same as the inside diameter of the top graphite shells at the top of the lip on the shells.

The characteristics of the stack-up are shown in Table 5-12. An as-built sketch with dimensions for the top half of the core is shown in Figure 5-5.

Table 5-12. Stack-up of the upper half of the core

Location	Height from midline (cm)
Top of graphite reflector	33.029
Top of shell	32.959
Bottom surface of top graphite reflector	12.960
Top of 204105	12.156
Top of 204104	11.116
Top of 204103	10.040
Top of 204102	8.036
Top of 204101	6.030
Top of 204100	4.008
Top of lip on shell	1.517
Top of baffle plate	0.041
Midline	0.000

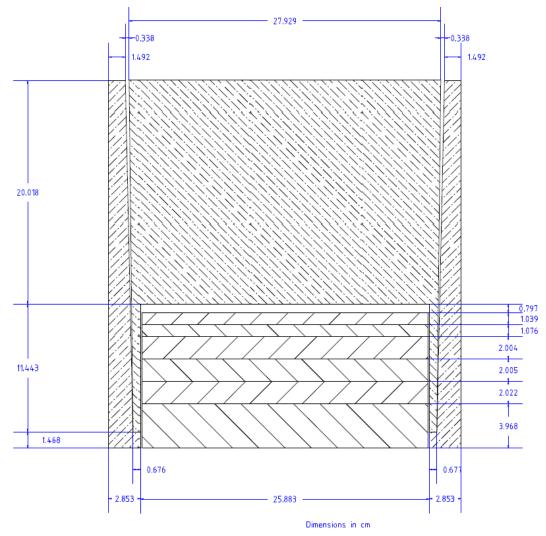


Figure 5-5. Upper half of the stack-up.

The bottom half of the core consists of the bottom shells, the bottom graphite reflector, fuel disks 20497–20499, the thermal fuse, the fuse thimble, and the support rod. Unlike the top half, the bottom half fuel disks and bottom graphite reflector are kept in contact by the fuse thimble and a nut threaded onto the thimble at the bottom. The distance between the top of fuel disk 20499 and the top half of the core is controlled by the length of the support rod threaded into the bottom core tank cover. The support rod extends up through the fuse thimble, making contact with the thermal fuse. An as-built sketch of the fuse thimble is provided in Figure 5-6.

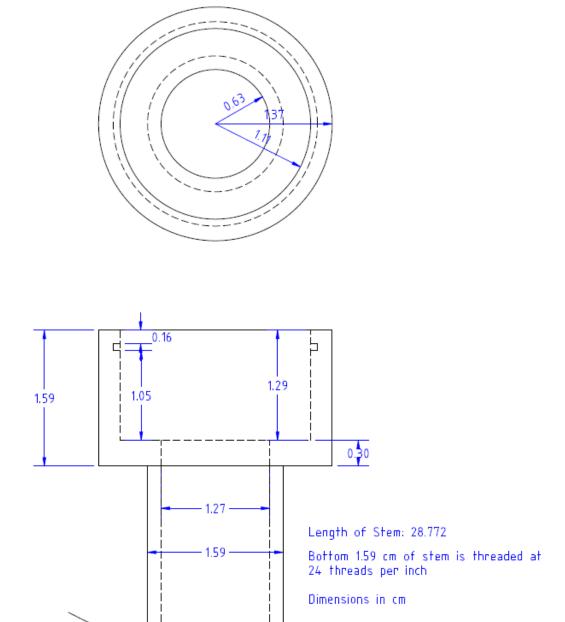


Figure 5-6. Thermal fuse thimble (plan and elevation).

The stack-up for the lower half of the core is shown in

Table 5-13, and an as-built sketch of the bottom half is shown in Figure 5-7.

Table 5-13. Stack up of the bottom half of the core

Location	Height from midline (cm)
Midline of the baffle plate	37.093
Top of 20499	37.152
Top of bottom graphite reflector	37.100
Top of 20498	33.158
Top of 20497	29.153
Bottom inside surface of the bottom graphite reflector	25.171
Bottom of graphite reflector	5.071
Bottom of the lower graphite shells	0

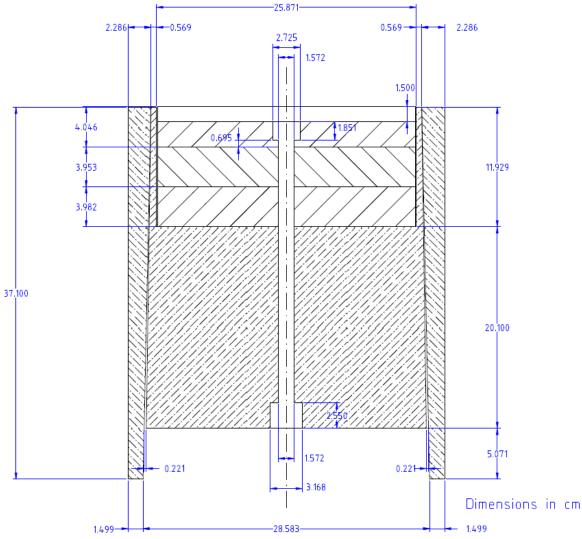
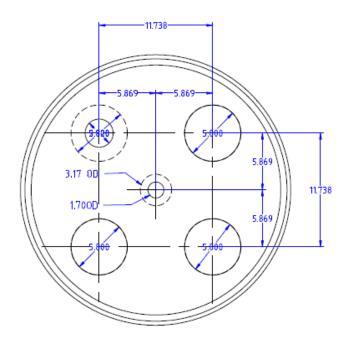


Figure 5-7. Bottom half stack up

An as-built sketch of the bottom graphite reflector is shown in Figure 5.8.



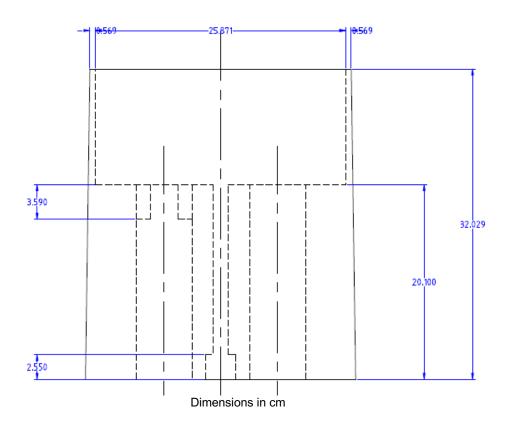


Figure 5-8. Bottom graphite reflector (plan and elevation views).

# 6. CHEMICAL ANALYSIS

Chemical analysis was performed on the graphite, polyethylene and lead pieces from the University of Utah reactor which has been decommissioned. The lead, polyethylene, and graphite are still at the University of Utah (AGN-201-110).

Table 6-1. Chemical analysis from the University of Utah parts

	Pb	Poly	Graphite		Pb	Poly	Graphite
Element	ppm	ppm	ppm	Element	ppm	ppm	ppm
Li	< 1	< 1	6.1	Pd	< 1	< 1	< 0.05
Be	< 1	< 1	< 0.05	Ag	< 1	3	< 0.05
В	< 1	< 1	4.5	Cd	< 1	< 1	0.09
C	-	-	Matrix	In	< 1	< 1	< 0.05
N	-	13	32	Sn	< 1	< 1	0.05
O	-	-	700	Sb	< 1	41	< 0.05
F	-	-	< 0.1	Te	< 1	< 1	< 0.05
Na	< 10	< 10	24	I	-	-	< 0.01
Mg	2	< 1	5.7	Cs	< 1	< 1	< 0.05
Al	3	< 1	10	Ba	< 1	< 1	0.06
Si	< 25	< 25	110	La	< 1	< 1	< 0.05
P	< 10	< 10	6.2	Ce	< 1	< 1	< 0.05
S	-	-	370	Pr	< 1	< 1	< 0.05
Cl	-	-	11	Nd	< 1	< 1	< 0.05
K	< 10	< 10	2	Sm	< 1	< 1	< 0.01
Ca	< 10	25	400	Eu	< 1	< 1	< 0.01
Sc	< 1	< 1	0.03	Gd	< 1	< 1	< 0.01
Ti	< 1	< 1	14	Tb	< 1	< 1	< 0.01
V	< 1	< 1	280	Dy	< 1	< 1	< 0.01
Cr	2	< 1	12	Но	< 1	< 1	< 0.01
Mn	< 1	< 1	0.13	Er	< 1	< 1	< 0.01
Fe	13	140	17	Tm	< 1	< 1	< 0.01
Co	< 1	< 1	0.03	Yb	< 1	< 1	< 0.01
Ni	2	< 1	1.7	Lu	< 1	< 1	< 0.01
Cu	< 1	120	1.3	Hf	< 1	< 1	< 0.01
Zn	< 1	< 1	1.6	Ta	< 1	< 1	< 100
Ga	< 1	< 1	< 0.01	W	< 1	< 1	0.44
Ge	< 1	< 1	< 0.05	Re	< 1	< 1	< 0.01
As	< 1	< 1	0.06	Os	< 1	< 1	< 0.01
Se	< 1	< 1	< 0.05	Ir	< 1	< 1	< 0.01
Br	-	-	< 0.1	Pt	< 1	< 1	< 0.01
Rb	< 1	< 1	< 0.05	Au	< 1	< 1	< 0.1
Sr	< 1	< 1	2.8	Hg	< 1	< 1	< 0.1
Y	< 1	< 1	0.12	T1	< 1	< 1	< 0.05
Zr	< 1	< 1	0.27	Pb	5	Matrix	41
Nb	< 1	< 1	0.09	Bi	< 1	< 300	< 0.05
Mo	< 1	< 1	0.39	Th	< 1	< 1	< 0.05
Ru	< 1	< 1	< 0.05	U	< 1	< 1	< 0.05
Rh	< 1	< 10	< 0.01				

Two fuel samples were analyzed from the Idaho State University (ISU) AGN-201 reactor. The background on the source of the pieces is described in a master's thesis by Mackenzie Gorman [7].

To reduce uncertainty in the composition and to determine the content of impurities in the fuel, a mass spectroscopy analysis was performed using two samples of fuel shavings stored at the Reactor Laboratory. These shavings are from the machining of the safety rod fuel pellets that were cut to 1 cm thickness to insert in the core disk. The analysis on both samples was performed at the Materials and Fuel Complex of the Idaho National Laboratory. The mass spectroscopy analysis determined the isotopic weight percents of the <sup>234</sup>U, <sup>235</sup>U, <sup>236</sup>U, and <sup>238</sup>U isotopes. Inductively coupled plasma mass spectroscopy (ICP-MS) was also performed to determine the impurities present in the fuel. Both methods were used on the two samples, for a total of four composition analyses.

Gorman included the analysis reports which were provided by INL [8], [9] in her thesis, The results are provided in Table 6-2 and Table 6-3.

Table 6-2. Mass spectroscopy results of ISU fuel samples

Isotope		Sample 1		Sample 2				
	Results	Units	2 sigma error	Results	Units	2 sigma error		
U total	5847	ug/sample	0.50%	6570	ug/sample	0.50%		
$^{234}U$	0.119	wt%	2%	0.118	wt%	2%		
$^{235}U$	19.81	wt%	0.50%	19.73	wt%	0.50%		
$^{236}U$	0.208	wt%	2%	0.208	wt%	2%		
$^{238}U$	79.87	wt%	0.50%	79.95	wt%	0.50%		

Table 6-3. ICP-MS results of ISU fuel samples

Isotope		Sample 1			Sample 2	
	Results	Units	2 sigma error	Results	Units	2 sigma error
<sup>234</sup> U	0.118	wt%	4%	0.117	wt%	4%
$^{235}U$	19.8	wt%	1%	19.71	wt%	1%
$^{236}U$	0.207	wt%	4%	0.208	wt%	4%
$^{238}U$	79.88	wt%	1%	79.96	wt%	1%
Al	23	μg/sample	10%	31.4	μg/sample	10%
Cd	0.1	μg/sample	10%	0.405	μg/sample	10%
Cr	<3	μg/sample	N/A	<3	μg/sample	N/A
Er	< 0.04	μg/sample	N/A	< 0.04	μg/sample	N/A
Gd	< 0.04	μg/sample	N/A	< 0.04	μg/sample	N/A
Mn	0.212	μg/sample	10%	0.41	μg/sample	10%
Mo	<10	μg/sample	N/A	<10	μg/sample	N/A
Ni	1.63	μg/sample	10%	2.6	μg/sample	10%
Sm	< 0.01	μg/sample	N/A	< 0.01	μg/sample	N/A
Ti	8	μg/sample	10%	9.49	μg/sample	10%
U total	5,864	μg/sample	1%	6,601	μg/sample	1%

Using the four measurements of the uranium isotopic compositions, the average values and the propagated uncertainties were calculated and are given in Table 6-4.

Table 6-4. Average values of the uranium isotopic composition

Isotope	Average	Units	Propagated 2 sigma error
<sup>234</sup> U	0.118	wt%	6.32%
$^{235}U$	19.763	wt%	1.58%
$^{236}U$	0.208	wt%	6.32%
$^{238}U$	79.912	wt%	1.58%

## 7. NDA DATA

A summary of the enrichment and <sup>235</sup>U mass based on the NDA analysis performed by Sandia National Laboratories [11] is provided in Table 7-1. The enrichment was estimated by the ratio of the 185 keV to 1001 keV peaks. The <sup>235</sup>U mass is based on the 185 keV peak.

Table 7-1. Summary of Sandia NDA measurements

		Enric	hment			Mass	
Item	(185 keV / 63 keV)	Abs. Unc. (1σ)	(185 keV / 1001 keV)	Abs. Unc. (1σ)	<sup>235</sup> U Mass (g)	Mass Unc. (1σ)	Known mass
105	27.18%	3.85%	19.02%	2.07%	31.31	3.13	29.79
104	27.54%	3.90%	19.92%	2.17%	31.28	3.13	30.8
103	30.99%	4.39%	19.55%	2.12%	61.26	6.13	58.05
102	26.35%	3.73%	21.42%	2.35%	62.91	6.29	58.07
101	28.25%	4.00%	18.99%	2.07%	62.62	6.26	58.01
100	30.30%	4.29%	18.64%	2.03%	109.93	10.99	94.39
99	28.62%	4.06%	19.26%	2.09%	107.02	10.70	93.17
98	29.04%	4.12%	18.83%	2.05%	111.41	11.14	99.12
97	29.97%	4.25%	19.79%	2.15%	116.92	11.69	98.89
CCR	25.42%	3.60%	18.99%	2.05%	17.47	1.75	14.51
SR1	27.15%	3.84%	17.94%	1.94%	17.46	1.75	14.51
SR2	27.57%	3.90%	18.99%	2.05%	17.74	1.77	14.5
FCR	26.33%	3.73%	19.21%	2.10%	3.03	0.30	2.71
FP	24.17%	3.42%	19.79%	2.13%	20.04	2.00	
UTAH	38.25%	5.50%	33.22%	4.15%	0.60	0.06	0.438
UNM	29.10%	4.16%	41.33%	5.44%	0.60	0.06	

FP - fission plate

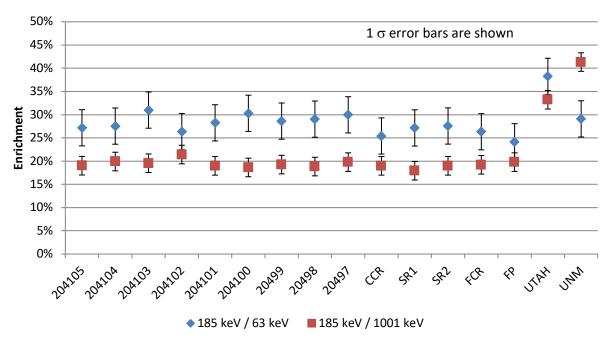


Figure 7-1. Enrichment as estimated by NDA.

The enrichment estimates are significantly higher based on 185 to 63 keV ratio than when based on the 185 keV to 1001 keV ratio. For the disks, the 185 to 1001 keV estimate is within one standard deviation of the design specification. For the fuses, this is a good measurement of the <sup>238</sup>U. The counting statistics for the <sup>238</sup>U, however, were poor due to the higher loading of fissions products, specifically La/Ba-140. The higher fission rate in the fuse is due to the higher uranium density. The <sup>235</sup>U mass estimates are compared against the stated values in Figure 7-2.

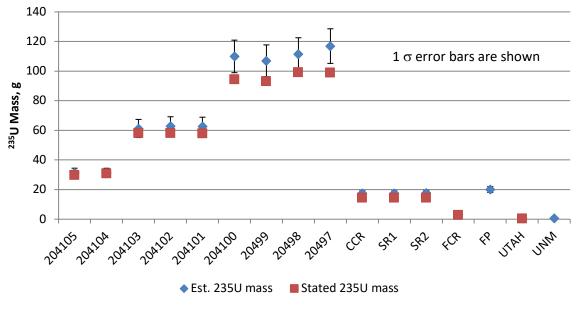


Figure 7-2. Estimated <sup>235</sup>U mass.

The <sup>235</sup>U mass estimates are within two standard deviations of the stated mass values. The thicker fuel disks (20497–204100) tend have higher <sup>235</sup>U mass estimates, presumably due to having higher <sup>235</sup>U loading, so as a result, they have more total fission products. The NDA gave confidence to the original mass and enrichment values.

#### 8. RECOMMENDATION FOR MODELING

#### 8.1 FUEL PARTS

The best estimate of the <sup>235</sup>U loading for the fuel disks, control rods, and fuse is provided in the Reactor Operation and Training Manual [1], as shown in Table 1-1. The uranium isotopic data from the ISU AGN should be used as the source for the isotopic composition of the uranium. The average values are provided in Table 6-4. Based on this data, as well as the assumption that the uranium form is all UO<sub>2</sub>, along with the physical dimensions and total mass of the pieces, the recommended composition for the fuel pieces is given in Table 8-1.

# 8.2 GRAPHITE

The best estimate of the graphite density is based on the average of the top and bottom graphite reflectors, as given in Table 5-5. The best estimate of the density is 1.762 g/cm<sup>3</sup>. The dimensions for the graphite reflectors and the removable shells should be taken from information provided in Figure 5-5 through

Figure 5-8. It should be noted that when assembled, gaps can be seen between the shells and is assumed the gaps would exist over the entire height of the shells. The shells do overlap, so there is not a streaming path. The effect of a gap would reduce the effective density of the graphite in that area. As discussed earlier, the gaps reduce the volume of the graphite shell by 1.0% over a solid annulus. Based on this, the graphite density should be reduced to 1.74 g/cm<sup>3</sup> if the gaps are not explicitly modeled.

## 8.3 CONTROL RODS

## 8.3.1 Fine Control Rod

Based on the information for the fuel disks that were installed in the fine control rod in 1968, the diameter of the fuel disks is 2.316 cm, with a height of 4.008 cm. Three of these fuel disks were installed. Since the order of installation is not known, the best assumption is to uniformly distribute the fuel over the volume as shown in Table 8-1. The lowest disk in the rod is polyethylene, which has a diameter of 2.311 cm and is 4.013 cm long.

## 8.3.2 Course and Safety Control Rods

The larger rods are assumed to have fuel disks that have a diameter of 4 cm and are 4 cm high. Since no physical measurements of the pieces were taken during this work, the assumed dimensions and mass values in Table 8-1 are used.

# 8.3.3 Aluminum Walls

The outside diameters of the control rods and control rod guide tubes were directly measured. The outside diameters are reported above in Table 5-4 and Table 5-9. The fuel disks were encased in an aluminum can and then placed in the control rods. Assuming there is a gap of 0.005 inches (0.0127 cm) between metal surfaces, the thickness of the aluminum was calculated and is reported in Table 8.2.

Table 8-1. Recommended values for fuel part

Part	<sup>234</sup> U, g	<sup>235</sup> U, g	<sup>236</sup> U, g	<sup>238</sup> U, g	O, g	Н, д	C, g
20497	0.590	98.890	1.040	399.872	67.435	1359.827	228.232
20498	0.592	99.120	1.042	400.802	67.592	1365.090	229.115
20499	0.556	93.170	0.979	376.743	63.535	1282.931	215.326
204100	0.564	94.390	0.992	381.676	64.367	1298.419	217.925
204101	0.346	58.010	0.610	234.570	39.558	802.630	134.713
204102	0.347	58.070	0.610	234.812	39.599	801.233	134.478
204103	0.347	58.050	0.610	234.731	39.586	800.515	134.358
204104	0.184	30.800	0.324	124.543	21.003	427.210	71.703
204105	0.178	29.790	0.313	120.459	20.315	413.306	69.369
UNM Fuse	0.003	0.436	0.005	1.763	0.297	3.118	0.262
Utah Fuse	0.003	0.438	0.005	1.771	0.299	3.141	0.264
SR1	0.087	14.510	0.153	58.673	9.895	199.046	33.408
SR2	0.087	14.500	0.152	58.632	9.888	198.889	33.381
CCR	0.087	14.510	0.153	58.673	9.895	198.883	33.380
FCR	0.016	2.710	0.028	10.958	1.848	25.928	4.352
Part	<sup>234</sup> U, g/cm <sup>3</sup>	<sup>235</sup> U, g/cm <sup>3</sup>	<sup>236</sup> U, g/cm <sup>3</sup>	<sup>238</sup> U, g/cm <sup>3</sup>	O, g/cm <sup>3</sup>	H, g/cm <sup>3</sup>	C, g/cm <sup>3</sup>
20497	3.294E-04	5.516E-02	5.799E-04	2.231E-01	3.762E-02	7.586E-01	1.273E-01
20498	3.296E-04	5.520E-02	5.803E-04	2.232E-01	3.764E-02	7.603E-01	1.276E-01
20499	3.307E-04	5.539E-02	5.823E-04	2.240E-01	3.777E-02	7.627E-01	1.280E-01
204100	3.352E-04	5.615E-02	5.902E-04	2.270E-01	3.829E-02	7.724E-01	1.296E-01
204101	3.319E-04	5.558E-02	5.843E-04	2.248E-01	3.790E-02	7.691E-01	1.291E-01
204102	3.352E-04	5.614E-02	5.901E-04	2.270E-01	3.828E-02	7.745E-01	1.300E-01
204103	3.351E-04	5.612E-02	5.899E-04	2.269E-01	3.827E-02	7.739E-01	1.299E-01
204104	3.323E-04	5.566E-02	5.851E-04	2.250E-01	3.795E-02	7.720E-01	1.296E-01
204105	3.324E-04	5.567E-02	5.852E-04	2.251E-01	3.796E-02	7.724E-01	1.296E-01
UNM fuse	7.126E-04	1.193E-01	1.255E-03	4.826E-01	8.139E-02	8.535E-01	7.163E-02
Utah fuse	7.140E-04	1.196E-01	1.257E-03	4.835E-01	8.154E-02	8.576E-01	7.197E-02
SR1	3.405E-04	5.702E-02	5.994E-04	2.306E-01	3.888E-02	7.822E-01	1.313E-01
SR2	3.402E-04	5.698E-02	5.990E-04	2.304E-01	3.886E-02	7.816E-01	1.312E-01
CCR	3.405E-04	5.702E-02	5.994E-04	2.306E-01	3.888E-02	7.816E-01	1.312E-01
	4.292E-04	7.188E-02	7.557E-04	2.907E-01	4.902E-02		1.154E-01

Table 8-2. Calculated wall thickness for control rod (cm)

					Estimated			Measured
Rod	Wall	Gap	Fuel OD	Can ID	can OD	Rod ID	Rod OD	rod OD
SR1	0.186	0.013	4.000	4.025	4.397	4.423	4.795	4.794
SR2	0.186	0.013	4.000	4.025	4.397	4.423	4.795	4.794
CCR	0.186	0.013	4.000	4.025	4.397	4.423	4.795	4.796
FCR	0.041	0.013	2.316*	2.341	2.423	2.449	2.531	2.530

<sup>\*</sup> Actual based on 1968 measurements

Using the control rod outside diameter and the guide tube outside diameter and assuming a gap of 0.005 inches (0.0127 cm) between metal surfaces, the inside diameter of the guide tube and corresponding wall thickness were calculated. These are shown in Table 8-3.

Table 8-3. Calculated wall thickness for control rod guide tubes (cm)

			Measured Estimated		nated	Measured
Rod	Wall	Gap	rod OR	<b>Tube IR</b>	<b>Tube OR</b>	tube OR
SR1	0.136	0.013	2.397	2.410	2.546	2.546
SR2	0.136	0.013	2.397	2.410	2.552	2.552
CCR	0.136	0.013	2.398	2.410	2.548	2.548
FCR	0.136	0.013	1.265	1.278	1.434	1.434

The control rods have 8 cm of graphite below the fuel or polyethylene disks. It is assumed the density is the same as that of the graphite reflector.

#### 8.4 OTHER PARTS

The aluminum used in the model is 6061-T6 aluminum. The lead is assumed to be theoretical density.

#### 9. REFERENCES

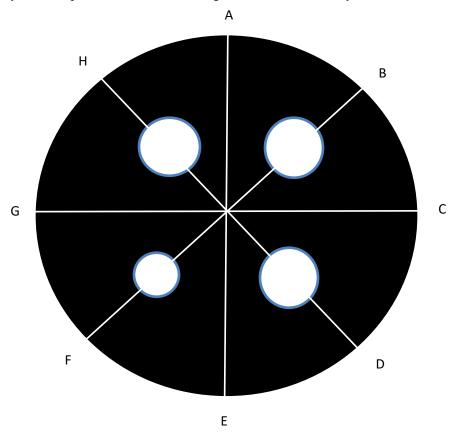
- 1. "The University of New Mexico AGN-201M Reactor: Reactor Operation and Training Manual," Revised January 2005.
- 2. EAG Laboratory ICP-MS Report, "Lead Plug," Job # C0HWF571, Sample ID: S170703020, dated July 13, 2017
- 3.1 EAG Laboratory ICP-MS Report, "Graphite Reflector," Job # C0HWF571, Sample ID: S170703018, dated July 13, 2017
- 4. EAG Laboratory ICP-MS Report, "Polyethylene Disk," Job # C0HWF571, Sample ID: S170703019, dated July 13, 2017
- 5. EAG Laboratory IGA Report, "Lead Plug," Job # C0HWF571, Sample ID: S170703020, dated July 6, 2017
- 6. EAG Laboratory IGA Report, "Graphite Reflector," Job # C0HWF571, Sample ID: S170703018, dated July 6, 2017

- 7. Gorman, Mackenzie (2012) Experimental Parameterization of the Idaho State University AGN-201 Research and Training Reactor, Idaho State University (Master's Thesis), Idaho State University.
- 8. INL Materials and Fuels Complex Analytical Laboratory, "ISU Uranium Oxide Fuel Sample," AL Log #: 94120, dated August 16, 2011.
- 9. INL Materials and Fuels Complex Analytical Laboratory, "ISU Uranium Oxide Fuel Sample," AL Log #: 94121, dated August 16, 2011.
- 10. ImageJ, Image Processing and Analysis in Java, https://imagej.nih.gov/ij/.
- 11. SAND2019-8466 O, Sandia National Laboratories, Radiation Protection Sample Diagnostics Program, "Results for UNM AGN-201\_6-19," dated June 26, 2019.



# A.1 FUEL DISK DATA

Cylindrical pieces used the following convention to identify where the measurements were taken.



A measurement on the horizontal axis would be labeled C-G, and on the vertical axis, it would be labeled A-E.

Table A-1. Fuel disk data (cm)

Disk	105	104	103	102	101	100	99	98	97	UNM fuse	Utah fuse
Diameter	(cm)										
A-E	25.576	25.591	25.636	25.635	25.634	25.578	25.575	25.873	25.592	2.233	2.230
B-F	25.571	25.593	25.633	25.625	25.634	25.516	25.701	25.597	25.592	2.235	2.228
C-G	25.573	25.591	25.631	25.622	25.636	25.583	25.583	25.584	25.992		
D-H	25.690	25.585	25.633	25.628	25.629	25.557	25.583	25.583	25.593		
Average	25.603	25.590	25.633	25.628	25.633	25.559	25.611	25.659	25.692	2.234	2.229
Hole for SR 1											
A-E	X	X	X	X	X	5.071	5.039	5.211	5.127	X	X
B-F	X	X	X	X	X	-	-	-	-	X	X
C-G	X	X	X	X	X	5.081	5.108	5.115	5.114	X	X
D-H	X	X	X	X	X	-	-	-	-	X	X
Average						5.076	5.074	5.163	5.121		
Hole for SR-2											
A-E	X	X	X	X	X	5.099	5.117	5.102	5.079	X	X
B-F	X	X	X	X	X	-	-	-	-	X	X
C-G	X	X	X	X	X	5.057	5.111	5.115	5.124	X	X
D-H	X	X	X	X	X	-	-	-	-	X	X
Average						5.078	5.114	5.109	5.102		
Hole for CCR											
A-E	X	X	X	X	X	5.063	5.081	5.117	5.103	X	X
B-F	X	X	X	X	X	-	-	-	-	x	X
C-G	X	X	X	X	X	5.029	5.11	5.108	5.107	X	X
D-H	X	X	X	X	X	-	-	-	-	x	X
Average						5.046	5.096	5.113	5.105		

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Table A-1. Fuel disk data (cm) (continued)

Disk	105	104	103	102	101	100	99	98	97	UNM Fuse	Utah Fuse
Hole for FCR											
A-E	X	X	X	X	X	2.882	2.951	2.946	2.945	X	X
B-F	X	X	X	X	X	-	-	-	-	X	X
C-G	X	X	X	X	X	2.805	2.951	2.949	2.928	X	X
D-H	X	X	X	X	X	_			_	X	X
Average						2.844	2.951	2.948	2.937		
SR 1											
Hole to edge	X	X	X	X	X	1.998	1.993	1.981	2.011	X	X
SR-2											
Hole to edge	X	X	X	X	X	2.004	1.995	1.995	1.973	X	X
CCR											
Hole to edge	X	X	X	X	X	2.013	1.987	1.992	1.996	X	X
FCR											
Hole to edge	X	X	X	X	X	3.114	3.123	3.095	3.118	X	X
Thermal fuse											
A-E	X	X	X	X	X	2.730	X	X	X	X	X
B-F						2.719					
Average						2.724					
Depth						1.851					
Fuse rod											
A-E						1.556	1.581	1.581	1.566	X	X
B-F						1.588	1.582	1.582	1.568		
Average											
Depth						0.846	3.994	4.005	3.982		
Glory hole											
Span						2.91	3.034				
						2.91	2.979				
Average						2.910	3.007				
Depth						1.27	1.503375				

Table A-1. Fuel disk data (cm) (continued)

Disk	105	104	103	102	101	100	99	98	97	UNM Fuse	Utah Fuse
Thickness											
	1.060	1.077	1.989	2	2.005	3.978	3.994	3.959	3.963	0.932	0.941
	1.029	1.069	1.999	2.02	2.008	3.955	3.994	3.98	3.971	0.932	0.941
	1.025	1.067	2.005	1.993	2.065	3.96	4.052	3.963	3.988		0.934
	1.032	1.061	2.021	2.01	2	3.955	3.947	4.005	3.956		
	1.033	1.077	2.015	2.015	2.034	3.986	4.022	4.026	3.953		
	1.047	1.085	2.000	2.034	2.032	3.985	3.962	4.021	3.992		
	1.050	1.091	1.994	1.996	2.024	3.970	4.008	4.050	4.010		
		1.077	2.025	1.990	2.008	3.951	3.972	4.037	4.025		
		1.080	1.992	1.991	2.025						
Average	1.039	1.076	2.004	2.005	2.022	3.968	3.994	4.005	3.982	0.932	0.939
Mass	(g)										
	653.730	675.76	1268.21	1269.17	1270.5	2058.45	2033.05	2163.49	2155.97	5.88	5.91
		675.78	1268.21	1269.14	1270.4	2058.37	2032.86	2163.33	2155.84	5.89	5.92
		675.76	1268.17	1269.14	1270.41	2058.18	2033.81	2163.24	2155.85	5.88	5.93
Average	653.730	675.767	1268.197	1269.150	1270.437	2058.333	2033.240	2163.353	2155.887	5.883	5.920
Volume (cm <sup>3</sup> )	535.118	553.405	1034.407	1034.458	1043.638	1724.077	1729.158	1795.576	1792.654	3.653	3.663
density (g/ cm <sup>3</sup> )	1.222	1.221	1.226	1.227	1.217	1.194	1.176	1.205	1.203	1.610	1.616

Table A-2. Top graphite reflector data

	Top diameter (cm)	Bottom diameter (cm)	Inner diameter (cm)	Thickness (cm)	Inner height (cm)	Outer height (cm)
	27.91	27.25	25.883	0.685	11.50	31.591
	27.91	27.22	25.888	0.667	11.42	31.512
	27.91	27.24	25.877	0.681	11.45	31.512
	27.99	27.23	25.884	0.672	11.45	31.512
					11.43	
					11.41	
Average	27.929	27.236	25.883	0.676	11.443	31.532

The mass of the top graphite reflector was previously measured at 22.37 kg.

Table A-3. Bottom graphite reflector data

	Top diameter (cm)	Bottom diameter (cm)	Inner diameter (cm)	Thickness (cm)	Inner height (cm)	Mass
	26.99	27.92	25.85	0.56	27.92	40.50 lb
	27.03	27.93	25.89	0.58	27.93	18.37 kg
				0.53		
				0.54		
Average	27.01	27.92	25.87	0.55	27.92	

Table A-4. Penetrations in the bottom graphite reflector

	Fine control rod diameter (cm)	Coarse control rod diameter (cm)	Safety control rod diameter (cm)	Safety control rod diameter (cm)	Thermal fuse rod diameter (cm)
Top of reflector	2.9	5.82	5.79	5.82	1.7
Bottom of reflector	5.851	5.726	5.847	5.840	3.182
	5.861	5.764	5.850	5.838	3.154
Bottom average	5.86	5.75	5.85	5.84	3.17
Depth	15.968	(1)	(1)	(1)	2.549
	16.337				
Depth average	16.15				2.55

<sup>(1)</sup> Due to the shape and size of the transition on the safety and coarse rod penetrations, it was not possible to measure the transition depth.

Table A-5. Upper graphite shell dimensions

	Thickness (cm)	Depth to lip (cm)	Lip height (cm)	Lip thickness (cm)	Cross section thickness (cm)	Notch width (cm)
North	1.495	31.432	1.487	2.856	1.915	
	1.486		1.469	2.852	1.915	
	1.484		1.493	2.852		
Average	1.49	31.43	1.48	2.85	1.92	
South	1.494	31.4325	1.465	2.843	1.909	
	1.486	31.4325	1.467	2.858	1.990	
	1.494			2.861		
Average	1.49	31.43	1.47	2.85	1.95	
East	1.49	31.4325	1.478	2.856	1.938	2.981
	1.504	31.4325	1.47	2.848	1.958	
	1.491					
Average	1.50	31.43	1.47	2.85	1.95	2.98
West	1.488	31.47219	1.488	2.862	2.05	2.911
	1.491	31.47219	1.474	2.84	2.025	
	1.496					
Average	1.49	31.47	1.48	2.85	2.04	2.91

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Table A-6. Control rods

		Upper section				Lower section			
	SR1	SR2	CCR	FCR	SR1	SR2	CCR	FCR	
Diameter	5.09	5.114	5.093	2.866	5.791	5.726	5.713	5.719	
	5.093	5.092	5.1	2.869	5.73	5.723	5.714	5.718	
Average	5.0915	5.103	5.0965	2.8675	5.7605	5.7245	5.7135	5.7185	
Height	22.479	22.391	22.464	26.164	20.066	20.154	20.081	17.016	

The transition between upper and lower was 0.635 cm. The total height of each was 17 inches or 43.18 cm.

Table A-7. Fixed radial pieces

	Grapl	hite		Lead
	Inside diameter (cm)	Thickness (cm)	Gap (cm)	thickness (cm)
	32.385	16.51	0.453	9.525
	32.385	16.51	0.393	9.525
		16.51	0.28	9.525
		16.51	0.24	9.525
Average	32.385	16.51	0.3415	9.525

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Table A-8. Fixed radial lifting holes

		Graphite		Lead			
	Depth (cm)	Diameter (cm)	Distance <sup>(1)</sup> (cm)	Depth (cm)	Diameter (cm)	Distance <sup>(1)</sup> (cm)	
Position 1	5.755	1.938	7.635	4.992	2.748	3.721	
Position 2				4.699	2.663	3.933	
Position 3	6.109	1.936	7.275	5.012	2.883	3.695	
Position 4				4.631	2.866	3.764	

<sup>(1) -</sup> Distance is from the inside radius of the material.

Table A-9. Baffle plates

	Rod hole diameter (cm)	Rod hole diameter (cm)	Short distance (cm)	Wide distance (cm)	Thickness (cm)
North	6.325	3.442	13.494	30.956	0.080
	6.340	3.441			0.082
Average	6.332	3.442	13.494	30.956	0.081
South	6.306	6.321	13.53344	30.95625	0.082
	6.278	6.343			0.081
Average	6.292	6.332	13.53344	30.95625	0.0815

A-12

Table A-10. Fuse holder

		Holder			Stem			
	Outside diameter (cm)	Inside diameter (cm)	Height (cm)	Outside diameter (cm)	Inside diameter (cm)	Height (cm)		
	2.731	2.230	1.284	1.590	1.299	28.775		
	2.732	2.226	1.292	1.584	1.280	28.770		
Average	2.732	2.228	1.288	1.587	1.290	28.773		

**Table A-11. Control rods** 

	Upper outside diameter (cm)	Lower outside diameter (cm)	Rod length (cm)	Base outside diameter (cm)	Base length (cm)
Safety rod 1	4.795	4.794	27.637	5.051	3.303
	4.794	4.786		5.05	3.338
Average	4.794	4.790	27.637	5.0505	3.320
Safety rod 2	4.795	4.784	27.588	5.051	3.387
	4.793	4.791		5.045	3.388
Average	4.794	4.788	27.588	5.048	3.388
Coarse control rod	4.798	4.800	27.64	5.06	3.231
	4.792	4.790		5.052	3.380
Average	4.795	4.795	27.64	5.056	3.306
Fine control rod	2.527	2.535	27.532	5.044	3.406
	2.534	2.534		5.048	3.379
Average	2.530	2.534	27.532	5.046	3.392



## **B.1** FUEL DISKS

The calculation of the volume of the top 5 disks (204101-204105) is based on a right circular cylinder using the average diameter and average height. The uncertainty in the volume is based on Eq. (1) which is:

$$\Delta V = \left(2\frac{\Delta D}{D} + \frac{\Delta H}{H}\right)V$$

Table B-1. Disk data

Disk	204105	204104	204103	204102	204101
Disk diameter, cm	$25.603 \pm 0.058$	$25.590 \pm 0.003$	$25.633 \pm 0.002$	$25.628 \pm 0.006$	$25.633 \pm 0.003$
Disk height, cm	$1.039 \pm 0.013$	$1.076\pm0.009$	$2.004 \pm 0.013$	$2.005 \pm 0.015$	$2.022 \pm 0.020$
Volume, cm <sup>3</sup>	535.118	553.405	1034.407	1034.458	1043.638
Volume unc., cm <sup>3</sup>	$\pm9.105$	$\pm\ 4.892$	$\pm 6.895$	$\pm 8.315$	$\pm~10.677$

For the lower four disks, the gross volume is calculated based on right circular cylinder, and then the volume of each penetration (control rod, thermal fuse and glory hole) is subtracted. The uncertainty of each volume is calculated as above, and then the net uncertainty on the volume is given in Eq. (4) which is:

$$\Delta V = \sqrt{\sum \Delta V_i^2}$$

# **B.2** PART DATA

Table B-2. Part data

Part	Attribute	204100	20499	20498	20497
Dimension					
Fuel disk	Diameter, cm	$25.559 \pm 0.030$	$25.611 \pm 0.060$	$25.659 \pm 0.143$	$25.692 \pm 0.200$
	Height, cm	$3.968 \pm 0.014$	$3.994 \pm 0.034$	$4.005 \pm 0.034$	$3.982\pm0.026$
SR1	Diameter, cm	$5.076 \pm 0.007$	$5.074 \pm 0.049$	$5.163\pm0.068$	$5.121 \pm 0.009$
SR2	Diameter, cm	$5.078 \pm 0.030$	$5.114 \pm 0.004$	$5.109 \pm 0.009$	$5.102 \pm 0.032$
CCR	Diameter, cm	$5.046 \pm 0.024$	$5.096 \pm 0.021$	$5.113 \pm 0.006$	$5.105 \pm 0.003$
FCR	Diameter, cm	$2.844 \pm 0.054$	$2.951 \pm 0.000$	$2.948\pm0.002$	$2.937 \pm 0.012$
Thermal fuse	Diameter, cm		$2.725 \pm 0.008$		
	Depth, cm		$1.852 \pm 0.001$		
Thermal fuse rod	Diameter, cm		$1.572 \pm 0.023$	$1.582\pm0.001$	$1.567 \pm 0.001$
Glory hole	Span, cm	$2.910 \pm 0.000$	$3.007 \pm 0.039$		
	Depth, cm	1.270	1.503		
		Vol	ume		
	Gross, cm <sup>3</sup>	$2035.530 \pm 12.128$	$2057.408 \pm 27.194$	$2071.066 \pm 40.780$	$2064.537 \pm 45.646$
	SR1, cm <sup>3</sup>	$80.288 \pm 0.510$	$80.742 \pm 2.239$	$83.851 \pm 2.924$	$82.006 \pm 0.832$
	SR2, cm <sup>3</sup>	$80.351 \pm 1.226$	$82.036 \pm 0.820$	$82.090 \pm 1.021$	$81.398 \pm 1.560$
	CCR, cm <sup>3</sup>	$79.342 \pm 1.052$	$81.444 \pm 1.336$	$82.219 \pm 0.928$	$81.510 \pm 0.628$
	FCR, cm <sup>3</sup>	$25.195 \pm 3.361$	$27.316 \pm 0.686$	$27.328 \pm 0.839$	$26.970 \pm 1.209$
	Thermal fuse, cm <sup>3</sup>		$10.794 \pm 0.066$		
	Thermal fuse rod, cm <sup>3</sup>		$1.239 \pm 0.038$	$7.868\pm0.000$	$7.680 \pm 0.000$
	Glory hole, cm <sup>3</sup>	$84.993 \pm 0.101$	$90.908 \pm 2.566$		
	Net volume, cm <sup>3</sup>	$1685.362 \pm 4.275$	$1682.929 \pm 5.690$	$1787.709 \pm 6.818$	$1784.974 \pm 7.062$

## **B-3. GRAPHITE TOP AND BOTTOM REFLECTORS**

The graphite reflectors are tapered cylinders. Their gross volume is calculated by using the average diameter since the taper is linear over the entire height. The FCR and the Fuse Rod had a discernible transition point in the bottom graphite reflector between diameters in the guide tubes. The larger control rods had such a small transition, an accurate measurement of the location could not be made. The measured top and bottom diameters of the holes for the large rods are very close, so the average diameter will be used to estimate the void volume.

Table B-3. Graphite reflector data

Region	Attribute	Top graphite reflector	<b>Bottom graphite reflector</b>
Gross	Avg. rad, cm	$13.791 \pm 0.022$	$13.734 \pm 0.015$
	Height, cm	$31.532 \pm 0.040$	$32.029 \pm 0.010$
Fuel disk	Avg. rad, cm	$12.942 \pm 0.002$	$12.935 \pm 0.014$
	Height, cm	$11.443 \pm 0.031$	$11.929 \pm 0.010$
SR1	Bot. avg. rad, cm		$2.895 \pm 0.001$
	Bot. height, cm		$20.100 \pm 0.017$
SR2	Bot. avg. rad, cm		$2.910 \pm 0.001$
	Bot. height, cm		$20.100 \pm 0.017$
CCR	Bot. avg. rad, cm		$2.910 \pm 0.019$
	Bot. height, cm		$20.100 \pm 0.017$
FCR	Bot. avg. rad, cm		$2.928 \pm 0.004$
	Bot. height, cm		$16.153 \pm 0.261$
	Top avg. rad, cm		$2.900 \pm 0.004$
	Top height, cm		$3.948 \pm 0.369$
Rod	Avg. rad, cm		$1.700 \pm 0.010$
	Height, cm		$17.551 \pm 0.010$
Nut pocket	Avg. rad, cm		$3.168 \pm 0.010$
	Height, cm		$2.549 \pm 0.010$

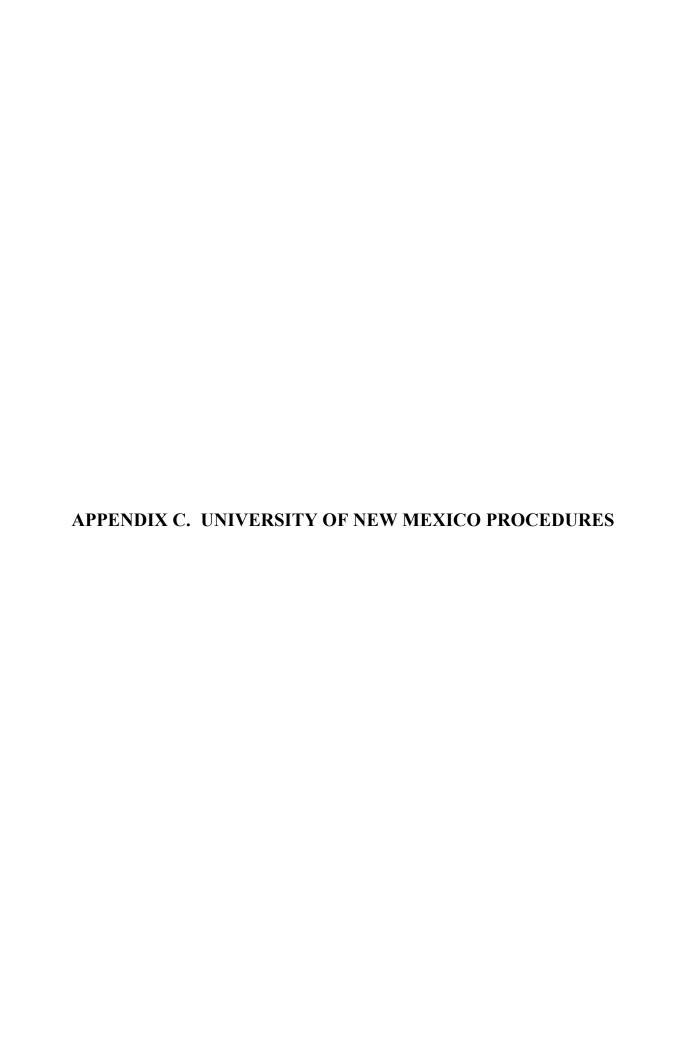
Note: If uncertainty on a dimension could be established based on multiple measurements, then an uncertainty was assigned based on similar measurements.

# **B.4** GRAPHITE REFLECTOR VOLUMES

The gross volume of the graphite reflectors and their uncertainties are calculated based on the average diameters and heights. The volumes of the void spaces are then calculated and subtracted from the gross volumes to determine the best estimate of the graphite reflector volumes.

Table B-4. Graphite reflector volumes

Region of the reflector	Top graphite reflector	Bottom graphite reflector
Gross volume, cm <sup>3</sup>	$18840.831 \pm 82.976$	$18978.082 \pm 58.322$
Fuel disk region, cm <sup>3</sup>	$6020.691 \pm 18.525$	$6270.389 \pm 19.228$
Safety rod 1, cm <sup>3</sup>		$529.228 \pm 0.985$
Safety rod 2, cm <sup>3</sup>		$534.727 \pm 0.809$
Course control rod, cm <sup>3</sup>	$534.727 \pm 7.424$	
Bottom region of the fine control rod, cm <sup>3</sup>	$435.043 \pm 8.078$	
Upper region of the fine control rod, cm <sup>3</sup> $104.296 \pm 10.004$		
Thermal fuse support rod, cm <sup>3</sup> $159.349 \pm 1.947$		
Nut pocket, cm <sup>3</sup>		$80.369 \pm 0.818$
Net volume, cm <sup>3</sup>	$12820.140 \pm 85.018$	$10329.955 \pm 63.229$
Mass, g	$22373 \pm 90$	$18370 \pm 90$
Density, g/cm <sup>3</sup> $1.745 \pm 0.019$		$1.778 \pm 0.020$



# C.1 AGN-201. FUEL REMOVAL PROCEDURE FOR DISASSEMBLY OF CORE TANK

AGN	-201 Fu	el Ren	noval Procedure for Disassembly of Core Tank [TS 6.6.b]			
			Date: May 10, 2019			
BEFC	RE STA	RTINO				
CONS	OLE M	UST B	E DE-ENERGIZED AND KEY IN CONTROL OF A REACTOR SUPERVISOR.			
			RB SRO inits.			
Permi	ssion to p	proceed	with Disassembly			
1.	Contac	et Radia	ation Safety to do an air sampling before opening the core tank			
	a) Before Radiation Safety arrives:					
		i)	Make sure Reactor Supervisor is on-site <u>RD</u> SRO inits			
		ii)	Perform a radiation survey of the top of the reactor 3.5 mR/hr. after thermal			
		iii)	Remove the thermal column column removed			
	b)	With	Radiation Safety present and prepared for air sample:			
		i)	Loosen the bolts on the core tank cover and install jack bolts			
		ii)	Have radiation safety open valve to tank air sample and start the sampler			
		iii)	Use jack bolts to lift the core tank cover to provide pressure relief			
		iv)	After 1 minute of sampling, stop sampler			
		v)	Replace core tank cover and secure core tank (closing valve)			
Reacto	or Core T	ank Di	sassembly			
2.	When	core tank results are reported by Radiation Safety and go ahead is received:				
	a)	Make	sure Reactor Supervisor is on-site  RB SRO inits			
	b)	Prepa	re Areas for tools, fuel disks, and personnel:			
		i)	Prepare Ledge on South side of Reactor for Fuel Disks			
0		ii)	Prepare area on South side for tools, core tank cover, and graphite plugs			
N		iii)	Prepare area for personnel and low level waste bag			
>	c)	Have	UNM Radiation Safety set up portable gas-flow counting system for swipe analysis.			
1 1	in Ply		takes about 1/2 hrs.			
フェレ	d)	Remo	ve core tank cover and O-ring – place in appropriate location			
1	e)	Remove the graphite plug and place in appropriate location				
9	f)	Perform initial survey of radiation levels at top of core tank (approx 30 cm above top fuel				
		disk).	Radiation level = If level above 200 mr/hr – stop work. Have			
		NTES	SS personnel leave the area. If level below 200 mr/hr, allow NTESS personnel access to			
		top of	reactor.			
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		Date: Way Lot
g)	Remo	ove the fuel disks
	i)	Remove disk 105 and place on Ledge (SRO initials). Check disk for removal contamination with swipe and gas-flow counts. Reading dynd dpm. If greater than 1000 dpm/100 cm², then NTESS personnel will need to leave the top of
		the reactor.
	ii)	Remove disk 104 and place on Ledge (SRO initials). Check disk for removal contamination with swipe and gas-flow counts. Reading 277 dpm. If
		greater than 1000 dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave the top of
		the reactor.
	iii)	Remove disk 103 and place on Ledge (SRO initials). Check disk for
		removal contamination with swipe and gas-flow counts. Reading \$380 dpm. If
		greater than 1000 dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave the top of
		the reactor.
	iv)	Remove disk 102 and place on Ledge (SRO initials). Check disk for
		removal contamination with swipe and gas-flow counts. Reading 5 576 dpm. If
		greater than 1000 dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave the top of
	w)	the reactor.  Remove disk 101 and place on Ledge (SRO initials). Check disk for
	v)	removal contamination with swipe and gas-flow counts. Reading 6449 dpm. W
		greater than 1000 dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave the top of
		the reactor.
h)		otect the 6 <sup>th</sup> fuel disk, it is easiest to leave it in the core tank and then remove the entire
		ank. This is detailed in steps g.i through g.x.
	i)	Remove the Cd from the Glory Hole.
	ii)	Remove the east side flanges and O-ring.
	iii)	Remove the west side shielding, extension tube, and flanges.
WARNING:	iv)	Remove the glory hole liner.
Mechanical Damage Possible	(v)	Before proceeding with the removal of the core tank, make sure the glory hole liner has been removed SRO initials
if Liner Not	vi)	Remove the electrical cables to each control rod.
Removed.	vii)	Remove the four control rods SRO initials
	viii)	Rebolt top core tank cover to the top of the core tank.
	ix)	Bolt the lifting harness to the top of the core tank
	x)	Before crane operation, have NTESS personnel move outside the room until
	/	operation is completed.
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AGN-201 Fuel Removal Procedure for Disassembly of Core Tank [TS 6.6.b]

AGN-201 Fuel Removal Procedure for Disassembly of Core Tank [TS 6.6.b]  Date: 10 May 2019		
	xi) Lift the core tank out of the reactor and lay it on its side in the designated area.	
i)	Remove the control rod guide tubes from the bottom of the core tank.	
j)	Unbolt the top cover of the core tank and perform a radiation survey about 30 cm above the	
	$6^{th}$ fuel disk. Radiation level = $444 \text{ m/m}$ If level above 200 mr/hr – stop work.	
	Have NTESS personnel leave the area. If level below 200 mr/hr, allow NTESS personnel	
	access to top of reactor.	
	i) Remove the 6 <sup>th</sup> fuel disk, #100, and place on Ledge (SRO initials). Check	
	disk for removal contamination with swipe and gas-flow counts. Reading	
	dpm. If greater than 1000 dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave the	
	top of the reactor. If total contamination is greater than 5000 dpm/100 cm <sup>2</sup> , then	
	NTESS personnel will need to leave the top of the reactor.	
k)	Remove the TOP and BOTTOM graphite liners and place them in the designated area.	
	on top	
1)	Remove the EAST and WEST graphite liners and place them in the designated area.	
	<u></u>	
m)	Remove the two aluminum baffle plates and place them in the designated area.	
n)	Remove the bottom core tank cover.	
o)	Slide the graphite plug, fuel disks, and thermal fuse assembly from the core tank. Set this	
	assembly resting on the top fuel disk SRO initials	
p)	Disassemble thermal fuse assembly.	
q)	Remove the graphite plug and set it in the designated area.	
r)	Bring fuel and thermal fuse assembly to the fuel handling area. SRO initials	
s)	Remove the thermal fuse holder.	
t)	Remove the core fuse from the holder and set in designated area SRO initials	
u)	Unstack the fuel disks. SRO initials	
v)	Place fuel disk #99 on the Ledge. (SRO initials). Check disk for removal	
	contamination with swipe and gas-flow counts. Reading 4547 dpm. If greater than 1000	
	dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave the top of the reactor. If total	
	contamination is greater than 5000 dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave	
	the top of the reactor.	

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AGN-201 Fuel Removal Procedure for Disassembly of Core Tank [18 6.6.b]				
	Date: May 14, 2019			
w)	Place fuel disk #98 on the Ledge. (SRO initials). Check disk for removal			
	contamination with swipe and gas-flow counts. Reading 595 dpm. If greater than 1000			
	dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave the top of the reactor. If total			
	contamination is greater than 5000 dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave			
	the top of the reactor.			
x)	Place fuel disk #97 on the Ledge. (SRO initials). Check disk for removal			
	contamination with swipe and gas-flow counts. Reading 362 dpm. If greater than 1000			
	dpm/100 cm <sup>2</sup> , then NTESS personnel will need to leave the top of the reactor. If total			
	contamination is greater than 5000 dpm/ $100 \ cm^2$ , then NTESS personnel will need to leave			
	the top of the reactor.			
y)	Remove the bottom 4 graphite liners and place in designated area.			
This completes the disassembly of the core tank.				
Reviewed By	Relat D. Busil			
CHIEF REACTOR SUPERVISOR				

Revised: May 11, 2019

## C.2 TRANSFER OF AGN-201 INDIVIDUAL FUEL DISKS FOR CHARACTERIZATION

Trans	fer of A	AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b] Date: <u>ابده المجالج 19, 2019</u>
Transf	er of In	idividual Fuel Disks to Characterization Area
1.	Make s	sure Reactor Supervisor is on-site
2		SRO inits
2.		e Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and
		isotopics (with measurement stand):
	b)	Perform an initial survey of the areamR/hr.
3.	Transp	orting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization
	Area.	
	a)	With gloved hand, pick up individual disk to be characterized and verify
		number # <i>105</i> SRO inits
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for AnalysisSRO inits
4.	Charact	terization of Fuel Disk
	a)	All Disk handling is done by gloved personnel.
	b)	Fuel Disk number is verified # 105 RB SRO inits
	c)	Fuel Disk is Weighed. 653.73 grams RB SRO inits
	d)	Fuel Disk is Measured for Diameter 25.60 cm, and Thickness.
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		Stand. SRO inits
	f)	Fuel Disk Isotopics are characterized. RB SRO inits
	g)	Fuel Disk is placed back in Weighing Area. RB SRO inits

Transfe	r of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 14, 2019
5. T	ransporting Disks from Fuel Characterization Area to Radiation Handling Area at Top of
R	Leactor.
a	With gloved hand, pick up individual disk to be returned and verify number
	#
b	Walk disk to Bottom of Stairs and hand disk to personnel on stairs.
С	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
	personnel at Top of Stairs.
d	Personnel at Top of Stairs receives disk with gloved hand and walks disk to
	Radiation Handling Area at Top of Reactor.
e	Disk is placed in proper location in the Radiation Handling Area.
	SRO inits
This com	pletes the characterization of an individual fuel disk.
Reviewe	d By:  CHIEF REACTOR SUPERVISOR

Tran	isfer of	AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 15, 2015
Tran	sfer of l	Individual Fuel Disks to Characterization Area
1.	Make	e sure Reactor Supervisor is on-site
		SRO inits
2.	Prepa	re Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and
		isotopics (with measurement stand):
	b)	Perform an initial survey of the area 0.05 mR/hr.
3.	Trans	sporting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization
	Area.	
	a)	With gloved hand, pick up individual disk to be characterized and verify
		number #_ <i>10 4</i> RB SRO inits
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for Analysis.
4.	Chara	acterization of Fuel Disk
	a)	All Disk handling is done by gloved personnelSRO inits
	b)	Fuel Disk number is verified # 10 4 RB SRO inits
	c)	Fuel Disk is Weighed. 675.76 grams RB SRO inits
	d)	Fuel Disk is Measured for Diameter 25.59 cm, and Thickness.
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		StandRB_ SRO inits
	f)	Fuel Disk Isotopics are characterized SRO inits
	(2)	Fuel Dick is placed back in Weighing Area RS SRO inits

Transfer of	AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date:
5. Trans	porting Disks from Fuel Characterization Area to Radiation Handling Area at Top of
React	or.
a)	With gloved hand, pick up individual disk to be returned and verify number
	#
b)	Walk disk to Bottom of Stairs and hand disk to personnel on stairs.
c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
	personnel at Top of Stairs.
d)	Personnel at Top of Stairs receives disk with gloved hand and walks disk to
	Radiation Handling Area at Top of Reactor.
e)	Disk is placed in proper location in the Radiation Handling Area.
	RB SRO inits
This complete	s the characterization of an individual fuel disk.
Reviewed By	CHIEF REACTOR SUPERVISOR

Trar	isfer of	AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 15, 2019
Tran	sfer of I	ndividual Fuel Disks to Characterization Area
1.	Make	sure Reactor Supervisor is on-site
		SRO inits
2.	Prepa	re Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and
		isotopics (with measurement stand):
	b)	Perform an initial survey of the areamR/hr.
3.	Transı	porting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization
	Area.	
	a)	With gloved hand, pick up individual disk to be characterized and verify
		number # $103$ RO inits
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for Analysis SRO inits
4.	Charac	eterization of Fuel Disk
	a)	All Disk handling is done by gloved personnelRB_ SRO inits
	b)	Fuel Disk number is verified # 103 RO inits
	c)	Fuel Disk is Weighed. 1268.19 grams RB SRO inits
	d)	Fuel Disk is Measured for Diameter 25.63 cm, and Thickness.
		<b>2.004</b> cm. <b>RB</b> SRO inits
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		Stand SRO inits
	f)	Fuel Disk Isotopics are characterized. RB SRO inits
	g)	✓ Fuel Disk is placed back in Weighing Area.

Transfe	r of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b] Date: May 15, 2019
5. Т	ransporting Disks from Fuel Characterization Area to Radiation Handling Area at Top of
F	Reactor.
a	With gloved hand, pick up individual disk to be returned and verify number
	#
b	Walk disk to Bottom of Stairs and hand disk to personnel on stairs.
c	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
	personnel at Top of Stairs.
d	Personnel at Top of Stairs receives disk with gloved hand and walks disk to
	Radiation Handling Area at Top of Reactor.
e	Disk is placed in proper location in the Radiation Handling Area.
	SRO inits
This com	pletes the characterization of an individual fuel disk.
Reviewe	ed By:  CHIEF REACTOR SUPERVISOR

Tra	nsfer of	AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 15, 2019
Trar	nsfer of l	Individual Fuel Disks to Characterization Area
1.	Make	e sure Reactor Supervisor is on-site
2	D	SRO inits
2.		are Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and
		isotopics (with measurement stand):
	b)	Perform an initial survey of the areamR/hr.
3.	Trans	porting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization
	Area.	
	a)	With gloved hand, pick up individual disk to be characterized and verify
		number #
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for AnalysisSRO inits
4.	Chara	cterization of Fuel Disk
	a)	All Disk handling is done by gloved personnelSRO inits
	b)	Fuel Disk number is verified # 102 SRO inits
	c)	Fuel Disk is Weighed. 1269.15 grams RB SRO inits
	d)	Fuel Disk is Measured for Diameter <b>25.628</b> cm, and Thickness.
		<b>2.005</b> cm. <b>RB</b> SRO inits
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		Stand. RB SRO inits
	f)	Fuel Disk Isotopics are characterized. RB SRO inits
	g)	Fuel Disk is placed back in Weighing Area. RB SRO inits

<b>Fransf</b> €	er of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 15, 2019
5.	Fransporting Disks from Fuel Characterization Area to Radiation Handling Area at Top of
]	Reactor.
i	With gloved hand, pick up individual disk to be returned and verify number
	#
1	Walk disk to Bottom of Stairs and hand disk to personnel on stairs.
	e) Personnel on Stairs receives disk with gloved hand, and then transfers disk to
	personnel at Top of Stairs.
,	d) Personnel at Top of Stairs receives disk with gloved hand and walks disk to
	Radiation Handling Area at Top of Reactor.
,	e)Disk is placed in proper location in the Radiation Handling Area.
	_RB_ SRO inits
This con	npletes the characterization of an individual fuel disk.
Review	ed By:  Rehat Bueste CHIEF REACTOR SUPERVISOR

Trai	ısfer of	AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 15, 2019
Tran	sfer of I	ndividual Fuel Disks to Characterization Area
1.	Make	sure Reactor Supervisor is on-site
2.	Prena	SRO inits re Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
۷.	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and
	a)	isotopics (with measurement stand):
	b)	Perform an initial survey of the area 0.05 mR/hr.
	U)	renorm an initial survey of the area
3.	Trans	porting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization
	Area.	
	a)	With gloved hand, pick up individual disk to be characterized and verify
		number # 101 RB SRO inits
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for Analysis.
4.	Charac	cterization of Fuel Disk
	a)	All Disk handling is done by gloved personnelRB SRO inits
	b)	Fuel Disk number is verified # 101 RB SRO inits
	c)	Fuel Disk is Weighed. 1270.44 grams RB SRO inits
	d)	Fuel Disk is Measured for Diameter 25.63 cm, and Thickness.
		<b>2.022</b> cm. <b>RB</b> SRO inits
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		StandRB_ SRO inits
	f)	Fuel Disk Isotopics are characterizedRBSRO inits
	g)	Fuel Disk is placed back in Weighing AreaSRO inits

Transfe	r of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 15, 2019
5. T	ransporting Disks from Fuel Characterization Area to Radiation Handling Area at Top of
R	eactor.
a	With gloved hand, pick up individual disk to be returned and verify number
	#
b	Walk disk to Bottom of Stairs and hand disk to personnel on stairs.
c	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
	personnel at Top of Stairs.
d	Personnel at Top of Stairs receives disk with gloved hand and walks disk to
	Radiation Handling Area at Top of Reactor.
e	Disk is placed in proper location in the Radiation Handling Area.
	SRO inits
This com	pletes the characterization of an individual fuel disk.
Reviewe	d By:  CHIEF REACTOR SUPERVISOR

Tran	sfer of .	AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b] Date: <u>ابعدا</u> 15, 2019
Trans	fer of I	ndividual Fuel Disks to Characterization Area
1.	Make	sure Reactor Supervisor is on-site
		SRO inits
2.	Prepar	e Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and isotopics (with measurement stand):
	b)	Perform an initial survey of the areamR/hr.
3.	Transp Area. a)	orting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization  With gloved hand, pick up individual disk to be characterized and verify
	ω)	number # SRO inits
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for AnalysisSRO inits
1.	Charac	terization of Fuel Disk
	a)	All Disk handling is done by gloved personnel SRO inits
	b)	Fuel Disk number is verified # 100 RB SRO inits
	c)	Fuel Disk is Weighed. <b>Z058.33</b> grams <b>RB</b> SRO inits
	d)	Fuel Disk is Measured for Diameter 25.56 cm, and Thickness.
		3.968 cm. RB SRO inits
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		Stand SRO inits
	f)	Fuel Disk Isotopics are characterized.
	g)	Fuel Disk is placed back in Weighing Area. RB SRO inits

Transfei	r of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 15, 2019
5. T	ransporting Disks from Fuel Characterization Area to Radiation Handling Area at Top of
R	eactor.
a	With gloved hand, pick up individual disk to be returned and verify number
	# <i>100</i>
b	Walk disk to Bottom of Stairs and hand disk to personnel on stairs.
c	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
	personnel at Top of Stairs.
d	Personnel at Top of Stairs receives disk with gloved hand and walks disk to
	Radiation Handling Area at Top of Reactor.
e	Disk is placed in proper location in the Radiation Handling Area.
	_RB_ SRO inits
This com	pletes the characterization of an individual fuel disk.
Reviewe	ed By:

Transfer of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 15, 2019		
Trans	fer of Ir	ndividual Fuel Disks to Characterization Area
1.	Make	sure Reactor Supervisor is on-site  RB
_	_	SRO inits
2.		e Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and
		isotopics (with measurement stand):
	b)	Perform an initial survey of the areamR/hr.
3.	Transp	orting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization
	Area.	
	a)	With gloved hand, pick up individual disk to be characterized and verify
		number #SRO inits
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for AnalysisSRO inits
4.	Charact	terization of Fuel Disk
	a)	All Disk handling is done by gloved personnelSRO inits
	b)	Fuel Disk number is verified # 99 RB SRO inits
	c)	Fuel Disk is Weighed. 2033.24 grams RB SRO inits
	d)	Fuel Disk is Measured for Diameter <b>25.6</b> cm, and Thickness.
		<b>3,994</b> cm. <b>RB</b> SRO inits
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		Stand SRO inits
	f)	Fuel Disk Isotopics are characterized SRO inits
	g)	Fuel Disk is placed back in Weighing Area. RB SRO inits

Trans	fer of A	GN-201 Individual Fuel Disks for Characterization [TS 6.6.b] Date: <u>Mم 15,2019</u>
5.	Transpo	orting Disks from Fuel Characterization Area to Radiation Handling Area at Top of
	Reactor	
	a)	With gloved hand, pick up individual disk to be returned and verify number
		# <b>99</b>
	b)	Walk disk to Bottom of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at Top of Stairs.
	d)	Personnel at Top of Stairs receives disk with gloved hand and walks disk to
		Radiation Handling Area at Top of Reactor.
	e)	Disk is placed in proper location in the Radiation Handling Area.
		SRO inits
This co	mpletes	the characterization of an individual fuel disk.
Reviev	wed By:	CHIEF REACTOR SUPERVISOR

Tra	nsfer of	AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: _May 16, 2019
Trai	nsfer of I	ndividual Fuel Disks to Characterization Area
1.	Make	sure Reactor Supervisor is on-site
		SRO inits
2.	Prepai	re Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and
	b)	isotopics (with measurement stand):
3.	Transı	porting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization
	Area.	o a characterization
	a)	With gloved hand, pick up individual disk to be characterized and verify
		number # <b>98</b> SRO inits
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for AnalysisSRO inits
	Charac	eterization of Fuel Disk
	a)	All Disk handling is done by gloved personnelRBSRO inits
	b)	Fuel Disk number is verified #_98 SRO inits
	c)	Fuel Disk is Weighed. 2163.35 grams RB SRO inits
	d)	Fuel Disk is Measured for Diameter <b>25.66</b> cm, and Thickness.
	4.005	cm. QB SRO inits
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		Stand SRO inits
	f)	Fuel Disk Isotopics are characterized SRO inits
	g)	Fuel Disk is placed back in Weighing Area. RB SRO inits

Transfer	of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]
	Date: May 16, 2019
5. Tı	ansporting Disks from Fuel Characterization Area to Radiation Handling Area at Top of
R	eactor.
a)	With gloved hand, pick up individual disk to be returned and verify number
	# <b>9&amp;</b> SRO inits
b)	Walk disk to Bottom of Stairs and hand disk to personnel on stairs.
c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
	personnel at Top of Stairs.
d)	Personnel at Top of Stairs receives disk with gloved hand and walks disk to
	Radiation Handling Area at Top of Reactor.
e)	
	<i>RB</i> _ SRO inits
This comp	pletes the characterization of an individual fuel disk.
	0110 1
Reviewe	d By:  CHIEF REACTOR SUPERVISOR

Transfer of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date: May 16, 2019		
Tran	sfer of I	ndividual Fuel Disks to Characterization Area
1.	Make	sure Reactor Supervisor is on-site
		SRO inits
2.	Prepa	re Fuel Characterization Area on North Bench in Room 069, Nuclear Engineering Lab.
	a)	Lay out areas for Weighing (with scale), Dimensional Measurements (with caliper), and
		isotopics (with measurement stand):
	b)	Perform an initial survey of the areamR/hr.
3.	Transı	porting Disks from Radiation Handling Area at Top of Reactor to Fuel Characterization
	Area.	
	a)	With gloved hand, pick up individual disk to be characterized and verify
		number # 97 RB SRO inits
	b)	Walk disk to top of Stairs and hand disk to personnel on stairs.
	c)	Personnel on Stairs receives disk with gloved hand, and then transfers disk to
		personnel at bottom of Stairs.
	d)	Personnel at bottom of Stairs receives disk with gloved hand and walks disk
		to Fuel Characterization Area.
	e)	Disk is placed in the Weighing Area for AnalysisSRO inits
4.	Charac	eterization of Fuel Disk
	a)	All Disk handling is done by gloved personnelSRO inits
	b)	Fuel Disk number is verified #_ <b>97</b> SRO inits
	c)	Fuel Disk is Weighed. <b>2155.89</b> grams <b>RB</b> SRO inits
	d)	Fuel Disk is Measured for Diameter <b>25.69</b> cm, and Thickness.
		<b>3.982</b> cm. <b>RB</b> SRO inits
	e)	Fuel Disk is Transferred to Isotopics Characterization Stand and Secured in
		StandSRO inits
	f)	Fuel Disk Isotopics are characterizedSRO inits
	g)	Fuel Disk is placed back in Weighing Area. RB SRO inits

Γrans	rer of AGN-201 Individual Fuel Disks for Characterization [TS 6.6.b]  Date:	9
5.	Transporting Disks from Fuel Characterization Area to Radiation Handling Area at Top of	
	Reactor.	
	a)With gloved hand, pick up individual disk to be returned and verify number	
	# <b>97</b>	
	b) Walk disk to Bottom of Stairs and hand disk to personnel on stairs.	
	c) Personnel on Stairs receives disk with gloved hand, and then transfers disk to	0
	personnel at Top of Stairs.	
	d) Personnel at Top of Stairs receives disk with gloved hand and walks disk to	
	Radiation Handling Area at Top of Reactor.	
	e) Disk is placed in proper location in the Radiation Handling Area.	
	SRO inits	
This co	mpletes the characterization of an individual fuel disk.	
Revie	ved By:  CHIEF REACTOR SUPERVISOR	_

## C.3 AGN-201 FUEL INSERTION PROCEDURE FOR RE-ASSEMBLY OF CORE TANK

AGN-201 Fuel Insertion and Procedure for Re-Assembly of Core Tank [TS 6.6.b]  Date: Moy 16, 2019			
Reactor Core Tank Re-Assembly			
1. Make sure low-level waste bag is in place and proper radiation safety areas identified.			
2. Make sure Reactor Supervisor is on-site			
a)Start with the bottom support and grease the O-ring.			
b)Place core fuse fuel into holder and secure with snap ring SRO initials			
c) Put core fuse holder through #3 fuel element (#99), then #2 element (#98), then #1 element (#97).			
d)Slide fuel assembly into bottom graphite reflector. Use 2 (1 large and 1 small) of the rod drive guide tubes to align fuel elements and graphite reflector positionRB SRO initials			
e)With the tubes inserted from the top (into fuel element #99 first), put the spring and washer on the bottom of the thermal fuse holder and tighten with the small needle nose pliers.			
f) Make sure the nut is tight and as close to flush with bottom of graphite plug as possible.			
g) Place graphite/fuel assembly on the bottom support. RB SRO initials			
h) Now place the core tank on its side with the top towards the North, the glory hole vertical and the valve towards the East.			
i) Place the East lower graphite liner on the bottom of the tank (thick edges at the top),			
and then place the West lower graphite liner on the top of the tank holding it in place.			
j)Have a second person rotate the core tank so the valve is on the top. Then slide the North			
bottom liner in between the East and West liners.			
k)Slide the lower graphite/fuel assembly into the bottom of the tank. Move it up so that it			
touches the glory hole tube in the core tank.			
l) Use silicon grease on the bottom O-ring and then place it on the bottom support plate.			
Revised May 17, 2019 Lof 4			

## AGN-201 Fuel Insertion and Procedure for Re-Assembly of Core Tank [TS 6.6.b] Date: May 16, 2019 m) Assembly of core tank a. Line up 3 tick marks on bottom support plate and core tank. b. Then line up the fine rod marking on the bottom support plate with the fine rod holes in the graphite reflector and the fuel disks. c. \_\_\_\_\_Insert the bottom core support plate into the fuse rod and then use the 11 screws (one of the 12 screw positions is not available as indicated on the tank) to tighten the bottom support plate to the core tank. Before bringing the control rod guide tubes up to the top of the reactor, grease the On) ring on each tube. Insert each can into the core tank and secure. Carefully move the core tank to a vertical position, minimizing the stress on the control 0) rod guide tubes. Rebolt the top cover on the core tank. p) Inserting the Core Tank into the Reactor Water Tank q) a. Using the four jack bolts, connect core tank to crane with chains and lower into reactor water tank. May need to lubricate around glory hole weld in the water tank to enable tank to slide completely down. b. Have someone with safety glasses underneath the reactor tank to make sure alignment is correct. Remember, valve on top of core tank should be on the south side. c. After tank is in position, remove the harness by removing the 4 jack bolts. ✓ Insert the glory hole liner and secure O-rings. Liner should extend about 1/4 inch beyond each inner flange. Glory Hole Flanges and Extension a. Attach outer flange covers on each side. b. \_\_\_\_Align the extension and glory hole using the Cd rod and check with the sample holder rod. c. Then on the west side, bolt the extension to the flange. d. On the east side, lock the glory hole cover to secure and then replace the shielding. e. \_\_\_\_\_Replace shielding on the west side after extension is securely bolted.

2 of 4

Revised May 17, 2019

# AGN-201 Fuel Insertion and Procedure for Re-Assembly of Core Tank [TS 6.6.b] Date: May 16, 2019

t)	$\angle$ Re-install the 4 control rods on the bottom of the reactor. $\angle$ SRO initials
u)	Unscrew the 12 bolts from the top core tank cover and insert the jack bolts.
v)	Put the NORTH and SOUTH baffles beside the glory hole in the core tank. Make sure
	they go over the appropriate control rod cans.
w)	Replace the top graphite reflector liners with lips at the bottom (first EAST, then
	WEST, then NORTH, and finally the SOUTH liner).
x)	Replace the 6th fuel disk (#100) centering around the rod guide tubes.
	SRO initials
y)	Replace the last five fuel disks (each disk should have serial number on top when inserted.
	Replace the last five fuel disks in ascending number order.
	a) Replace disk 249101 $\mathcal{RB}$ SRO initials
	b)Replace disk 249102RB SRO initials
	c) Replace disk 249103 SRO initials
	d) <u>✓</u> Replace disk 249104. <u> </u>
	e)Replace disk 249105R\$\mathcal{B}SRO initials
z)	Use a long welding rod or similar thin cylinder to center the fuel disks in the core tank.
aa)	Replace the graphite reflector plug and remove the T-bar.

Revised May 17, 2019

AGN-201	Fuel Insertion and Procedure for Re-Assembly of Core Tank [TS 6.6.b]  Date: May 20, 2019
bb) Se	aling the core tank.
	aApply vacuum grease to the cover O-ring
	b. Replace the top core tank cover
	c. Remove the jack bolts.
	dReplace the 12 bolts and secure the core tank top cover. (Do not over-tighten
	as this may strip the holes.)
cc)	Replace the thermal column using the crane and then bolt to reactor water tank.
This comp	letes the re-assembly of the core tank.
Reviewed	By:  CHIEF REACTOR SUPERVISOR

	ΓΥ OF UTAH LEAD RSITY FUEL SAMP	



## GDMS ANALYTICAL REPORT

## EAG LABORATORIES

103 Commerce Blvd Liverpool, New York 13088

Telephone (315) 431-9900 Fax: (315) 431-9800 Email <u>info.ny@eaq.com</u> www.eaq.com

Customer: Idaho National Laboratory P.O.# 188478

1765 N.Yellowstone Hwy, Idaho Falls, ID 83415-3779 13-Jul-2017

Job# C0HWF571

Date: Customer ID: Graphite

Sample ID: S170703018

Brui O Cirli

**Graphite Plug** 

[Rev: 2017-08-08 11:42:04]

Element	Concentration	Element	Concentration
	[ppm wt]		[ ppm wt ]
Li	6.1	Pd	< 0.05
Be	< 0.05	Aq	< 0.05
В	4.5	Cd	0.09
С	Matrix	In	< 0.05
N	-	Sn	0.05
0	-	Sb	< 0.05
F	< 0.1	Te	< 0.05
Na	24		< 0.01
Mq	5.7	Cs	< 0.05
Al	10	Ba	0.06
Si	110	La	< 0.05
Р	6.2	Ce	< 0.05
S	370	Pr	< 0.05
CI	11	Nd	< 0.05
K	2	Sm	< 0.01
Ca	400	Eu	< 0.01
Sc	0.03	Gd	< 0.01
Ti	14	Tb	< 0.01
V	280	Dy	< 0.01
Cr	12	Ho	< 0.01
Mn	0.13	Er	< 0.01
Fe	17	Tm	< 0.01
Co	0.03	Yb	< 0.01
Ni	1.7	Lu	< 0.01
Cu	1.3	Hf	< 0.01
Zn	1.6	Ta	< 100
Ga	< 0.01	W	0.44
Ge	< 0.05	Re	< 0.01
As	0.06	Os	< 0.01
Se	< 0.05	lr .	< 0.01
Br	< 0.1	Pt	< 0.01
Rb	< 0.05	Au	< 0.1
Sr	2.8	Ha	< 0.1
Ÿ	0.12	TI	< 0.05
Zr	0.27	Pb	41
Nb	0.09	Bi	< 0.05
Mo	0.39	Th	< 0.05
Ru	< 0.05	Ü	< 0.05
Rh	< 0.01		- 0.00
IMI	~ 0.01		

ISO 17025

Testing Cert. #2797.03

Page 1 of 1 - GDMS Analyzed according to WI F rev. 12/06/12
Reviewed by

Precision and bias typical of GDMS measurements are discussed under ASTM F1593. This shall not be reproduced except in full without written approval of the laboratory.





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Customer: Idaho National Laboratory P.O.# 188478

1765 N.Yellowstone Hwy, Idaho Falls, ID 83415-3779

C0HWF571 Date: 6-Jul-17 Job # Customer ID: Graphite S170703018 Sample ID:

**Graphite Plug** [Rev: 2017-07-06 14:58:17]

Element	Concentration		
	[ ppm wt ]		
С	-		
N	32		
0	700		
S	-		
Н	34		

C,S determined by Combustion
N,H determined by IGF-TC
O determined by IGF-NDIR

ISO 17025

Testing Cert. #2797.03

Page 1 of 1 - IGA Reviewed by

K.OBRIEN (Analyst)

Precision and bias typical of IGA measurements are discussed under ASTM E1019 and E1447. This shall not be reproduced except in full without written approval of the laboratory.



Date:

#### ICP-MS ANALYTICAL REPORT

EAG LABORATORIES 103 Commerce Blvd Liverpool, New York 13088 Telephone (315) 431-9900 Fax: (315) 431-9800 Email info.ny@eag.com www.eag.com

[Rev: 2017-07-13 16:31:14]

Customer: Idaho National Laboratory

P.O.# 188478

1765 N.Yellowstone Hwy, Idaho Falls, ID 83415-3779 13-Jul-17

Lead Plug

Job # C0HWF571

Customer ID: Pb

Sample ID: \$170703020

Concentration Concentration [ ppm wt ] [ ppm wt ] ln < 1 Πi Be Sn Sb 41 В < 1 Na < 10 Te Cs Mg < 1 < 1 ΔI < 1 Ba < 1 < 25 Si La < 1 Р < 10 Ce < 1 < 10 Pr Ca 25 Nd < 1 Sc < 1 Sm < 1 Τi < 1 Eu < 1 Gd Cr < 1 Tb Mn Dγ Fe 140 Ho < 1 Er Co < 1 < 1 Ni Tm 120 Cu Υb < 1 Zn < 1 Lu < 1 Ga Hf < 1 < 1 Ge Ta W As < 1 < 1 Se < 1 Re < 1 Rb < 1 Os < 1 Sr < 1 lr < 1 Pt Zr Au < 1 < 1 Νb Hq Mo < 1 TI < 1 Pb Ru < 1 Matrix Rh < 10 Bi \* < 300 Pd < 1 Th < 1 Αq 3 U < 1

ISO 17025

Testing Cert. #2797.03

Page 1 of 1 - ICPMS Reviewed by

\_\_\_\_\_

g.infantino (Analyst)

Concentration measurements of major elements done by ICP have an uncertainty typically in the range from 3 to 5% (at the 95% confidence level).

The uncertainty in the concentrations of trace elements might be significantly higher.

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<sup>\*</sup> Elevated detection limits due to matrix interference.



Date:



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Customer: Idaho National Laboratory P.O.#

188478

13-Jul-17

1765 N.Yellowstone Hwy, Idaho Falls, ID 83415-3779

Job# C0HWF571

Customer ID: Polyethylene

Sample ID: S170703019

Polyethylene Disc

[Rev: 3017-07-13 16:35:55]

	Concentration [ ppm wt ]		Concentration [ ppm wt ]
Li	<1	ln	<1
Be	<1	Sn	<1
В	<1	Sb	< 1
Na	< 10	Te	<1
Mg	2	Cs	< 1
Al	3	Ba	< 1
Si	< 25	La	<1
P	< 10	Ce	<1
K	< 10	Pr	<1
Ca	< 10	Nd	< 1
Sc	<1	Sm	<1
Ti	<1	Eu	< 1
V	<1	Gd	<1
Cr	2	Tb	<1
Mn	<1	Dy	<1
Fe	13	Ho	< 1
Co	<1	Er	<1
Ni	2	Tm	<1
Cu	<1	Yb	<1
Zn	<1	Lu	<1
Ga	<1	Hf	<1
Ge	<1	Ta	<1
As	<1	W	<1
Se	<1	Re	<1
Rb	<1	Os	<1
Sr	<1	lr	<1
Υ	<1	Pt	<1
Zr	<1	Au	<1
Nb	<1	Hq	<1
Мо	<1	П	< 1
Ru	<1	Pb	5
Rh	<1	Bi	< 1
Pd	<1	Th	< 1
Aq	<1	U	<1
Cd	<1		

ISO 17025

Testing Cert. #2797.03

Page 1 of 1 - ICPMS Reviewed by

g.infantino (Analyst)

Concentration measurements of major elements done by ICP have an uncertainty typically in the range from 3 to 5% (at the 95% confidence level).

The uncertainty in the concentrations of trace elements might be significantly higher.

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## INL - Materials and Fuels Complex

## Analytical Laboratory

Final Report =

AL Log #: 94120

SPM# NA

C4-Oct-11 12:38

Login Name: ISU URANIUM OXIDE FUEL SAMPLES

COC#: NA

Requester: J. GIGLIO, J. BERG. J Blair Briggs.

Charge #: 550139255

Facility: AL, Bldg. 752AL

5

Date Received: 07-Sep-11 4:04:00 P

Approved by
Total Samples in Report: 1

Date: 10/4/11

Sample ID: SAMPLE #1

Where Taken: AL

Sampling Date: 8/16/2011

:00:8

Description: SINGLE CHUNCH U FUEL \$/N 203163 16AUG11

Analytical Method	Analyte	Result	Units E	rror @ 2 Sigma
2/+26+122/22/-+2206++ <del>10000</del>	***************************************	*************	***********	**********
ICP MS				
	2340	0.116	sc %	±4%
	235U	19.80	isc %	±1%
	236U '	0.207	ISC %	± 4%
	236U	79.86	sc %	±1%
	AL	23.0	ug/sample	± 10 %
	Cd	6.100	µg/sample	± 10 %
	<u>Cr</u>	< 3	uq/sample	<u>NA</u>
	Er	< 0.64	ug/sample	NA
	<u>Ga</u>	< 0.04	ug/sample	NA.
	Mn	0.212	ug/sample	±10 %
	Mo	< 10	ug/sample	NA
	Ni	1.63	ug/sample	± 10 %
	<u>Sm</u>	< 0.01	ug/sample	NA
	II	8.00	µg/sample	± 10 %
	U Total	5884	µg/sample	±1%
Comments:	ICP-MS Isotope Dilution, Iso % is Isotopic V	Vt %		
Mass Spec				
	Total U	5847	µg/sample	± 0.5 %
	U-234	0.119	iso %	± 2%
	<u>U-235</u>	19.81	iso %	± 0.5 %
	U-238	0.208	iso %	± 2%
	U-239	79.87	ISO %	± 0.5 %

Page 1 of 2

10/4/2011



## INL - Materials and Fuels Complex

## Analytical Laboratory

Final Report =

AL Log #: 94121

SPM#

NA

12-Sep-11 6:28:

Login Name: ISU URANIUM OXIDE FUEL SAMPLES

COC#: NA

Requester: J. GiGLIO, J. BERG, J Blair Briggs

Charge #: 550139265

Facility: AL, Bldg. 752AL

Devised added reports

Date Received: 07-Sep 11 4:06:48 P

Date: 10/4/11

Approved by \_\_\_ Total Samples in Report: 1

Sample ID: SAMPLE #2

Where Taken: AL

Sampling Date: 8/18/2011

12:00

Description: SEVERAL LATHE TURNINGS U FUEL

	******************************	*****		******
Analytical Method	Analyte	Result		Error @ 2 Sigma
	***********************************	***************	**********	**********
ICP MS				
	23411	0.117	iso %	± 4%
	23511	19.71	iso %	± 1%
	236U	0.208	Iso %	± 4%
	23 <u>9U</u>	79.96	150 %	± 1%
	Al	31.4	pg/semple	± 10 %
	Cd	0.405	elqmae/pu	±10 %
	<u>Cr</u>	<u>s 3</u>	µg/sample	NA
	Er	< 0.04	µg/sample	NA
	Gd	< 0.04	<u>µg/sample</u>	AA
	Mo	0.410	µg/sample	± 10 %
	Mo	< 10	µg/sample	NA
	Ni	2 60	µg/sample	± 10 %
	Sm	< 0.01	ug/sample	NA
	Ii	9.49	ug/eample	± 10 %
	U Total	6601	µg/sample	± 1%
Comments.	ICP-MS Isotope Dilution, Iso % is Isotop	oic Wt %		
Mass Spec				
	Total U	6570	µg/sample	± 0.5%
	<u>U-234</u>	0.118	iso %	± 2%
	<u>U-235</u>	19.73	iso %	± 0.5%
	U-238	0.208	150 %	± 2%
	Ц-238	79.95	180 %	± 0.5%
Page 1 or 2				10/4/2011





#### **Radiation Protection Sample Diagnostics Program**

1515 Eubank Ave, MS 1103 Albuquerque, NM 87185-1103 (505) 844- 4069

**Results For:** UNM AGN-201\_6-19 Report Date: 6/26/2019 Report Time: 1:14:31PM

Customer Org:00631 , Analytical Services

Email: Mail Stop: 1103

Phone: Cell:

#### **Customer Samples Within This Report**

Batch ID	Sample No	Customer Sample ID	Validation Date	Login Batch	Analysis Code	Drop off Location
GAMMA-12364	AB51155	AGN Plate 97	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51156	AGN Plate 98	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51157	AGN Plate 99	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51158	AGN Plate 100	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51159	AGN Plate 101	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51160	AGN Plate 102	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51161	AGN Plate 103	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51162	AGN Plate 104	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51163	AGN Plate 105	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12364	AB51164	AGN Fission Plate	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12365	AB51165	AGN Corse Rod	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12365	AB51166	AGN Fine Rod	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12365	AB51167	AGN Safety Rod 1	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab
GAMMA-12365	AB51168	AGN Safety Rod 2	06/26/2019	190613009	\$GAMMA	RPSD TA2 Lab

## **Quality Samples Within This Report**

Batch ID	Sample No	Sample Type	Validation Date	Analysis Code	Analysis Name
GAMMA-12364	AB51170	Quality	06/26/2019	\$F_GAMMA	Field Blank Gamma Spectroscopy
GAMMA-12365	AB51171	Quality	06/26/2019	\$F_GAMMA	Field Blank Gamma Spectroscopy

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Waste Flags:	+ - Segregate as Radioactive		o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

UNM AGN-201\_6-19

# **Gamma Spectroscopy**

**Report Date:** 6/26/2019 **Report Time:** 1:14:36PM

Count Date: 5/16/2019 10:30:09AM

## **GAMMA-12364**

#### AB51155 - AGN Plate 97

 Live Time (s):
 3600
 Geometry:
 AGN-97-IS

 Real Time (s):
 4542
 Library:
 AGN-201M

GN-201M Collection Date: 5/13/2019 12:00:00PM

Detector: PGE14 Background: 14\_PGE\_190514 Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	3.79e+008	4.73e+007	Α	5.72e+007	2.85e+007
RA-226	8.95e+009	1.61e+009	AU	4.01e+007	2.00e+007
PB-214	1.36e+006	1.71e+006	AU	2.16e+006	1.08e+006
BI-214	-6.07e+004	2.43e+005	AU	1.90e+006	9.48e+005
PB-210	-5.43e+007	8.68e+007	AU	1.06e+008	5.30e+007
AC-228	2.44e+006	1.46e+006	AU	1.87e+006	9.36e+005
RA-224	1.51e+005	9.74e+004	Α	1.55e+005	7.62e+004
PB-212	-1.72e+006	1.68e+006	AU	2.18e+006	1.09e+006
BI-212	-8.43e+007	1.08e+007	AU	2.77e+007	1.39e+007
TL-208	3.61e+005	7.41e+005	AU	9.78e+005	4.89e+005
U-235	5.61e+008	1.01e+008	Α	2.52e+006	1.26e+006
TH-231	3.41e+009	6.84e+008	Α	1.50e+008	7.50e+007
PA-231	2.03e+008	5.17e+007	AU	5.12e+007	2.56e+007
TH-227	1.76e+007	6.21e+006	AU	7.32e+006	3.67e+006
RA-223	3.70e+008	7.42e+007	AU	7.14e+006	3.57e+006
RN-219	1.80e+006	6.05e+006	AU	1.20e+007	5.99e+006

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51155

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
PB-211	1.58e+005	1.53e+007	AU	2.09e+007	1.04e+007
TL-207	-7.39e+006	1.44e+008	AU	1.85e+008	9.24e+007
NP-237	-1.97e+010	3.94e+009	AU	4.00e+008	2.00e+008
PA-233	-2.41e+004	1.78e+006	AU	2.26e+006	1.13e+006
TH-229	-7.26e+007	1.50e+007	AU	2.05e+007	1.02e+007
BA-133	-1.95e+006	1.07e+006	AU	1.30e+006	6.48e+005
Ba-140	2.13e+008	2.61e+007	Α	3.99e+006	1.99e+006
CD-115	1.08e+006	1.44e+006	AU	1.82e+006	9.06e+005
CE-141	4.71e+008	9.46e+007	Α	3.43e+006	1.72e+006
CE-144	3.84e+008	7.72e+007	Α	1.56e+007	7.80e+006
CO-60	1.23e+005	3.85e+005	AU	5.14e+005	2.56e+005
CS-137	1.68e+008	2.03e+007	Α	7.14e+005	3.57e+005
Ce-143	2.13e+005	7.54e+005	AU	2.11e+006	1.06e+006
I-131	4.55e+007	6.78e+006	Α	1.28e+006	6.36e+005
I-132	1.46e+007	1.74e+006	Α	9.60e+005	4.79e+005
I-133	1.04e+007	1.32e+006	AU	1.13e+006	5.66e+005
In-115m	1.17e+006	1.57e+006	AU	1.99e+006	9.90e+005
La-140	2.50e+008	2.00e+007	Α	7.44e+005	3.70e+005
MO-99	8.52e+006	2.75e+006	Α	4.16e+006	2.08e+006
NB-95m	7.75e+006	1.81e+006	A	4.21e+006	2.11e+006
ND-147	6.80e+007	8.54e+006	Α	7.38e+006	3.69e+006
NP-239	1.34e+007	5.11e+006	AU	6.12e+006	3.07e+006
Nb-95	8.14e+008	9.77e+007	Α	6.30e+005	3.16e+005
PM-149	-6.61e+006	7.11e+006	AU	2.81e+007	1.40e+007
Pr-144	1.67e+009	2.27e+008	Α	1.69e+008	8.46e+007
RU-103	3.07e+008	3.70e+007	A	9.36e+005	4.66e+005
RU-106	2.97e+007	4.11e+006	Α	6.36e+006	3.19e+006
SB-124	-9.77e+005	5.87e+005	AU	7.86e+005	3.94e+005
SB-125	-2.87e+005	9.24e+005	AU	2.73e+006	1.36e+006
SB-127	2.42e+006	1.24e+006	AU	1.61e+006	8.04e+005
Tc-99m	1.37e+007	2.82e+006	Α	2.18e+006	1.09e+006
Te-127m	-1.43e+009	5.63e+008	AU	5.87e+008	2.93e+008
	\Masta Elas	c: L. Cogragata as Dad		alot Popyolo	

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Waste Flags:	+ - Segregate as Ra	idioactive *	- Do Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detecte	ed N - Poor Statistics

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
Te-129m	2.29e+008	3.11e+007	AU	2.32e+007	1.16e+007
Te-131m	-6.03e+005	4.06e+005	AU	1.76e+006	8.82e+005
Te-132	1.29e+007	2.49e+006	Α	1.16e+006	5.78e+005
U-232	-1.94e+009	1.26e+009	AU	1.48e+009	7.38e+008
U-234	-3.40e+007	3.77e+009	AU	5.18e+009	2.59e+009
U-237	-4.07e+007	1.06e+007	AU	8.16e+006	4.09e+006
XE-131m	1.99e+009	4.00e+008	AU	7.92e+007	3.95e+007
XE-133	1.18e+008	2.39e+007	A	5.20e+006	2.60e+006
Y-88	1.27e+005	1.63e+005	AU	2.17e+005	1.07e+005
Y-91	5.58e+008	1.20e+008	A	1.76e+008	8.76e+007
Y-91m	4.82e+006	1.24e+006	AU	1.79e+006	8.94e+005
ZR-95	7.22e+008	8.67e+007	Α	1.10e+006	5.47e+005

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Waste Flags:	+ - Segregate as Ra	dioactive * - Do	Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## **AB51156 - AGN Plate 98**

Live Time (s): 3600 Real Time (s): 4834 Detector: PGE14 Geometry: AGN-98-IS Library: AGN-201M Background: 14\_PGE\_190514 **Count Date:** 5/16/2019 8:57:56AM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51156

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	3.77e+008	1.09e+008	А	7.26e+007	3.62e+007
RA-226	8.93e+009	3.21e+009	AU	4.64e+007	2.32e+007
PB-214	1.41e+006	4.02e+006	AU	2.54e+006	1.27e+006
BI-214	-1.32e+005	5.84e+005	AU	2.26e+006	1.13e+006
PB-210	-2.35e+008	2.42e+008	AU	1.25e+008	6.24e+007
AC-228	2.84e+006	3.72e+006	AU	2.38e+006	1.19e+006
RA-224	1.70e+005	2.18e+005	Α	1.75e+005	8.58e+004
PB-212	-2.74e+006	3.98e+006	AU	2.55e+006	1.27e+006
BI-212	-1.41e+008	3.51e+007	AU	3.19e+007	1.59e+007
TL-208	-8.85e+005	1.78e+006	AU	1.16e+006	5.83e+005
U-235	5.60e+008	2.02e+008	Α	2.92e+006	1.46e+006
TH-231	4.67e+009	1.87e+009	Α	1.82e+008	9.06e+007
PA-231	1.95e+008	1.12e+008	AU	6.00e+007	3.00e+007
TH-227	1.69e+007	1.41e+007	AU	8.58e+006	4.30e+006
RA-223	4.40e+008	1.76e+008	AU	8.58e+006	4.30e+006
RN-219	-2.46e+006	2.07e+007	AU	1.42e+007	7.08e+006
PB-211	2.51e+006	3.60e+007	AU	2.47e+007	1.23e+007
TL-207	-3.19e+007	3.72e+008	AU	2.38e+008	1.19e+008
NP-237	-2.37e+010	9.52e+009	AU	4.49e+008	2.24e+008
PA-233	-6.67e+005	4.18e+006	AU	2.65e+006	1.32e+006
TH-229	-1.06e+008	4.34e+007	AU	2.29e+007	1.15e+007
BA-133	-1.84e+006	2.49e+006	AU	1.53e+006	7.62e+005
Ba-140	2.88e+008	7.03e+007	Α	4.93e+006	2.46e+006

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51156

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	-1.78e+006	3.42e+006	AU	2.14e+006	1.07e+006
CE-141	8.43e+008	3.37e+008	А	4.85e+006	2.42e+006
CE-144	6.09e+008	2.44e+008	Α	1.84e+007	9.24e+006
CO-60	4.36e+005	9.27e+005	AU	6.18e+005	3.08e+005
CS-137	2.24e+008	5.39e+007	A	8.94e+005	4.46e+005
Ce-143	4.19e+006	4.12e+006	AU	2.48e+006	1.24e+006
I-131	6.12e+007	1.82e+007	Α	1.44e+006	7.20e+005
I-132	1.99e+007	4.70e+006	А	1.28e+006	6.42e+005
I-133	1.31e+007	3.29e+006	AU	1.38e+006	6.90e+005
In-115m	-1.95e+006	3.76e+006	AU	2.35e+006	1.17e+006
La-140	3.33e+008	5.34e+007	Α	5.78e+005	2.88e+005
MO-99	1.71e+007	8.36e+006	А	5.55e+006	2.77e+006
NB-95m	9.14e+006	4.07e+006	Α	4.94e+006	2.47e+006
ND-147	8.55e+007	2.13e+007	А	9.00e+006	4.48e+006
NP-239	1.79e+007	1.23e+007	AU	7.20e+006	3.61e+006
Nb-95	1.08e+009	2.60e+008	Α	8.28e+005	4.12e+005
PM-149	1.93e+006	1.66e+007	AU	3.31e+007	1.65e+007
Pr-144	2.25e+009	6.11e+008	А	2.29e+008	1.14e+008
RU-103	4.11e+008	9.90e+007	Α	1.42e+006	7.08e+005
RU-106	4.19e+007	1.80e+007	Α	7.62e+006	3.82e+006
SB-124	-9.73e+005	1.40e+006	AU	9.48e+005	4.72e+005
SB-125	-7.04e+007	1.95e+007	AU	3.22e+006	1.61e+006
SB-127	2.98e+006	3.04e+006	AU	1.97e+006	9.84e+005
Tc-99m	1.44e+007	5.91e+006	Α	3.04e+006	1.52e+006
Te-127m	-1.83e+009	1.34e+009	AU	6.78e+008	3.39e+008
Te-129m	2.92e+008	7.94e+007	AU	2.98e+007	1.48e+007
Te-131m	3.10e+004	7.29e+005	AU	2.19e+006	1.09e+006
Te-132	1.75e+007	6.38e+006	Α	1.39e+006	6.96e+005
U-232	-3.35e+009	3.09e+009	AU	1.70e+009	8.52e+008
U-234	-3.02e+009	8.73e+009	AU	5.93e+009	2.96e+009
U-237	-3.54e+007	2.10e+007	AU	9.42e+006	4.71e+006
XE-131m	2.20e+009	8.89e+008	AU	9.12e+007	4.55e+007

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle	
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected	
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics	•

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	1.62e+008	6.55e+007	Α	6.30e+006	3.15e+006
Y-88	-2.53e+004	4.22e+005	AU	2.74e+005	1.36e+005
Y-91	7.84e+008	3.39e+008	Α	2.50e+008	1.25e+008
Y-91m	9.49e+006	7.45e+006	А	2.06e+006	1.03e+006
ZR-95	9.63e+008	2.31e+008	Α	1.42e+006	7.08e+005

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Waste Flags:	+ - Segregate as Ra	dioactive * - Do	Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

#### AB51157 - AGN Plate 99

Live Time (s): 3600 Real Time (s): 4810

Detector: PGE14

Geometry: AGN-99-IS Library: AGN-201M Background: 14\_PGE\_190514 **Count Date:** 5/15/2019 5:06:57PM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

#### AB51157

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	3.39e+008	4.96e+007	A	6.60e+007	3.31e+007
RA-226	8.28e+009	1.49e+009	AU	4.63e+007	2.32e+007
PB-214	-4.21e+005	1.99e+006	AU	2.52e+006	1.26e+006
BI-214	-9.46e+004	2.90e+005	AU	2.24e+006	1.12e+006
PB-210	3.63e+007	6.57e+007	AU	1.24e+008	6.18e+007
AC-228	2.52e+006	6.74e+005	Α	2.23e+006	1.11e+006
RA-224	2.15e+005	1.10e+005	Α	1.74e+005	8.52e+004
PB-212	-3.04e+006	1.99e+006	AU	2.53e+006	1.27e+006
BI-212	-1.35e+008	1.69e+007	AU	3.16e+007	1.58e+007
TL-208	-4.05e+005	8.78e+005	AU	1.16e+006	5.78e+005
U-235	5.19e+008	9.35e+007	Α	2.90e+006	1.45e+006
TH-231	4.73e+009	9.48e+008	Α	1.82e+008	9.06e+007
PA-231	2.32e+008	5.98e+007	AU	5.98e+007	2.99e+007
TH-227	1.78e+007	7.06e+006	AU	8.58e+006	4.27e+006
RA-223	4.26e+008	8.54e+007	AU	8.58e+006	4.30e+006
RN-219	-1.17e+006	1.03e+007	AU	1.41e+007	7.02e+006
PB-211	-1.24e+007	1.80e+007	AU	2.45e+007	1.22e+007
TL-207	3.59e+007	1.82e+008	AU	2.34e+008	1.16e+008
NP-237	-2.24e+010	4.49e+009	AU	4.46e+008	2.23e+008
PA-233	-4.82e+005	2.08e+006	AU	2.63e+006	1.31e+006
TH-229	-1.09e+008	2.21e+007	AU	2.26e+007	1.13e+007
BA-133	-2.20e+006	1.25e+006	AU	1.52e+006	7.62e+005
Ba-140	2.90e+008	3.53e+007	Α	4.99e+006	2.49e+006

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Waste Flags:	+ - Segregate as Radioactive		- Do Not Recycle
Quality Flags:	A - Accepted	J - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	<b>U</b> - Not Detect	ed N - Poor Statistics

AB51157

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	-1.29e+006	1.69e+006	AU	2.12e+006	1.06e+006
CE-141	8.32e+008	1.67e+008	Α	4.84e+006	2.42e+006
CE-144	6.11e+008	1.23e+008	Α	1.84e+007	9.24e+006
CO-60	2.34e+005	2.45e+005	Α	4.01e+005	1.99e+005
CS-137	2.18e+008	2.63e+007	Α	8.88e+005	4.43e+005
Ce-143	3.84e+006	1.95e+006	Α	3.04e+006	1.52e+006
I-131	6.23e+007	9.35e+006	A	2.48e+006	1.24e+006
I-132	2.25e+007	2.65e+006	Α	1.26e+006	6.30e+005
I-133	1.44e+007	1.79e+006	AU	1.39e+006	6.96e+005
In-115m	-1.42e+006	1.85e+006	AU	2.33e+006	1.16e+006
La-140	3.37e+008	2.70e+007	Α	5.81e+005	2.89e+005
MO-99	1.58e+007	3.94e+006	А	5.63e+006	2.81e+006
NB-95m	1.17e+007	2.34e+006	Α	5.38e+006	2.68e+006
ND-147	9.35e+007	1.16e+007	Α	9.06e+006	4.53e+006
NP-239	1.55e+007	4.80e+006	Α	7.32e+006	3.65e+006
Nb-95	1.06e+009	1.27e+008	Α	8.16e+005	4.07e+005
PM-149	-1.04e+007	8.39e+006	AU	3.29e+007	1.64e+007
Pr-144	2.29e+009	3.09e+008	А	2.25e+008	1.12e+008
RU-103	4.04e+008	4.87e+007	Α	1.41e+006	7.02e+005
RU-106	4.27e+007	8.90e+006	Α	7.80e+006	3.90e+006
SB-124	-5.13e+005	3.67e+005	AU	9.36e+005	4.69e+005
SB-125	3.46e+006	1.00e+006	Α	3.46e+006	1.73e+006
SB-127	2.42e+006	1.50e+006	AU	1.96e+006	9.78e+005
Tc-99m	1.85e+007	3.76e+006	Α	2.98e+006	1.49e+006
Te-127m	-1.70e+009	6.55e+008	AU	6.78e+008	3.38e+008
Te-129m	2.99e+008	4.03e+007	AU	2.94e+007	1.47e+007
Te-131m	-2.50e+005	4.31e+005	AU	2.20e+006	1.10e+006
Te-132	2.10e+007	3.67e+006	А	1.51e+006	7.56e+005
U-232	-1.66e+009	1.33e+009	AU	1.70e+009	8.46e+008
U-234	-4.85e+009	4.44e+009	AN	5.94e+009	2.96e+009
U-237	6.01e+006	5.01e+006	AU	9.42e+006	4.70e+006
XE-131m	2.11e+009	4.27e+008	AU	9.12e+007	4.55e+007

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Waste Flags:	+ - Segregate as Radioactive		o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	1.64e+008	3.32e+007	А	6.30e+006	3.15e+006
Y-88	1.86e+005	2.11e+005	AU	2.80e+005	1.39e+005
Y-91	8.18e+008	1.56e+008	Α	2.23e+008	1.11e+008
Y-91m	5.48e+006	1.42e+006	AU	2.06e+006	1.03e+006
ZR-95	9.44e+008	1.13e+008	Α	1.40e+006	6.96e+005

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Waste Flags:	+ - Segregate as Ra	adioactive * - Do	Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## **AB51158 - AGN Plate 100**

Live Time (s): 3600 Real Time (s): 4855

Detector: PGE14

Geometry: AGN-100-l Library: AGN-201M Background: 14\_PGE\_190514 **Count Date:** 5/15/2019 3:32:27PM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51158

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	1.42e+008	2.94e+007	А	2.73e+007	1.36e+007
RA-226	3.13e+009	5.63e+008	AU	1.73e+007	8.64e+006
PB-214	3.06e+005	7.63e+005	AU	9.66e+005	4.83e+005
BI-214	-8.41e+004	1.12e+005	AU	8.64e+005	4.31e+005
PB-210	-8.78e+007	4.42e+007	AU	4.50e+007	2.25e+007
AC-228	6.16e+005	7.18e+005	AU	9.24e+005	4.60e+005
RA-224	6.28e+004	4.11e+004	Α	6.60e+004	3.23e+004
PB-212	-1.08e+006	7.52e+005	AU	9.60e+005	4.80e+005
BI-212	-5.27e+007	6.56e+006	AU	1.22e+007	6.12e+006
TL-208	-1.01e+005	3.40e+005	AU	4.49e+005	2.24e+005
U-235	1.96e+008	3.54e+007	Α	1.09e+006	5.44e+005
TH-231	1.80e+009	3.60e+008	Α	6.66e+007	3.34e+007
PA-231	9.73e+007	2.38e+007	AU	2.27e+007	1.13e+007
TH-227	6.10e+006	2.64e+006	AU	3.24e+006	1.62e+006
RA-223	1.59e+008	3.19e+007	AU	3.16e+006	1.58e+006
RN-219	-1.76e+006	2.55e+006	AU	5.38e+006	2.68e+006
PB-211	-9.83e+006	6.99e+006	AU	9.36e+006	4.67e+006
TL-207	-1.37e+007	7.19e+007	AU	9.24e+007	4.60e+007
NP-237	-8.72e+009	1.75e+009	AU	1.67e+008	8.34e+007
PA-233	-4.66e+005	7.96e+005	AU	1.00e+006	5.02e+005
TH-229	-4.06e+007	8.27e+006	AU	8.46e+006	4.22e+006
BA-133	-1.19e+006	4.95e+005	AU	5.83e+005	2.91e+005
Ba-140	1.14e+008	1.38e+007	Α	1.88e+006	9.42e+005

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Waste Flags:	+ - Segregate as Ra	idioactive * - De	o Not Recycle	
Quality Flags:	A - Accepted	J - Estimated	<b>R</b> - Rejected	
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics	

AB51158

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	3.77e+004	2.58e+005	AU	8.16e+005	4.06e+005
CE-141	3.18e+008	6.36e+007	A	2.83e+006	1.42e+006
CE-144	2.17e+008	4.37e+007	A	8.40e+006	4.20e+006
CO-60	1.32e+005	1.80e+005	AU	2.41e+005	1.20e+005
CS-137	8.62e+007	1.04e+007	A	3.44e+005	1.72e+005
Ce-143	-2.76e+005	4.43e+005	AU	9.42e+005	4.71e+005
I-131	2.46e+007	3.65e+006	Α	5.48e+005	2.74e+005
I-132	9.16e+006	1.08e+006	A	4.88e+005	2.44e+005
I-133	5.41e+006	6.75e+005	AU	5.36e+005	2.68e+005
In-115m	4.14e+004	2.83e+005	AU	8.94e+005	4.46e+005
La-140	1.33e+008	1.06e+007	Α	2.24e+005	1.12e+005
MO-99	6.74e+006	1.86e+006	AU	2.26e+006	1.13e+006
NB-95m	3.26e+006	7.25e+005	Α	1.91e+006	9.54e+005
ND-147	3.52e+007	4.38e+006	Α	3.49e+006	1.75e+006
NP-239	8.54e+006	2.47e+006	AU	2.73e+006	1.36e+006
Nb-95	4.14e+008	4.97e+007	Α	3.14e+005	1.57e+005
PM-149	2.93e+005	3.14e+006	AU	1.25e+007	6.24e+006
Pr-144	8.56e+008	1.17e+008	Α	8.88e+007	4.43e+007
RU-103	1.58e+008	1.90e+007	Α	5.42e+005	2.71e+005
RU-106	9.29e+006	4.06e+006	Α	2.77e+006	1.38e+006
SB-124	-5.51e+005	2.72e+005	AU	3.62e+005	1.81e+005
SB-125	-7.31e+005	4.68e+005	AU	1.23e+006	6.12e+005
SB-127	-2.27e+004	1.41e+005	AU	7.56e+005	3.79e+005
Tc-99m	-1.04e+008	2.09e+007	AU	9.48e+005	4.73e+005
Te-127m	-7.89e+008	2.60e+008	AU	2.47e+008	1.23e+008
Te-129m	1.11e+008	1.51e+007	AU	1.15e+007	5.73e+006
Te-131m	-1.13e+006	6.65e+005	AU	8.58e+005	4.28e+005
Te-132	7.33e+006	1.32e+006	Α	4.70e+005	2.35e+005
U-232	-1.11e+009	5.51e+008	AU	6.18e+008	3.09e+008
U-234	-4.50e+009	1.84e+009	AU	2.19e+009	1.10e+009
U-237	-1.38e+007	3.94e+006	AU	3.43e+006	1.71e+006
XE-131m	8.01e+008	1.62e+008	AU	3.40e+007	1.70e+007
	Waste Flag	c: L. Cogragata as Bad	igactiva * Do N		

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Waste Flags:	+ - Segregate as Radioactive		o Not Recycle	Ī
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected	Ī
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics	

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	6.23e+007	1.26e+007	А	2.32e+006	1.16e+006
Y-88	2.41e+004	8.32e+004	AU	1.09e+005	5.39e+004
Y-91	3.98e+008	6.93e+007	Α	9.60e+007	4.78e+007
Y-91m	3.41e+006	1.38e+006	AU	7.92e+005	3.95e+005
ZR-95	3.70e+008	4.44e+007	Α	5.41e+005	2.70e+005

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Waste Flags:	+ - Segregate as Ra	adioactive * - Do	Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## **AB51159 - AGN Plate 101**

Live Time (s): 3600 Real Time (s): 4429 Detector: PGE14 Geometry: AGN-101-I Library: AGN-201M Background: 14\_PGE\_190514 **Count Date:** 5/15/2019 1:57:57PM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

# RPREESE AB51159

Analyte	Activity	Unc	Lab	MDA	CL
	(dpm)	(2.0σ)	Flag	(dpm)	(dpm)
U-238	2.10e+008	3.35e+007	Α	4.61e+007	2.30e+007
RA-226	4.98e+009	8.97e+008	AU	2.53e+007	1.27e+007
PB-214	1.11e+006	1.26e+006	AU	1.58e+006	7.92e+005
BI-214	-1.43e+005	1.89e+005	AU	1.49e+006	7.44e+005
PB-210	-1.47e+008	6.13e+007	AU	5.50e+007	2.75e+007
AC-228	1.46e+006	4.31e+005	Α	1.37e+006	6.84e+005
RA-224	8.22e+005	1.00e+005	AU	1.57e+005	7.68e+004
PB-212	-1.33e+006	1.15e+006	AU	1.49e+006	7.44e+005
BI-212	-5.44e+007	7.10e+006	AU	2.24e+007	1.12e+007
TL-208	-1.37e+004	5.75e+005	AU	7.62e+005	3.80e+005
U-235	3.13e+008	5.63e+007	Α	1.59e+006	7.92e+005
TH-231	2.59e+009	5.19e+008	Α	8.52e+007	4.27e+007
PA-231	1.24e+008	3.49e+007	AU	3.70e+007	1.85e+007
TH-227	1.19e+007	4.23e+006	AU	5.01e+006	2.50e+006
RA-223	2.08e+008	4.17e+007	AU	4.18e+006	2.09e+006
RN-219	-4.41e+006	6.57e+006	AU	8.94e+006	4.46e+006
PB-211	7.44e+005	1.14e+007	AU	1.55e+007	7.74e+006
TL-207	-9.15e+006	1.15e+008	AU	1.48e+008	7.38e+007
NP-237	-1.14e+010	2.28e+009	AU	2.57e+008	1.28e+008
PA-233	-9.34e+005	1.31e+006	AU	1.65e+006	8.22e+005
TH-229	-3.78e+007	7.91e+006	AU	1.33e+007	6.60e+006
BA-133	-9.11e+005	7.70e+005	AU	9.60e+005	4.78e+005
Ba-140	1.70e+008	2.09e+007	Α	3.08e+006	1.54e+006

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51159

Analyte	Activity	Unc	Lab	MDA	CL
	(dpm)	(2.0σ)	Flag	(dpm)	(dpm)
CD-115	4.31e+005	1.05e+006	AU	1.34e+006	6.66e+005
CE-141	4.20e+008	8.44e+007	Α	1.97e+006	9.84e+005
CE-144	3.53e+008	7.10e+007	A	1.12e+007	5.57e+006
CO-60	2.48e+005	1.93e+005	Α	3.14e+005	1.56e+005
CS-137	1.27e+008	1.53e+007	Α	5.55e+005	2.77e+005
Ce-143	1.98e+006	1.25e+006	AU	1.54e+006	7.68e+005
I-131	3.75e+007	5.58e+006	Α	9.42e+005	4.71e+005
I-132	1.30e+007	1.54e+006	Α	7.14e+005	3.56e+005
I-133	7.92e+006	9.99e+005	AU	8.76e+005	4.37e+005
In-115m	4.69e+005	1.15e+006	AU	1.45e+006	7.26e+005
La-140	1.95e+008	1.56e+007	Α	3.98e+005	1.98e+005
MO-99	1.32e+007	3.13e+006	Α	4.39e+006	2.19e+006
NB-95m	6.22e+006	1.29e+006	Α	2.72e+006	1.36e+006
ND-147	5.17e+007	6.49e+006	Α	5.71e+006	2.85e+006
NP-239	1.16e+007	3.79e+006	AU	4.40e+006	2.20e+006
Nb-95	6.04e+008	7.25e+007	Α	4.90e+005	2.44e+005
PM-149	-7.53e+005	5.10e+006	AU	2.04e+007	1.02e+007
Pr-144	1.16e+009	1.59e+008	Α	1.22e+008	6.12e+007
RU-103	2.36e+008	2.85e+007	Α	9.18e+005	4.58e+005
RU-106	2.52e+007	5.41e+006	Α	4.77e+006	2.38e+006
SB-124	-4.54e+005	4.50e+005	AU	6.12e+005	3.06e+005
SB-125	1.48e+006	5.61e+005	Α	2.02e+006	1.01e+006
SB-127	2.13e+006	9.61e+005	AU	1.24e+006	6.18e+005
Tc-99m	1.26e+007	2.56e+006	Α	1.08e+006	5.40e+005
Te-127m	-8.74e+008	3.10e+008	AU	3.08e+008	1.54e+008
Te-129m	1.62e+008	2.23e+007	AU	1.72e+007	8.58e+006
Te-131m	-1.79e+006	4.16e+005	AU	1.43e+006	7.14e+005
Te-132	1.16e+007	2.08e+006	Α	6.96e+005	3.47e+005
U-232	-1.29e+009	6.80e+008	AU	7.74e+008	3.86e+008
U-234	-6.84e+008	2.07e+009	AU	2.84e+009	1.42e+009
U-237	-2.48e+007	6.12e+006	AU	4.30e+006	2.15e+006
XE-131m	1.32e+009	2.65e+008	AU	4.98e+007	2.49e+007
	Waste Flag	s: L. Cogragata as Dad	60 d1 d0 f0	lot Pasyala	

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Waste Flags:	+ - Segregate as Radioactive		o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	8.98e+007	1.81e+007	Α	2.96e+006	1.48e+006
Y-88	1.94e+005	1.36e+005	AU	1.84e+005	9.06e+004
Y-91	3.40e+008	9.89e+007	Α	1.52e+008	7.62e+007
Y-91m	2.68e+006	7.31e+005	AU	1.07e+006	5.35e+005
ZR-95	5.39e+008	6.47e+007	Α	8.40e+005	4.18e+005

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Waste Flags:	+ - Segregate as Ra	idioactive * - Di	* - Do Not Recycle	
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected	
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics	

## **AB51160 - AGN Plate 102**

Live Time (s): 3600
Real Time (s): 4388
Detector: PGE14

Geometry: AGN-102-l Library: AGN-201M Background: 14\_PGE\_190514 **Count Date:** 5/15/2019 12:06:48PM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51160

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	2.45e+008	4.02e+007	Α	5.58e+007	2.78e+007
RA-226	6.30e+009	1.13e+009	AU	3.10e+007	1.55e+007
PB-214	3.93e+004	1.53e+006	AU	1.94e+006	9.66e+005
BI-214	-1.80e+005	2.29e+005	AU	1.81e+006	9.06e+005
PB-210	-8.57e+007	5.95e+007	AU	6.72e+007	3.35e+007
AC-228	2.86e+006	1.40e+006	AU	1.79e+006	8.94e+005
RA-224	9.55e+004	1.01e+005	Α	1.66e+005	8.04e+004
PB-212	-1.47e+006	1.40e+006	AU	1.81e+006	9.06e+005
BI-212	-5.70e+007	7.63e+006	AU	2.75e+007	1.37e+007
TL-208	8.41e+005	7.04e+005	AU	9.24e+005	4.63e+005
U-235	3.95e+008	7.12e+007	Α	1.94e+006	9.72e+005
TH-231	3.09e+009	6.18e+008	Α	1.05e+008	5.24e+007
PA-231	1.60e+008	4.35e+007	AU	4.52e+007	2.26e+007
TH-227	1.10e+007	4.93e+006	AU	6.12e+006	3.05e+006
RA-223	2.55e+008	5.11e+007	AU	5.15e+006	2.57e+006
RN-219	-8.05e+005	6.58e+006	AU	1.09e+007	5.45e+006
PB-211	3.16e+005	1.39e+007	AU	1.90e+007	9.48e+006
TL-207	1.05e+008	1.38e+008	AU	1.79e+008	8.88e+007
NP-237	-1.39e+010	2.79e+009	AU	3.18e+008	1.59e+008
PA-233	4.37e+005	1.59e+006	AU	2.02e+006	1.01e+006
TH-229	-4.55e+007	9.54e+006	AU	1.64e+007	8.16e+006
BA-133	-8.92e+005	9.36e+005	AU	1.17e+006	5.85e+005
Ba-140	1.99e+008	2.44e+007	Α	3.70e+006	1.84e+006

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Waste Flags:	+ - Segregate as Ra	idioactive * - De	o Not Recycle	
Quality Flags:	A - Accepted	J - Estimated	<b>R</b> - Rejected	
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics	

AB51160

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	-6.13e+005	1.29e+006	AU	1.63e+006	8.10e+005
CE-141	4.86e+008	9.74e+007	А	2.37e+006	1.19e+006
CE-144	4.05e+008	8.12e+007	Α	1.04e+007	5.22e+006
CO-60	1.92e+005	3.91e+005	AU	5.23e+005	2.60e+005
CS-137	1.50e+008	1.81e+007	A	6.66e+005	3.33e+005
Ce-143	2.23e+006	8.12e+005	А	1.97e+006	9.84e+005
I-131	4.53e+007	6.75e+006	Α	1.15e+006	5.73e+005
I-132	1.58e+007	1.87e+006	А	8.76e+005	4.35e+005
I-133	9.72e+006	1.23e+006	Α	1.04e+006	5.23e+005
In-115m	-6.67e+005	1.40e+006	AU	1.77e+006	8.82e+005
La-140	2.31e+008	1.85e+007	Α	6.96e+005	3.46e+005
MO-99	1.30e+007	3.42e+006	Α	4.94e+006	2.47e+006
NB-95m	6.19e+006	1.39e+006	Α	3.22e+006	1.61e+006
ND-147	6.34e+007	7.98e+006	Α	6.84e+006	3.41e+006
NP-239	1.21e+007	4.48e+006	AU	5.36e+006	2.68e+006
Nb-95	7.22e+008	8.66e+007	Α	5.92e+005	2.95e+005
PM-149	9.36e+007	2.41e+007	AU	2.49e+007	1.24e+007
Pr-144	1.44e+009	1.98e+008	Α	1.54e+008	7.68e+007
RU-103	2.80e+008	3.37e+007	Α	1.12e+006	5.59e+005
RU-106	2.79e+007	3.87e+006	Α	6.00e+006	3.01e+006
SB-124	-2.90e+004	5.40e+005	AU	7.44e+005	3.71e+005
SB-125	-5.55e+007	7.66e+006	AU	2.50e+006	1.25e+006
SB-127	-6.23e+002	2.12e+005	AU	1.50e+006	7.50e+005
Tc-99m	1.57e+007	3.18e+006	Α	1.49e+006	7.44e+005
Te-127m	-1.17e+009	3.94e+008	AU	3.78e+008	1.89e+008
Te-129m	2.03e+008	2.79e+007	AU	2.17e+007	1.08e+007
Te-131m	1.01e+007	1.72e+006	AU	1.73e+006	8.64e+005
Te-132	1.39e+007	2.51e+006	Α	9.06e+005	4.52e+005
U-232	-1.34e+009	8.16e+008	AU	9.48e+008	4.74e+008
U-234	1.02e+009	2.54e+009	AU	3.48e+009	1.74e+009
U-237	-2.92e+007	7.31e+006	AU	5.29e+006	2.65e+006
XE-131m	1.48e+009	3.02e+008	AU	8.88e+007	4.43e+007
	Wasta Flag	s: L. Cogragata as Bad		lot Posvolo	

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Waste Flags:	+ - Segregate as Radioactive		o Not Recycle	Ī
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected	Ī
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics	

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	1.07e+008	2.16e+007	А	3.64e+006	1.82e+006
Y-88	8.93e+004	1.62e+005	AU	2.15e+005	1.06e+005
Y-91	5.67e+008	1.35e+008	Α	2.02e+008	1.00e+008
Y-91m	4.01e+006	9.31e+005	AU	1.30e+006	6.48e+005
ZR-95	6.44e+008	7.74e+007	Α	1.01e+006	5.04e+005

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Waste Flags:	+ - Segregate as Ra	idioactive * - Do	Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## AB51161 - AGN Plate 103

Live Time (s): 3600
Real Time (s): 5529
Detector: PGE14

Geometry: AGN-103-l Library: AGN-201M Background: 14\_PGE\_190514

**Collection Date:** 5/13/2019 12:00:00PM

Count Date: 5/15/2019 10:24:33AM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

#### AB51161

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	5.79e+008	7.59e+007	AU	8.52e+007	4.26e+007
RA-226	1.23e+010	2.21e+009	AU	3.66e+007	1.83e+007
PB-214	7.58e+005	1.99e+006	AU	2.51e+006	1.25e+006
BI-214	-6.02e+005	4.15e+005	AU	2.42e+006	1.21e+006
PB-210	-3.02e+008	1.10e+008	AU	8.46e+007	4.24e+007
AC-228	6.26e+006	1.05e+006	Α	2.87e+006	1.43e+006
RA-224	1.75e+005	1.28e+005	Α	2.07e+005	1.02e+005
PB-212	-4.56e+006	1.86e+006	AU	2.24e+006	1.12e+006
BI-212	-1.31e+008	1.65e+007	AU	3.24e+007	1.62e+007
TL-208	-7.43e+004	9.55e+005	AU	1.26e+006	6.30e+005
U-235	7.73e+008	1.39e+008	Α	2.30e+006	1.15e+006
TH-231	6.94e+009	1.39e+009	Α	1.55e+008	7.74e+007
PA-231	3.05e+008	6.70e+007	AU	5.63e+007	2.81e+007
TH-227	2.30e+007	6.79e+006	AU	7.56e+006	3.78e+006
RA-223	6.10e+008	1.22e+008	AU	7.56e+006	3.79e+006
RN-219	-9.17e+006	1.06e+007	AU	1.43e+007	7.20e+006
PB-211	-3.34e+006	1.83e+007	AU	2.50e+007	1.25e+007
TL-207	1.74e+008	2.32e+008	AU	2.98e+008	1.48e+008
NP-237	-1.99e+010	4.00e+009	AU	3.66e+008	1.83e+008
PA-233	-3.67e+005	2.02e+006	AU	2.56e+006	1.28e+006
TH-229	1.71e+009	3.43e+008	AU	1.87e+007	9.36e+006
BA-133	-3.38e+006	1.31e+006	AU	1.52e+006	7.62e+005
Ba-140	3.79e+008	4.60e+007	Α	5.81e+006	2.90e+006

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Waste Flags:	+ - Segregate as Radioactive		- Do Not Recycle
Quality Flags:	A - Accepted	J - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	<b>U</b> - Not Detect	ed N - Poor Statistics

AB51161

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	-4.06e+006	1.78e+006	AU	2.10e+006	1.05e+006
CE-141	1.12e+009	2.24e+008	Α	3.82e+006	1.91e+006
CE-144	7.56e+008	1.51e+008	Α	1.36e+007	6.78e+006
CO-60	3.02e+005	5.35e+005	AU	7.14e+005	3.55e+005
CS-137	2.73e+008	3.28e+007	Α	1.03e+006	5.15e+005
Ce-143	2.59e+006	1.42e+006	А	2.23e+006	1.12e+006
I-131	8.03e+007	1.19e+007	Α	1.51e+006	7.56e+005
I-132	3.60e+007	4.22e+006	Α	1.75e+006	8.70e+005
I-133	1.84e+007	2.28e+006	Α	1.66e+006	8.28e+005
In-115m	-4.51e+006	1.98e+006	AU	2.34e+006	1.17e+006
La-140	4.27e+008	3.42e+007	Α	7.56e+005	3.77e+005
MO-99	2.21e+007	5.54e+006	Α	7.98e+006	3.98e+006
NB-95m	1.23e+007	2.34e+006	Α	5.05e+006	2.52e+006
ND-147	1.20e+008	1.48e+007	Α	1.08e+007	5.38e+006
NP-239	2.16e+007	6.52e+006	Α	6.84e+006	3.41e+006
Nb-95	1.35e+009	1.62e+008	Α	1.05e+006	5.23e+005
PM-149	1.98e+008	4.92e+007	AU	4.21e+007	2.11e+007
Pr-144	3.12e+009	4.14e+008	Α	2.83e+008	1.41e+008
RU-103	5.03e+008	6.06e+007	Α	1.46e+006	7.32e+005
RU-106	5.24e+007	1.02e+007	Α	9.42e+006	4.70e+006
SB-124	-4.85e+006	9.80e+005	AU	1.03e+006	5.14e+005
SB-125	-2.01e+006	1.15e+006	AU	3.31e+006	1.65e+006
SB-127	2.48e+006	1.71e+006	AU	2.24e+006	1.12e+006
Tc-99m	1.15e+007	2.39e+006	Α	2.44e+006	1.22e+006
Te-127m	-2.10e+009	5.50e+008	AU	4.51e+008	2.26e+008
Te-129m	3.60e+008	4.77e+007	AU	3.26e+007	1.63e+007
Te-131m	-7.79e+007	9.30e+006	AU	2.66e+006	1.33e+006
Te-132	2.62e+007	4.50e+006	Α	1.15e+006	5.74e+005
U-232	-3.27e+009	1.02e+009	AU	1.13e+009	5.65e+008
U-234	-7.91e+009	3.30e+009	AU	3.96e+009	1.98e+009
U-237	4.43e+006	2.79e+006	AU	6.24e+006	3.12e+006
XE-131m	3.01e+009	6.04e+008	AU	6.90e+007	3.44e+007
	Waste Flag	c: L. Cogranata as Dad		lot Popuelo	

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detecte	d N - Poor Statistics

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	2.41e+008	4.86e+007	А	5.39e+006	2.69e+006
Y-88	1.96e+005	2.82e+005	AU	3.70e+005	1.84e+005
Y-91	8.57e+008	3.13e+008	Α	4.99e+008	2.49e+008
Y-91m	9.11e+006	1.92e+006	AU	2.57e+006	1.29e+006
ZR-95	1.20e+009	1.44e+008	Α	1.84e+006	9.18e+005

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Waste Flags:	+ - Segregate as Ra	idioactive * - Di	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## AB51162 - AGN Plate 104

Live Time (s): 3600
Real Time (s): 4533
Detector: PGE14

Geometry: AGN-201-1 Library: AGN-201M Background: 14\_PGE\_190515 **Count Date:** 5/15/2019 9:00:28AM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51162

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	9.92e+007	1.40e+007	Α	1.84e+007	9.18e+006
RA-226	2.38e+009	4.28e+008	AU	6.84e+006	3.43e+006
PB-214	8.46e+004	3.76e+005	AU	4.99e+005	2.49e+005
BI-214	-1.80e+004	6.37e+004	AU	5.02e+005	2.50e+005
PB-210	-4.49e+007	1.58e+007	AU	1.13e+007	5.62e+006
AC-228	7.38e+005	4.29e+005	AU	5.50e+005	2.74e+005
RA-224	4.69e+004	2.79e+004	Α	4.43e+004	2.17e+004
PB-212	-6.13e+005	3.42e+005	AU	4.30e+005	2.15e+005
BI-212	-2.29e+007	2.92e+006	AU	7.50e+006	3.74e+006
TL-208	-1.84e+005	1.95e+005	AU	2.56e+005	1.28e+005
U-235	1.49e+008	2.68e+007	Α	4.30e+005	2.15e+005
TH-231	8.60e+008	1.72e+008	Α	2.15e+007	1.07e+007
PA-231	5.53e+007	1.26e+007	AU	1.12e+007	5.57e+006
TH-227	3.52e+006	1.23e+006	AU	1.45e+006	7.20e+005
RA-223	7.41e+007	1.48e+007	Α	1.07e+006	5.36e+005
RN-219	-1.60e+006	1.74e+006	AU	2.86e+006	1.43e+006
PB-211	-8.51e+005	3.65e+006	AU	4.99e+006	2.49e+006
TL-207	2.96e+007	4.22e+007	AU	5.43e+007	2.71e+007
NP-237	-2.79e+009	5.61e+008	AU	7.08e+007	3.55e+007
PA-233	1.72e+005	4.02e+005	AU	5.09e+005	2.54e+005
TH-229	-1.26e+007	2.61e+006	AU	3.60e+006	1.80e+006
BA-133	-1.10e+005	1.09e+005	AU	3.01e+005	1.51e+005
Ba-140	6.00e+007	7.33e+006	Α	1.03e+006	5.15e+005

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51162

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	2.40e+004	1.63e+005	AU	4.15e+005	2.08e+005
CE-141	1.49e+008	2.99e+007	А	4.93e+005	2.46e+005
CE-144	1.23e+008	2.46e+007	Α	2.07e+006	1.03e+006
CO-60	-2.87e+004	1.16e+005	AU	1.54e+005	7.62e+004
CS-137	4.46e+007	5.37e+006	Α	1.90e+005	9.48e+004
Ce-143	-9.36e+004	1.50e+005	AU	4.68e+005	2.34e+005
I-131	1.38e+007	2.06e+006	A	4.97e+005	2.48e+005
I-132	5.04e+006	5.95e+005	А	2.77e+005	1.38e+005
I-133	2.76e+006	3.48e+005	AU	2.93e+005	1.46e+005
In-115m	2.62e+004	1.77e+005	AU	4.53e+005	2.26e+005
La-140	6.94e+007	5.56e+006	Α	1.48e+005	7.38e+004
MO-99	4.54e+006	1.10e+006	А	1.55e+006	7.74e+005
NB-95m	2.13e+006	3.85e+005	Α	8.04e+005	4.02e+005
ND-147	1.80e+007	2.26e+006	Α	1.91e+006	9.54e+005
NP-239	3.33e+006	1.12e+006	AU	1.31e+006	6.54e+005
Nb-95	2.14e+008	2.57e+007	Α	1.76e+005	8.82e+004
PM-149	-1.99e+006	1.56e+006	AU	6.18e+006	3.07e+006
Pr-144	4.47e+008	6.07e+007	Α	4.51e+007	2.25e+007
RU-103	8.33e+007	1.00e+007	Α	3.04e+005	1.52e+005
RU-106	7.97e+006	1.87e+006	Α	1.63e+006	8.10e+005
SB-124	-1.20e+005	1.51e+005	AU	2.07e+005	1.03e+005
SB-125	-1.52e+007	2.10e+006	AU	6.66e+005	3.32e+005
SB-127	4.55e+005	3.25e+005	AU	4.28e+005	2.14e+005
Tc-99m	5.00e+006	1.01e+006	Α	2.99e+005	1.49e+005
Te-127m	-3.82e+008	9.69e+007	AU	6.54e+007	3.26e+007
Te-129m	6.13e+007	8.33e+006	AU	6.18e+006	3.09e+006
Te-131m	1.67e+006	4.27e+005	AU	5.14e+005	2.56e+005
Te-132	4.29e+006	7.07e+005	Α	2.24e+005	1.12e+005
U-232	-5.31e+008	1.74e+008	AU	1.64e+008	8.22e+007
U-234	6.43e+008	4.83e+008	AU	6.42e+008	3.20e+008
U-237	-1.05e+007	2.25e+006	AU	9.24e+005	4.60e+005
XE-131m	5.61e+008	1.13e+008	AU	1.21e+007	6.06e+006
	Waste Flag	c: L. Cogragata on Dad		Not Popyolo	

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Waste Flags:	+ - Segregate as Radioactive		o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	2.98e+007	6.03e+006	Α	7.44e+005	3.73e+005
Y-88	3.47e+004	5.47e+004	AU	7.26e+004	3.58e+004
Y-91	1.56e+008	3.32e+007	Α	4.85e+007	2.42e+007
Y-91m	1.19e+006	2.97e+005	AU	4.24e+005	2.12e+005
ZR-95	1.91e+008	2.29e+007	Α	3.03e+005	1.51e+005

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## **AB51163 - AGN Plate 105**

Live Time (s): 3600 Real Time (s): 4410

Detector: PGE14

Geometry: AGN-105 Library: AGN-201M Background: 14\_PGE\_190514 **Count Date:** 5/14/2019 3:39:22PM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51163

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	1.01e+008	1.27e+007	А	1.55e+007	7.68e+006
RA-226	2.38e+009	4.29e+008	AU	6.42e+006	3.20e+006
PB-214	4.36e+005	3.69e+005	AU	4.63e+005	2.31e+005
BI-214	-6.40e+004	7.53e+004	AU	4.64e+005	2.32e+005
PB-210	-4.84e+007	1.62e+007	AU	1.03e+007	5.13e+006
AC-228	5.74e+005	1.49e+005	А	4.56e+005	2.27e+005
RA-224	3.66e+004	2.68e+004	Α	4.30e+004	2.10e+004
PB-212	-6.69e+005	3.23e+005	AU	3.99e+005	1.99e+005
BI-212	-1.59e+007	2.11e+006	AU	7.02e+006	3.52e+006
TL-208	-5.60e+004	1.78e+005	AU	2.35e+005	1.18e+005
U-235	1.49e+008	2.69e+007	Α	4.02e+005	2.00e+005
TH-231	7.66e+008	1.53e+008	Α	1.94e+007	9.72e+006
PA-231	4.20e+007	1.05e+007	AU	1.03e+007	5.14e+006
TH-227	3.97e+006	1.19e+006	AU	1.34e+006	6.72e+005
RA-223	7.01e+007	1.40e+007	Α	1.00e+006	4.99e+005
RN-219	6.46e+005	1.25e+006	AU	2.65e+006	1.33e+006
PB-211	1.54e+006	3.38e+006	AU	4.62e+006	2.30e+006
TL-207	6.66e+006	3.77e+007	AU	4.86e+007	2.42e+007
NP-237	-2.53e+009	5.08e+008	AU	6.78e+007	3.40e+007
PA-233	-2.63e+005	3.74e+005	AU	4.70e+005	2.35e+005
TH-229	-9.77e+006	2.05e+006	AU	3.44e+006	1.72e+006
BA-133	-4.51e+005	2.31e+005	AU	2.79e+005	1.39e+005
Ba-140	5.23e+007	6.41e+006	Α	9.30e+005	4.64e+005

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Waste Flags:	+ - Segregate as Ra	adioactive *	- Do Not Recycle
Quality Flags:	A - Accepted	J - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	<b>U</b> - Not Detect	ed N - Poor Statistics

AB51163

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	1.71e+005	3.04e+005	AU	3.84e+005	1.92e+005
CE-141	1.25e+008	2.50e+007	Α	4.42e+005	2.21e+005
CE-144	1.04e+008	2.08e+007	Α	2.46e+006	1.23e+006
CO-60	2.46e+004	1.06e+005	AU	1.41e+005	7.02e+004
CS-137	3.74e+007	4.50e+006	Α	1.73e+005	8.64e+004
Ce-143	-9.68e+004	1.22e+005	AU	4.33e+005	2.17e+005
I-131	1.20e+007	1.77e+006	Α	2.01e+005	1.00e+005
I-132	5.56e+006	6.54e+005	Α	2.26e+005	1.13e+005
I-133	2.44e+006	3.09e+005	AU	2.63e+005	1.31e+005
In-115m	1.87e+005	3.31e+005	AU	4.18e+005	2.09e+005
La-140	6.10e+007	4.88e+006	Α	1.37e+005	6.78e+004
MO-99	3.30e+006	8.39e+005	Α	1.20e+006	5.99e+005
NB-95m	1.81e+006	3.62e+005	Α	7.26e+005	3.63e+005
ND-147	1.59e+007	2.01e+006	Α	1.72e+006	8.58e+005
NP-239	4.52e+006	1.15e+006	Α	1.16e+006	5.79e+005
Nb-95	1.81e+008	2.18e+007	Α	1.52e+005	7.56e+004
PM-149	-5.92e+005	1.65e+006	AU	5.69e+006	2.84e+006
Pr-144	3.70e+008	5.11e+007	Α	4.00e+007	2.00e+007
RU-103	7.12e+007	8.58e+006	Α	2.81e+005	1.40e+005
RU-106	7.07e+006	9.81e+005	Α	1.49e+006	7.44e+005
SB-124	-2.95e+005	1.49e+005	AU	1.90e+005	9.48e+004
SB-125	-1.39e+007	1.92e+006	AU	6.12e+005	3.07e+005
SB-127	5.25e+005	2.99e+005	AU	3.91e+005	1.95e+005
Tc-99m	4.71e+006	9.47e+005	Α	2.45e+005	1.22e+005
Te-127m	-3.48e+008	8.88e+007	AU	6.06e+007	3.04e+007
Te-129m	5.20e+007	7.18e+006	Α	5.63e+006	2.81e+006
Te-131m	3.72e+006	5.50e+005	AU	4.76e+005	2.38e+005
Te-132	4.34e+006	7.43e+005	Α	1.91e+005	9.54e+004
U-232	-3.70e+008	1.46e+008	AU	1.53e+008	7.62e+007
U-234	1.14e+009	4.93e+008	AU	6.06e+008	3.01e+008
U-237	-1.03e+007	2.20e+006	AU	8.64e+005	4.30e+005
XE-131m	5.45e+008	1.09e+008	AU	1.13e+007	5.68e+006

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Waste Flags:	+ - Segregate as Ra	idioactive * - E	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	2.66e+007	5.36e+006	Α	6.72e+005	3.37e+005
Y-88	3.97e+004	4.77e+004	AU	6.36e+004	3.14e+004
Y-91	1.29e+008	3.55e+007	Α	5.45e+007	2.71e+007
Y-91m	1.31e+006	3.24e+005	Α	4.63e+005	2.31e+005
ZR-95	1.63e+008	1.96e+007	Α	2.64e+005	1.31e+005

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Waste Flags:	+ - Segregate as Ra	adioactive * - Do	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## **AB51164 - AGN Fission Plate**

Live Time (s): 46800 Real Time (s): 56322 Geometry: AGN-FP Library: RPSD **Count Date:** 5/16/2019 4:53:32PM **Collection Date:** 5/13/2019 12:00:00PM

Detector: PGE14

Background: 14\_PGE\_190514

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51164

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	1.01e+008	8.07e+006	Α	3.07e+005	1.53e+005
RA-226	2.61e+009	4.69e+008	AU	2.13e+005	1.07e+005
PB-214	4.91e+004	1.10e+004	AU	1.06e+004	5.29e+003
BI-214	5.71e+003	5.01e+003	Α	8.16e+003	4.07e+003
PB-210	-7.52e+005	3.57e+005	AU	7.50e+005	3.74e+005
AC-228	7.41e+004	1.07e+004	AU	1.07e+004	5.35e+003
RA-224	3.62e+004	3.46e+003	Α	2.69e+003	1.34e+003
PB-212	1.23e+005	2.02e+004	Α	1.28e+004	6.42e+003
BI-212	1.60e+005	2.26e+004	Α	3.30e+004	1.64e+004
TL-208	4.03e+004	5.38e+003	Α	3.76e+003	1.87e+003
U-235	1.64e+008	2.94e+007	Α	1.34e+004	6.66e+003
TH-231	2.02e+008	4.04e+007	Α	1.09e+006	5.47e+005
PA-231	-1.05e+006	2.94e+005	AU	3.05e+005	1.52e+005
TH-227	1.32e+005	4.46e+004	AU	5.18e+004	2.59e+004
RA-223	5.64e+007	1.13e+007	Α	6.96e+004	3.49e+004
RN-219	-1.06e+004	8.47e+003	AU	4.38e+004	2.19e+004
PB-211	1.60e+005	5.02e+004	Α	7.02e+004	3.49e+004
TL-207	2.45e+006	5.58e+005	Α	7.50e+005	3.73e+005
NP-237	-8.03e+008	1.61e+008	AU	5.32e+006	2.66e+006
PA-233	1.45e+003	8.77e+003	AU	1.11e+004	5.55e+003
TH-229	1.70e+008	3.41e+007	AU	2.71e+005	1.35e+005
BA-133	3.18e+003	1.53e+003	Α	5.41e+003	2.70e+003
Ba-140	-1.25e+004	9.09e+003	AU	1.18e+004	5.89e+003

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51164

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	-4.21e+003	4.11e+003	AU	9.42e+003	4.69e+003
CE-141	-1.16e+005	2.44e+004	AU	5.34e+004	2.67e+004
CE-144	4.70e+005	1.36e+005	Α	1.10e+005	5.50e+004
CO-60	-3.10e+002	1.25e+003	AU	1.67e+003	8.28e+002
CS-137	-2.33e+003	2.56e+003	AU	3.35e+003	1.67e+003
Ce-143	1.52e+005	2.66e+004	AU	1.39e+004	6.96e+003
I-131	-2.63e+004	5.17e+003	AU	4.55e+003	2.27e+003
I-132	-7.78e+005	9.24e+004	AU	1.87e+004	9.30e+003
I-133	2.43e+003	3.16e+003	AU	4.18e+003	2.09e+003
In-115m	-1.01e+004	9.87e+003	AU	2.26e+004	1.13e+004
La-140	-1.40e+003	5.41e+002	AU	1.72e+003	8.52e+002
MO-99	-5.41e+004	1.15e+004	AU	3.28e+004	1.63e+004
NB-95m	1.02e+005	1.77e+004	Α	2.47e+004	1.24e+004
ND-147	1.83e+004	1.68e+004	AU	2.21e+004	1.10e+004
NP-239	9.01e+005	1.47e+005	AU	4.33e+004	2.16e+004
Nb-95	3.35e+005	4.03e+004	AU	5.23e+003	2.61e+003
PM-149	1.36e+006	2.60e+005	AU	1.79e+005	8.94e+004
Pr-144	-4.01e+007	7.91e+006	AU	8.04e+006	4.02e+006
RU-103	1.43e+003	2.14e+003	AU	2.93e+003	1.46e+003
RU-106	-9.46e+003	2.13e+004	AU	2.81e+004	1.40e+004
SB-124	-4.08e+003	2.15e+003	AU	2.87e+003	1.43e+003
SB-125	8.00e+003	6.78e+003	AU	9.18e+003	4.59e+003
SB-127	9.89e+002	5.13e+003	AU	8.10e+003	4.03e+003
Tc-99m	9.69e+005	1.94e+005	Α	2.43e+004	1.21e+004
Te-127m	8.91e+007	1.85e+007	Α	3.68e+006	1.84e+006
Te-129m	-4.69e+005	9.23e+004	AU	9.42e+004	4.70e+004
Te-131m	-2.48e+004	7.52e+003	AU	9.06e+003	4.51e+003
Te-132	3.78e+004	8.57e+003	AU	8.04e+003	4.01e+003
U-232	2.24e+008	4.63e+007	A	9.24e+006	4.62e+006
U-234	2.08e+009	4.16e+008	Α	3.77e+007	1.88e+007
U-237	1.34e+006	2.78e+005	Α	5.54e+004	2.77e+004
XE-131m	4.35e+008	8.70e+007	AU	6.72e+005	3.37e+005
	Waste Flag	s: L Sogragata as Bad	D 01 00	Not Posvolo	

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	d N - Poor Statistics

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	7.28e+006	1.47e+006	Α	3.95e+004	1.97e+004
Y-88	1.58e+001	4.54e+002	AU	1.27e+003	6.30e+002
Y-91	5.52e+005	6.11e+005	AU	8.16e+005	4.06e+005
Y-91m	-4.02e+003	2.95e+004	AU	3.91e+004	1.95e+004
ZR-95	5.33e+003	4.09e+003	AU	5.38e+003	2.68e+003

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Waste Flags:	+ - Segregate as Ra	adioactive * - I	* - Do Not Recycle		
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected		
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics		

#### AB51170 - Blank

Live Time (s): 55800 Real Time (s): 57056 Detector: PGE14 Geometry: EMPTYSHLD Library: AGN-201M Background: 14\_PGE\_190514 **Count Date:** 5/14/2019 5:07:28PM **Collection Date:** 6/13/2019 12:00:00AM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51170

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	1.68e+002	5.54e+002	AU	6.84e+001	3.39e+001
RA-226	8.57e+002	5.49e+003	AU	1.06e+002	5.29e+001
PB-214	4.58e+001	2.95e+002	AU	4.69e+000	2.35e+000
BI-214	5.00e+001	2.47e+002	AU	2.17e+000	1.08e+000
PB-210	-1.93e+002	1.31e+003	AU	7.26e+001	3.62e+001
TH-232	3.87e+001	2.51e+002	AU	1.53e+001	7.62e+000
RA-228	3.21e+001	1.06e+002	AN	3.25e+000	1.61e+000
AC-228	3.15e+001	1.07e+002	AU	1.88e+000	9.36e-001
TH-228	3.07e+001	2.03e+002	AU	4.78e+001	2.38e+001
RA-224	1.14e+001	1.89e+002	AU	6.90e-002	3.31e-002
PB-212	3.22e+001	2.14e+002	AU	4.39e+000	2.20e+000
BI-212	-2.04e+001	8.62e+001	AU	2.26e+001	1.13e+001
TL-208	1.12e+001	5.72e+001	AU	1.24e+000	6.18e-001
U-235	-9.24e-002	1.06e+001	AU	4.07e+001	2.03e+001
TH-231	-3.02e+003	1.28e+004	AN	4.27e+002	2.13e+002
PA-231	4.36e+001	3.03e+002	AU	1.18e+002	5.86e+001
TH-227	-7.99e+001	5.31e+002	AU	2.11e+001	1.05e+001
RA-223	1.08e+003	4.67e+003	AU	1.85e+001	9.24e+000
RN-219	3.50e+000	2.71e+001	AU	2.24e+001	1.12e+001
PB-211	-1.59e+001	1.02e+002	AU	3.88e+001	1.93e+001
TL-207	-6.46e+001	2.80e+002	AU	2.25e+002	1.12e+002
AM-241	1.56e+000	1.06e+001	AU	1.28e+001	6.36e+000
PU-239	3.15e+003	6.07e+004	AU	7.62e+004	3.82e+004

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	J - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detecte	d N - Poor Statistics

AB51170

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
NP-237	-5.13e+002	2.74e+003	AU	1.58e+003	7.92e+002
PA-233	2.90e+000	1.94e+001	AU	4.88e+000	2.44e+000
TH-229	4.92e+000	3.06e+001	AU	6.18e+001	3.10e+001
AG-108m	-1.81e-001	7.99e-001	AU	1.73e+000	8.64e-001
AG-110m	-2.94e-001	1.43e+000	AU	1.21e+000	6.06e-001
BA-133	1.10e-001	1.66e+000	AU	2.63e+000	1.31e+000
BE-7	1.71e+000	1.35e+001	AU	1.27e+001	6.36e+000
CD-115	-1.58e+000	1.04e+001	AU	4.23e+000	2.11e+000
CE-139	-1.12e+000	7.23e+000	AU	4.93e+000	2.46e+000
CE-141	4.42e+001	2.62e+002	AN	1.08e+001	5.41e+000
CE-144	-4.78e+000	4.22e+001	AU	4.24e+001	2.12e+001
CO-56	3.69e-001	1.42e+000	AU	6.06e-001	3.03e-001
CO-57	6.29e+000	3.44e+001	AU	5.53e+000	2.76e+000
CO-58	-2.45e+001	9.26e+001	AU	6.84e-001	3.40e-001
CO-60	2.02e-001	1.00e+000	AU	5.10e-001	2.53e-001
CR-51	3.58e+000	2.76e+001	AU	1.86e+001	9.30e+000
CS-134	-4.34e+000	2.16e+001	AU	1.12e+000	5.58e-001
CS-137	3.64e+001	1.68e+002	AN	9.66e-001	4.81e-001
EU-152	1.35e+001	7.43e+001	AU	1.65e+001	8.28e+000
EU-154	-5.15e-001	2.34e+000	AU	7.86e+000	3.92e+000
EU-155	-3.57e+001	1.78e+002	AU	2.40e+001	1.20e+001
FE-59	-7.31e-001	2.59e+000	AU	9.48e-001	4.71e-001
GD-153	4.82e+001	2.28e+002	AU	1.83e+001	9.12e+000
HG-203	-5.75e-002	8.35e-001	AU	2.51e+000	1.25e+000
I-131	7.93e+000	5.05e+001	AU	2.13e+000	1.06e+000
K-40	6.70e+002	3.74e+003	AN	4.24e+000	2.11e+000
MN-52	-3.74e-002	3.67e-001	AU	4.09e-001	2.03e-001
MN-54	9.11e-003	4.92e-001	AU	6.30e-001	3.14e-001
MO-99	-1.28e+000	5.55e+000	AU	7.50e+000	3.74e+000
NA-22	-1.38e-001	6.84e-001	AU	5.25e-001	2.61e-001
NA-24	2.00e-001	1.10e+000	AU	6.90e-001	3.44e-001
ND-147	-3.63e+001	1.98e+002	AU	9.90e+000	4.94e+000

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Waste Flags:	+ - Segregate as Radioactive		Not Recycle	Ī
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected	Ī
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics	1

AB51170

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
NP-239	8.28e+000	5.63e+001	AU	1.58e+001	7.86e+000
RU-103	5.65e+001	3.19e+002	AN	1.75e+000	8.76e-001
RU-106	8.11e+000	4.02e+001	AU	1.04e+001	5.18e+000
SB-122	4.58e-002	6.35e-001	AU	1.84e+000	9.18e-001
SB-124	-5.53e+000	2.75e+001	AU	1.09e+000	5.44e-001
SB-125	4.49e-001	3.01e+000	AU	4.73e+000	2.36e+000
SN-113	1.10e+000	7.09e+000	AU	2.31e+000	1.15e+000
SR-85	-1.19e+000	6.59e+000	AU	1.40e+000	6.96e-001
TA-182	-9.17e-001	3.21e+000	AU	1.90e+000	9.42e-001
TA-183	3.52e+000	2.40e+001	AU	9.66e+000	4.81e+000
TL-201	-1.35e+001	5.57e+001	AU	1.48e+001	7.38e+000
Y-88	2.35e-001	2.11e+000	AU	1.90e-001	9.36e-002
ZN-65	-4.59e-001	1.66e+000	AU	1.14e+000	5.67e-001
ZR-95	1.72e+002	6.95e+002	AU	1.26e+000	6.24e-001

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

# **Gamma Spectroscopy**

**Report Date:** 6/26/2019 Report Time: 1:14:36PM

Count Date: 5/14/2019 3:01:47PM

Collection Date: 5/13/2019 12:00:00PM

## **GAMMA-12365**

#### AB51165 - AGN Corse Rod

Live Time (s): 14400 Geometry: AGN-SR-IS Real Time (s): 17794 Library: AGN-201M

Background: 07\_FAL\_190515 Detector: FAL07

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	5.35e+007	4.56e+006	Α	3.29e+006	1.64e+006
RA-226	1.25e+009	2.25e+008	AU	1.64e+006	8.22e+005
PB-214	1.29e+005	1.31e+005	AU	1.61e+005	8.04e+004
BI-214	-2.36e+004	2.83e+004	AU	1.56e+005	7.80e+004
PB-210	-2.93e+006	5.19e+006	AU	8.16e+006	4.07e+006
AC-228	5.28e+005	1.05e+005	Α	1.48e+005	7.38e+004
RA-224	1.39e+004	9.28e+003	Α	1.50e+004	7.38e+003
PB-212	-1.93e+006	3.27e+005	AU	1.37e+005	6.84e+004
BI-212	-1.61e+007	1.97e+006	AU	1.69e+006	8.40e+005
TL-208	1.70e+004	5.98e+004	AU	7.86e+004	3.94e+004
U-235	7.85e+007	1.41e+007	Α	1.03e+005	5.16e+004
TH-231	3.77e+008	7.54e+007	Α	7.08e+006	3.53e+006
PA-231	-4.70e+005	6.66e+005	AU	3.47e+006	1.73e+006
TH-227	2.26e+006	5.07e+005	AU	4.67e+005	2.33e+005
RA-223	2.41e+007	4.81e+006	AU	3.33e+005	1.66e+005
RN-219	5.18e+005	6.13e+005	AU	9.18e+005	4.58e+005

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	J - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51165

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
PB-211	-2.65e+005	1.29e+006	AU	1.60e+006	7.98e+005
TL-207	5.44e+006	9.25e+006	AU	1.18e+007	5.87e+006
NP-237	-4.41e+009	8.81e+008	AU	2.04e+007	1.02e+007
PA-233	-3.12e+004	1.09e+005	AU	1.52e+005	7.56e+004
TH-229	-6.27e+006	1.26e+006	AU	1.15e+006	5.75e+005
BA-133	4.63e+003	7.83e+004	AU	9.72e+004	4.87e+004
Ba-140	3.91e+007	4.71e+006	Α	2.84e+005	1.42e+005
CD-115	-8.63e+003	5.89e+004	AU	1.37e+005	6.84e+004
CE-141	9.58e+007	1.92e+007	Α	1.62e+005	8.10e+004
CE-144	7.76e+007	1.56e+007	Α	8.28e+005	4.15e+005
CO-60	8.68e+004	1.90e+004	Α	4.57e+004	2.28e+004
CS-137	2.99e+007	3.60e+006	Α	4.80e+004	2.40e+004
Ce-143	1.23e+005	4.28e+004	Α	1.18e+005	5.89e+004
I-131	9.04e+006	1.34e+006	Α	9.30e+004	4.64e+004
I-132	5.44e+006	6.37e+005	Α	8.34e+004	4.17e+004
I-133	1.88e+006	2.30e+005	Α	8.58e+004	4.28e+004
In-115m	-1.20e+004	8.16e+004	AU	1.90e+005	9.48e+004
La-140	4.68e+007	3.75e+006	Α	3.60e+004	1.79e+004
MO-99	2.81e+006	3.59e+005	Α	2.84e+005	1.42e+005
NB-95m	1.44e+006	2.44e+005	Α	1.96e+005	9.78e+004
ND-147	1.16e+007	1.41e+006	Α	5.29e+005	2.65e+005
NP-239	2.64e+006	4.43e+005	Α	3.64e+005	1.82e+005
Nb-95	1.41e+008	1.70e+007	Α	3.88e+004	1.93e+004
PM-149	-6.40e+005	6.99e+005	AU	1.96e+006	9.78e+005
Pr-144	1.09e+009	1.34e+008	Α	4.81e+007	2.40e+007
RU-103	5.50e+007	6.63e+006	А	9.60e+004	4.79e+004
RU-106	6.55e+006	8.06e+005	Α	4.97e+005	2.48e+005
SB-124	-2.84e+004	2.62e+004	AU	6.30e+004	3.16e+004
SB-125	3.97e+005	7.71e+004	Α	1.79e+005	8.94e+004
SB-127	-6.62e+004	3.66e+004	AU	1.23e+005	6.12e+004
Tc-99m	4.11e+006	8.23e+005	Α	1.23e+005	6.18e+004
Te-127m	-2.44e+006	8.20e+006	AU	3.71e+007	1.85e+007

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Waste Flags:	+ - Segregate as Radioactive		* - Do Not Recycle	
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected	
Detection Flags:	(Blank) - Detected	U - Not Detecte	ed N - Poor Statistics	

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
Te-129m	3.98e+007	4.91e+006	AU	1.76e+006	8.82e+005
Te-131m	5.29e+006	6.19e+005	AU	1.34e+005	6.66e+004
Te-132	3.34e+006	5.38e+005	Α	8.28e+004	4.13e+004
U-232	1.83e+008	8.28e+007	A	1.21e+008	6.06e+007
U-234	1.25e+009	3.13e+008	Α	3.08e+008	1.54e+008
U-237	-1.00e+005	1.13e+005	AU	4.92e+005	2.46e+005
XE-131m	3.22e+008	6.45e+007	AU	4.60e+006	2.30e+006
XE-133	1.32e+007	2.67e+006	A	2.47e+005	1.24e+005
Y-88	-4.46e+003	4.01e+003	AU	1.56e+004	7.74e+003
Y-91	1.02e+008	1.37e+007	A	1.65e+007	8.22e+006
Y-91m	2.28e+006	3.60e+005	AU	3.80e+005	1.90e+005
ZR-95	1.27e+008	1.52e+007	A	7.20e+004	3.59e+004

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	Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
	Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
D	etection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## AB51166 - AGN Fine Rod

Live Time (s): 14400 Real Time (s): 14986 Detector: FAL07 Geometry: AGN-FCR-I Library: AGN-201M Background: 07\_FAL\_190514 **Count Date:** 5/16/2019 10:34:16AM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51166

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	8.65e+006	1.07e+006	А	1.25e+006	6.18e+005
RA-226	1.97e+008	3.54e+007	AU	4.13e+005	2.06e+005
PB-214	9.67e+004	4.08e+004	Α	4.79e+004	2.39e+004
BI-214	-7.94e+003	6.90e+003	AU	4.97e+004	2.48e+004
PB-210	-1.33e+006	1.19e+006	AU	1.60e+006	7.98e+005
AC-228	2.03e+005	3.70e+004	AU	4.34e+004	2.16e+004
RA-224	6.82e+003	6.93e+003	А	1.13e+004	5.58e+003
PB-212	-2.21e+005	4.58e+004	AU	3.75e+004	1.87e+004
BI-212	-1.86e+006	2.51e+005	AU	5.23e+005	2.61e+005
TL-208	3.44e+004	1.91e+004	AU	2.48e+004	1.24e+004
U-235	1.23e+007	2.22e+006	Α	2.59e+004	1.30e+004
TH-231	5.83e+007	1.17e+007	Α	1.60e+006	7.98e+005
PA-231	4.23e+004	1.87e+005	AU	9.84e+005	4.91e+005
TH-227	4.46e+004	9.68e+004	AU	1.27e+005	6.30e+004
RA-223	3.84e+006	7.69e+005	AU	7.86e+004	3.94e+004
RN-219	-1.54e+005	1.99e+005	AU	2.78e+005	1.39e+005
PB-211	-1.31e+005	3.90e+005	AU	4.85e+005	2.42e+005
TL-207	-8.44e+005	2.97e+006	AU	3.76e+006	1.87e+006
NP-237	-3.95e+008	7.91e+007	AU	5.48e+006	2.74e+006
PA-233	-2.47e+004	3.38e+004	AU	4.39e+004	2.19e+004
TH-229	1.83e+007	3.66e+006	AU	2.89e+005	1.45e+005
BA-133	5.59e+002	2.31e+004	AU	2.88e+004	1.44e+004
Ba-140	5.00e+006	6.18e+005	Α	8.82e+004	4.41e+004

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51166

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	-1.25e+004	3.22e+004	AU	4.00e+004	2.00e+004
CE-141	1.17e+007	2.35e+006	Α	3.85e+004	1.93e+004
CE-144	9.44e+006	1.91e+006	Α	1.85e+005	9.24e+004
CO-60	1.13e+004	1.23e+004	Α	2.01e+004	1.00e+004
CS-137	4.50e+006	5.41e+005	Α	1.65e+004	8.22e+003
Ce-143	5.71e+003	1.66e+004	AU	4.05e+004	2.02e+004
I-131	1.20e+006	1.78e+005	Α	2.60e+004	1.30e+004
I-132	5.24e+005	6.25e+004	Α	2.33e+004	1.16e+004
I-133	2.38e+005	3.07e+004	AU	2.62e+004	1.31e+004
In-115m	-1.65e+004	4.25e+004	AU	5.27e+004	2.63e+004
La-140	5.95e+006	4.77e+005	Α	1.48e+004	7.32e+003
MO-99	2.62e+005	7.78e+004	Α	1.15e+005	5.75e+004
NB-95m	1.67e+005	3.39e+004	Α	5.91e+004	2.95e+004
ND-147	1.49e+006	1.91e+005	Α	1.63e+005	8.16e+004
NP-239	1.88e+005	9.40e+004	AU	1.17e+005	5.86e+004
Nb-95	1.76e+007	2.11e+006	Α	1.75e+004	8.70e+003
PM-149	8.90e+004	1.95e+005	AU	5.54e+005	2.77e+005
Pr-144	1.17e+008	1.65e+007	Α	1.37e+007	6.84e+006
RU-103	6.82e+006	8.23e+005	Α	3.02e+004	1.51e+004
RU-106	7.64e+005	1.50e+005	Α	1.91e+005	9.54e+004
SB-124	1.73e+004	1.51e+004	AU	1.99e+004	9.90e+003
SB-125	-1.84e+003	3.62e+004	AU	6.36e+004	3.19e+004
SB-127	-6.40e+003	6.26e+003	AU	3.92e+004	1.96e+004
Tc-99m	4.35e+005	8.76e+004	Α	2.77e+004	1.39e+004
Te-127m	1.72e+006	2.27e+006	AU	7.68e+006	3.85e+006
Te-129m	5.12e+006	7.22e+005	Α	5.98e+005	2.98e+005
Te-131m	6.31e+005	7.69e+004	AU	3.89e+004	1.94e+004
Te-132	3.62e+005	5.98e+004	Α	2.23e+004	1.12e+004
U-232	1.87e+006	4.23e+006	AU	1.92e+007	9.60e+006
U-234	1.67e+008	5.62e+007	Α	7.44e+007	3.71e+007
U-237	-2.08e+004	3.10e+004	AU	1.03e+005	5.14e+004
XE-131m	4.73e+007	9.49e+006	AU	1.15e+006	5.72e+005
P.	Waste Flags	s: + - Segregate as Rag	licastiva * Da N	Not Recycle	

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Waste Flags:	+ - Segregate as Radioactive		- Do Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detecte	ed N - Poor Statistics

## AB51166

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	2.04e+006	4.11e+005	А	5.58e+004	2.78e+004
Y-88	2.76e+002	1.17e+003	AU	5.49e+003	2.68e+003
Y-91	1.05e+007	2.76e+006	Α	4.15e+006	2.06e+006
Y-91m	3.11e+005	1.19e+005	AU	8.82e+004	4.41e+004
ZR-95	1.58e+007	1.89e+006	Α	3.04e+004	1.52e+004

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Waste Flags:	+ - Segregate as Ra	adioactive * - Do	Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

# AB51167 - AGN Safety Rod 1

Live Time (s): 14400 Real Time (s): 17878 Detector: FAL07 Geometry: AGN-SR Library: AGN-201M Background: 07\_FAL\_190515 **Count Date:** 5/15/2019 1:58:17PM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51167

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	5.57e+007	4.73e+006	А	3.32e+006	1.65e+006
RA-226	1.25e+009	2.25e+008	AU	1.66e+006	8.34e+005
PB-214	1.30e+005	1.33e+005	AU	1.63e+005	8.16e+004
BI-214	-1.97e+005	4.20e+004	AU	1.58e+005	7.92e+004
PB-210	-5.74e+006	4.86e+006	AU	8.22e+006	4.12e+006
AC-228	6.00e+005	1.09e+005	Α	1.49e+005	7.44e+004
RA-224	2.25e+004	9.52e+003	Α	1.49e+004	7.38e+003
PB-212	-2.01e+006	3.40e+005	AU	1.39e+005	6.96e+004
BI-212	-1.72e+007	2.10e+006	AU	1.73e+006	8.70e+005
TL-208	-4.63e+003	6.08e+004	AU	8.04e+004	4.00e+004
U-235	7.84e+007	1.41e+007	Α	1.04e+005	5.21e+004
TH-231	4.59e+008	9.19e+007	Α	6.54e+006	3.28e+006
PA-231	-1.56e+006	9.13e+005	AU	3.52e+006	1.76e+006
TH-227	2.05e+006	4.87e+005	AU	4.73e+005	2.36e+005
RA-223	2.87e+007	5.74e+006	AU	3.65e+005	1.82e+005
RN-219	2.36e+005	6.20e+005	AU	9.30e+005	4.65e+005
PB-211	-1.73e+005	1.31e+006	AU	1.63e+006	8.10e+005
TL-207	3.54e+006	9.34e+006	AU	1.19e+007	5.92e+006
NP-237	-4.47e+009	8.95e+008	AU	2.05e+007	1.03e+007
PA-233	-1.66e+004	8.70e+004	AU	1.54e+005	7.68e+004
TH-229	1.90e+008	3.81e+007	AU	1.16e+006	5.80e+005
BA-133	6.40e+004	8.00e+004	AU	9.90e+004	4.94e+004
Ba-140	3.98e+007	4.80e+006	Α	2.89e+005	1.45e+005

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51167

		112	31107		
Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	2.20e+004	6.00e+004	AU	1.39e+005	6.96e+004
CE-141	9.70e+007	1.94e+007	Α	1.63e+005	8.16e+004
CE-144	7.87e+007	1.58e+007	Α	8.34e+005	4.17e+005
CO-60	9.05e+004	3.59e+004	Α	5.75e+004	2.87e+004
CS-137	3.07e+007	3.69e+006	Α	4.88e+004	2.44e+004
Ce-143	-4.12e+004	4.48e+004	AU	1.45e+005	7.26e+004
I-131	8.96e+006	1.33e+006	Α	8.28e+004	4.14e+004
I-132	4.69e+006	5.49e+005	Α	8.52e+004	4.25e+004
I-133	1.93e+006	2.35e+005	A	8.76e+004	4.37e+004
In-115m	3.05e+004	8.32e+004	AU	1.93e+005	9.66e+004
La-140	4.77e+007	3.81e+006	Α	3.63e+004	1.81e+004
MO-99	2.31e+006	3.02e+005	Α	2.77e+005	1.38e+005
NB-95m	1.39e+006	2.36e+005	Α	2.11e+005	1.06e+005
ND-147	1.19e+007	1.45e+006	Α	5.39e+005	2.69e+005
NP-239	2.06e+006	3.56e+005	Α	3.70e+005	1.85e+005
Nb-95	1.48e+008	1.78e+007	Α	3.94e+004	1.96e+004
PM-149	-4.77e+005	7.06e+005	AU	1.99e+006	9.96e+005
Pr-144	1.15e+009	1.41e+008	Α	4.88e+007	2.44e+007
RU-103	5.71e+007	6.88e+006	Α	9.78e+004	4.88e+004
RU-106	6.63e+006	8.27e+005	Α	5.27e+005	2.63e+005
SB-124	-1.94e+004	2.41e+004	AU	6.42e+004	3.21e+004
SB-125	4.41e+005	8.17e+004	Α	1.73e+005	8.64e+004
SB-127	2.11e+005	9.72e+004	AU	1.25e+005	6.24e+004
Tc-99m	3.53e+006	7.07e+005	Α	1.24e+005	6.24e+004
Te-127m	1.59e+006	8.26e+006	AU	3.74e+007	1.87e+007
Te-129m	4.21e+007	5.18e+006	AU	1.79e+006	8.94e+005
Te-131m	4.58e+006	5.37e+005	AU	1.30e+005	6.48e+004
Te-132	2.82e+006	4.55e+005	Α	7.80e+004	3.89e+004
U-232	1.44e+008	7.99e+007	Α	1.22e+008	6.12e+007
U-234	1.21e+009	3.17e+008	Α	3.36e+008	1.68e+008
U-237	-1.36e+004	1.12e+005	AU	4.96e+005	2.48e+005
XE-131m	3.22e+008	6.45e+007	AU	4.64e+006	2.32e+006
	Waste Flag	s: + - Segregate as Rad	ligantiva * Da l	Not Recycle	

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## AB51167

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	1.61e+007	3.25e+006	Α	2.30e+005	1.15e+005
Y-88	-4.37e+003	4.02e+003	AU	1.57e+004	7.74e+003
Y-91	1.11e+008	1.50e+007	Α	1.81e+007	9.00e+006
Y-91m	2.43e+006	3.95e+005	AU	4.34e+005	2.17e+005
ZR-95	1.32e+008	1.58e+007	A	7.32e+004	3.65e+004

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Waste Flags:	+ - Segregate as Ra	idioactive * - Do	Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

# AB51168 - AGN Safety Rod 2

Live Time (s): 14400 Real Time (s): 17898 Detector: FAL07 Geometry: AGN-SR Library: AGN-201M Background: 07\_FAL\_190515 **Count Date:** 5/15/2019 8:49:40AM **Collection Date:** 5/13/2019 12:00:00PM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

#### AB51168

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	5.43e+007	5.04e+006	Α	3.92e+006	1.96e+006
RA-226	1.27e+009	2.28e+008	AU	1.67e+006	8.34e+005
PB-214	9.95e+004	1.32e+005	AU	1.63e+005	8.16e+004
BI-214	6.93e+006	8.53e+005	Α	1.18e+005	5.89e+004
PB-210	-5.05e+006	5.39e+006	AU	8.28e+006	4.13e+006
AC-228	6.32e+005	1.11e+005	Α	1.49e+005	7.44e+004
RA-224	2.97e+004	9.70e+003	Α	1.48e+004	7.32e+003
PB-212	-2.07e+006	3.48e+005	AU	1.40e+005	6.96e+004
BI-212	-1.74e+007	2.12e+006	AU	1.73e+006	8.64e+005
TL-208	1.73e+003	6.08e+004	AU	7.98e+004	4.00e+004
U-235	7.96e+007	1.43e+007	Α	1.05e+005	5.24e+004
TH-231	4.51e+008	9.02e+007	Α	6.60e+006	3.29e+006
PA-231	-1.05e+006	8.92e+005	AU	3.53e+006	1.76e+006
TH-227	2.07e+006	4.90e+005	AU	4.74e+005	2.37e+005
RA-223	2.82e+007	5.64e+006	AU	3.54e+005	1.77e+005
RN-219	-1.05e+005	6.21e+005	AU	9.36e+005	4.66e+005
PB-211	-2.60e+004	1.31e+006	AU	1.63e+006	8.16e+005
TL-207	-3.29e+006	9.39e+006	AU	1.19e+007	5.93e+006
NP-237	-4.57e+009	9.14e+008	AU	2.06e+007	1.03e+007
PA-233	1.09e+005	1.12e+005	AU	1.54e+005	7.68e+004
TH-229	1.94e+008	3.88e+007	AU	1.17e+006	5.84e+005
BA-133	3.04e+004	7.96e+004	AU	9.90e+004	4.94e+004
Ba-140	4.02e+007	4.84e+006	Α	2.89e+005	1.44e+005

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Waste Flags:	+ - Segregate as Ra	adioactive * - D	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

AB51168

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
CD-115	2.18e+004	6.00e+004	AU	1.39e+005	6.96e+004
CE-141	9.65e+007	1.93e+007	Α	1.64e+005	8.16e+004
CE-144	7.85e+007	1.58e+007	A	8.40e+005	4.19e+005
CO-60	7.61e+004	3.26e+004	Α	5.24e+004	2.62e+004
CS-137	3.09e+007	3.69e+006	Α	4.88e+004	2.44e+004
Ce-143	-4.90e+004	4.51e+004	AU	1.45e+005	7.26e+004
I-131	9.21e+006	1.36e+006	Α	8.88e+004	4.43e+004
I-132	5.15e+006	6.03e+005	Α	8.52e+004	4.25e+004
I-133	1.92e+006	2.34e+005	A	8.76e+004	4.36e+004
In-115m	3.03e+004	8.33e+004	AU	1.93e+005	9.66e+004
La-140	4.79e+007	3.84e+006	Α	3.65e+004	1.82e+004
MO-99	2.49e+006	3.22e+005	Α	3.01e+005	1.50e+005
NB-95m	1.28e+006	2.16e+005	Α	2.12e+005	1.06e+005
ND-147	1.18e+007	1.44e+006	Α	5.39e+005	2.69e+005
NP-239	2.50e+006	4.23e+005	Α	3.70e+005	1.85e+005
Nb-95	1.47e+008	1.77e+007	Α	3.94e+004	1.96e+004
PM-149	-2.78e+005	7.04e+005	AU	1.99e+006	9.96e+005
Pr-144	1.15e+009	1.41e+008	Α	4.88e+007	2.44e+007
RU-103	5.68e+007	6.84e+006	Α	9.78e+004	4.88e+004
RU-106	6.82e+006	8.54e+005	Α	5.27e+005	2.63e+005
SB-124	1.02e+004	4.87e+004	AU	6.42e+004	3.21e+004
SB-125	4.26e+005	8.04e+004	Α	1.81e+005	9.06e+004
SB-127	2.16e+005	9.76e+004	AU	1.25e+005	6.24e+004
Tc-99m	3.76e+006	7.53e+005	Α	1.25e+005	6.24e+004
Te-127m	1.38e+006	8.29e+006	AU	3.75e+007	1.87e+007
Te-129m	4.20e+007	5.16e+006	AU	1.79e+006	8.94e+005
Te-131m	5.06e+006	5.93e+005	AU	1.33e+005	6.60e+004
Te-132	2.96e+006	4.76e+005	Α	5.97e+004	2.98e+004
U-232	1.26e+008	7.89e+007	A	1.22e+008	6.12e+007
U-234	1.43e+009	3.52e+008	Α	3.38e+008	1.69e+008
U-237	-6.22e+004	1.13e+005	AU	4.97e+005	2.49e+005
XE-131m	3.22e+008	6.44e+007	AU	4.66e+006	2.33e+006

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

## AB51168

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
XE-133	1.58e+007	3.19e+006	Α	2.31e+005	1.15e+005
Y-88	1.13e+002	3.06e+003	AU	1.57e+004	7.80e+003
Y-91	1.02e+008	1.48e+007	Α	1.90e+007	9.48e+006
Y-91m	2.26e+006	3.71e+005	AU	4.12e+005	2.06e+005
ZR-95	1.31e+008	1.58e+007	A	7.32e+004	3.65e+004

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Waste Flags:	+ - Segregate as Ra	idioactive * - Di	o Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics

#### AB51171 - Blank

Live Time (s): 54000 Real Time (s): 54259 Detector: FAL07 Geometry: EMPTYSHLD Library: AGN-201M Background: 07\_FAL\_190515 **Count Date:** 5/15/2019 5:15:01PM **Collection Date:** 6/13/2019 12:00:00AM

Quantity (each): 1.00e+000

Analyzed By:

ELEONAR

Reviewed By:

06/26/19

RPREESE

## AB51171

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
U-238	7.76e+001	2.61e+030	AU	3.54e+001	1.75e+001
RA-226	1.14e+003	4.68e+030	AN	5.79e+001	2.89e+001
PB-214	3.89e+001	1.32e+005	AU	3.71e+000	1.85e+000
BI-214	4.74e+001	8.53e+005	AN	1.91e+000	9.54e-001
PB-210	-1.23e+001	2.86e+001	AU	3.67e+001	1.83e+001
TH-232	2.73e+001	3.70e+004	AN	1.22e+001	6.06e+000
RA-228	2.94e+001	3.70e+004	AN	2.52e+000	1.25e+000
AC-228	3.02e+001	1.11e+005	AN	1.55e+000	7.74e-001
TH-228	3.64e+001	6.93e+003	AU	3.50e+001	1.75e+001
RA-224	8.63e+000	2.01e-001	Α	7.32e-002	3.52e-002
PB-212	2.99e+001	3.48e+005	AU	3.04e+000	1.52e+000
BI-212	3.49e+001	2.12e+006	AN	8.04e+000	3.98e+000
TL-208	1.11e+001	6.08e+004	AU	1.01e+000	5.05e-001
U-235	5.07e+001	1.43e+007	AU	1.67e+001	8.34e+000
TH-231	1.28e+003	8.41e+030	AU	2.60e+002	1.30e+002
PA-231	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
TH-227	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
RA-223	1.23e+002	5.64e+006	AU	1.34e+001	6.72e+000
RN-219	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
PB-211	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
TL-207	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
AM-241	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
PU-239	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	J - Estimated	<b>R</b> - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detecte	d N - Poor Statistics

AB51171

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
NP-237	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
PA-233	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
TH-229	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
AG-108m	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
AG-110m	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
BA-133	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
BE-7	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
CD-115	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
CE-139	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
CE-141	6.03e+001	1.26e+030	AN	3.99e+000	1.99e+000
CE-144	4.69e+001	1.56e+007	AU	2.05e+001	1.02e+001
CO-56	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
CO-57	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
CO-58	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
CO-60	6.54e-001	0.00e+00	AU	4.14e-001	2.05e-001
CR-51	1.20e+001	0.00e+00	AN	1.36e+001	6.78e+000
CS-134	0.00e+00	3.71e+006	AU	0.00e+00	0.00e+00
CS-137	2.99e+001	3.71e+006	AN	6.42e-001	3.20e-001
EU-152	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
EU-154	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
EU-155	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
FE-59	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
GD-153	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
HG-203	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
I-131	1.05e+001	1.78e+005	AU	1.49e+000	7.44e-001
K-40	6.14e+002	5.37e+000	Α	2.99e+000	1.48e+000
MN-52	5.80e-002	2.21e-001	AU	2.97e-001	1.47e-001
MN-54	2.06e-001	3.22e+005	AU	3.60e-001	1.79e-001
MO-99	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
NA-22	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
NA-24	8.44e-002	3.70e-001	AU	4.94e-001	2.45e-001
ND-147	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
51.	Waste Flag	s: L Sogragata as Bad	60 20 200	Not Posyclo	

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Waste Flags:	+ - Segregate as Ra	adioactive * - Do	Not Recycle	Ī
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected	Ī
Detection Flags:	(Blank) - Detected	U - Not Detected	N - Poor Statistics	1

AB51171

Analyte	Activity (dpm)	Unc (2.0σ)	Lab Flag	MDA (dpm)	CL (dpm)
NP-239	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
RU-103	6.01e+001	8.47e+030	AN	1.27e+000	6.30e-001
RU-106	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
SB-122	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
SB-124	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
SB-125	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
SN-113	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
SR-85	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
TA-182	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
TA-183	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
TL-201	0.00e+00	0.00e+00	AU	0.00e+00	0.00e+00
Y-88	7.01e-002	1.09e-001	AU	1.56e-001	7.62e-002
ZN-65	7.97e-001	1.58e+007	AN	7.20e-001	3.56e-001
ZR-95	1.18e+002	1.82e+030	AU	9.42e-001	4.69e-001

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Waste Flags:	+ - Segregate as Radioactive		Do Not Recycle
Quality Flags:	A - Accepted	<b>J</b> - Estimated	R - Rejected
Detection Flags:	(Blank) - Detected	U - Not Detecte	d N - Poor Statistics